

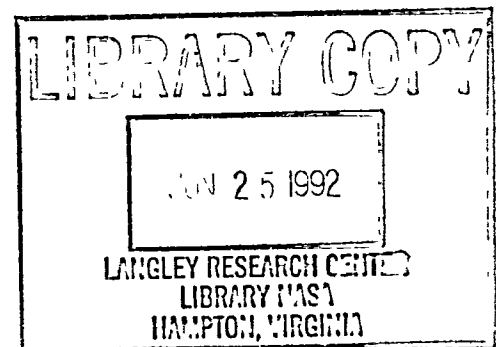
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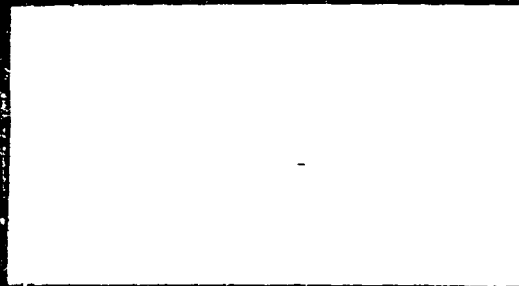
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BREADBOARD STELLAR TRACKER SYSTEM
TEST REPORT

TR81-04

August 1, 1981

VOLUME I

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Section 1

SUMMARY, CONCLUSIONS AND RECOMMENDATIONS

1.1 BACKGROUND

The objective of this test program was to evaluate the performance of a star tracker which uses a G.E. ST-256 CID as the focal plane detector. The CID is an array of 256 x 256 pixels which are 20 x 20 μ m in dimension. The tracker used for test was a breadboard tracker system developed by BASD. Unique acquisition and tracking algorithms are employed to enhance performance. A pattern recognition process is used to test for proper image spread function and to avoid false acquisition on noise. A very linear, high gain, interpixel transfer function is derived for interpolating star position.

The Nikon F-2.8 lens used in the tracker has an EFL of 100 mm. The tracker has an FOV of 2.93 degrees resulting in a pixel angular subtense of 41.253 arc sec in each axis. It should be noted that the CID used in this tracker is a research device procured from GE. The device was furnished with peripheral circuits packaged in breadboard fashion. It was essentially the first of its kind and had not been tested beyond a level necessary to insure it was operational when received by BASD. The tracker's projected performance was based entirely on data taken from a previous 128 x 128 CID fabricated and tested by G.E.

The test program of this report, conducted with funds provided under MSFC contract No. NAS8-34263, was designed to evaluate only the tracker system performance. No detailed CID characterization tests were conducted under this program.

1.2 APPROACH AND EXTENT OF TEST

Appendix A is a copy of the test procedure (BASD No. 2332-101) used for the program. This procedure presented a star to the tracker in a circular pattern of positions; the pattern was formed by projecting a simulated star through a rotatable deviation wedge.



Two diameters were used for the circle, a small diameter of approximately 4 pixels and a large diameter of approximately 14.5 pixels.

Five small circle locations were tested with the CID temperatures at 0°C, 10°C and 20°C and with star magnitudes of approximately 1.0, 2.8 and 6.0 Mv. Thus, nine small circles of data were taken at each of the five locations. Each data circle consists of 60 data points taken at approximately 6 degree intervals of wedge rotation. Each data point represents the mean of 5 readings.

Each small data circle sampled approximately 65 different pixels and used 16 different interpixel transfer function cycles in each axis.

The large circles were taken only at 0°C and 2.8 Mv. The number of data points and readings were the same as those used for the small circle readings. Each large circle sampled approximately 720 different pixels and uses 30 different transfer function cycles in each axis.

Table 1-1 shows the CID extent for pointing accuracy.

The pointing accuracy test was automated to take 60 data points for a circle in less than 10 minutes. The raw pixel data for the track cycle was stored on floppy discs. The computer then determined position and error for the data relative to a best fit circle. All data was normalized to the pixel dimension of 20µm.

Further tests determined readout noise, Noise Equivalent Displacement (NED) during track, and spatial noise during acquisition by taking related data and reducing it. The standard deviation for a number of readings at a fixed position was used to determine readout noise and NED. Coarse and fine maps were developed using the tracker acquisition mode. These maps were examined to determine the maximum spatial noise as it applies to the coarse and fine acquisition modes.



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Table 1-1
EXTENT OF ACCURACY DATA

	Small Circles	Large Circles	Total
No. of locations for circle	5	5	10
No. of circles of data	45	5	50
No. of different pixels used	325	3,600	3,925
No. of different transfer function cycles	160	300	460
No. of position measurements	2,700	300	3,000
No. of readings taken	13,500	1,500	15,000



Extensive exploratory tests and analyses identified potential sources of error and methods of improving performance.

The test results are summarized in paragraph 1.3 below. Further detail on the test approach and results are provided in Sections 2, 3 and 4 of this report. Volume II contains a complete set of the data that was taken.

1.3 SUMMARY OF TEST RESULTS

All position, dimensional and accuracy data has been normalized to the 20 μ pixel dimension and can be related to angle by the scale factor of 41.253 arc secs per pixel.

Accuracy data related to an arbitrary reference on the CID is all inclusive. No attempt has been made to separate error sources such as instability, test equipment, quantization, image uncertainty, etc.

Tracking data was taken using an LED source with a center wavelength of 656 μ m and the tracker lens set at F-2.8.

1.3.1 Interpixel Transfer Function Linearity

The linearity of the interpixel transfer function was evaluated over several cycles and results indicated that there is less than ± 0.005 pixels-RMS-deviation from a straight line. This performance is equivalent to that predicted by BASD's analyses.

1.3.2 Interpixel Signal Scale Factor

The scale factor (Signal vs. Displacement) for pixel-to-pixel transfer is approximately 1.7 times the total image signal per pixel displacement. The theoretical limit is 2.0. The expected scale factor was approximately 1.9 times the image signal per pixel displacement.



The scale factor is inversely proportional to image diameter. For this system the minimum "apparent image diameter" appears to be defined by the pixel-to-pixel cross talk in the CID.

1.3.3 Readout noise

A random readout noise of $278 e^-$ per pixel was observed for the CID focal plane and is consistent with G.E.'s prediction and is reduced to approximately $35e^-$ per update by the multiple read Non Destructive Read Out (NDRO) process developed by G.E.

If the system bandwidth is equal to the pixel data rate of 5000 Hz, the readout noise constant is $3.93 e^-$ per $\text{Hz}^{1/2}$.

1.3.4 Spatial Noise For Coarse Acquisition

The double read subtraction process for coarse acquisition takes approximately 4 seconds minimum and results in an integration time of 2 seconds which can be increased by adding integration time between reads. A maximum spatial noise of $10^5 e^-$ was observed.

BASD's design is based on a minimum star signal of $3.3 \times 10^4 e^-$ per second. By adding two seconds integration to the acquisition time this signal should rise above the noise level and result in an acquisition time of 6 seconds for a minimum star signal level.

1.3.5 Spatial Noise For Fine Acquisition

Using an integration time of 0.5 second fine acquisition maps revealed a worst case spatial noise of $10^4 e^-$. This is below the minimum star signal level and fine acquisition can take place in less than 1 second without false attempts.



1.3.6 Acquisition Performance

The acquisition modes were not optimized beyond the point required to acquire stars for accuracy testing. Extensive testing in this area was considered to be inefficient at this time; however, acquisition was readily achieved for the 1 Mv to 7 Mv star range used in this test program under the basic conditions of paragraphs 1.3.4 and 1.3.5. A significant number of false acquisition attempts were observed for stars dimmer than 6 Mv, especially at the 20°C CID operating temperature.

The pattern recognition process effectively rejected acquisition on spatial noise when thresholds were below noise level.

1.3.7 Position Accuracy Performance

For stars brighter than 3 Mv the accuracy performance was ± 0.0178 pixels RMS. There was no significant variation in accuracy using CID temperatures ranging from 0°C to 20°C. The errors for large circles were slightly larger than for small circles, a degradation attributed to changing focus resulting from nonorthogonality of the CID plane to optical axis alignment.

The accuracy for the 6 Mv star magnitude did vary with CID temperature changes. The results from all the 6 Mv star data are as follows:

<u>CID TEMPERATURE</u>	<u>ACCURACY</u>
0°C	± 0.0282 RMS
10°C	± 0.0266 RMS
20°C	± 0.0465 RMS

These results are inconsistent with BASD's previous analyses which showed tracker accuracy would be limited by pixel-to-pixel variations in dark current. Therefore, all data should show degraded accuracy with increasing CID temperatures. The errors for the 6 Mv star magnitude do change with temperature but do not follow the predicted trend and are higher than expected.



1.3.8 Sources Of Error

The analysis indicated that accuracies of ± 0.005 pixels to ± 0.015 pixels RMS should be achievable for CID temperatures of 0°C to 20°C respectively.

Review of data for stars brighter than 3 Mv does not reveal a trend of degraded accuracy with increased CID dark current. The transfer function linearity error (Subsection 1.3.1) meets the criteria for the projected accuracy.

Another error source, not previously identified, was suspected and an extensive evaluation and exploratory test program was conducted by BASD to identify the error sources.

The conclusion is that the accuracy for bright stars could be limited by present mechanization problems rather than by uncertainties in the CID (except for bad areas in the CID). A solution to this problem has been defined but not yet implemented and tested. The problem and solution are briefly summarized below.

- The CID design provides access to a 4×4 block of pixels with one address.
- BASD's mechanization requires sampling a dark pixel for use as a reference for common mode noise rejection.
- In order to conserve time, the dark pixel is sampled from the same 4×4 block used to sample the star signal pixels. This results in sampling "dark" pixels adjacent to the pixels on which a star is imaged.
- Sufficient pixel-to-pixel cross talk exists in the CID; therefore, a pixel adjacent to the star image also receives star signal.



- The cross talk into the dark reference pixel results in biasing the transfer function for varying star positions which could result in position bias errors.

The problem can be minimized by advancing the data block when taking dark data, and thereby assuring that the dark pixel is never sampled adjacent to the signal pixels. Although this takes more time, it is estimated that the resultant increase in NED will be less than 10%.

Other potential sources of error that have not been investigated are:

- Pixel-to-pixel response variations
- Pixel point spread response function and variations
- Effects of the injection pulse
- Test equipment errors (non-flat wedges)
- CID misalignment (non-orthogonal alignment)
- Image distortion
- Chromatic effects of Cid and lens

1.3.9 Noise Equivalent Displacement (NED)

The NED was tested using a 5.9-Mv star with varying update time. Results are tabulated below in Table 1-2.

The NED performance closely follows the predicted pattern in that for short update times it is dominated by readout noise, and for longer update times it is dominated by signal and dark current shot noise.



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Table 1-2
NED VS. UPDATE TIME (T_u)
 $M_v = +5.9$

T_u (seconds)	NED (RMS Pixels)	
	x	y
.080	.0695	.0431
.150	.0215	.0208
.250	.0086	.0083
.500	.0043	.0037
.800	.0028	.0025
1.300	.0032	.0029

1.3.10 Tracking Rate

Initial attempts to conduct the accuracy test resulted in frequent loss of track while moving the wedge, and consequently the star image to a new position. Due to this problem and an excessive long acquisition time for dim stars, star pattern recognition logic and a portion of the adaptive rate control were implemented. Thereafter, few loss of track events were experienced, and when they were, the star was reacquired with little time lost in taking a circle of data.

The adaptive rate control allows for tracking without degradation in accuracy to rates of 0.5 pixels per update. There is an associated lag in position data and a slight decrease in the transfer function slope; however, both are predictable.

The tracker should maintain track to rates equivalent to 1 pixel per update.

The test was not set-up for precision measurements at high rates and the tracking accuracy could not be verified; but an open loop test was conducted to verify track was maintained at 1 pixel per update. This was accomplished by driving the star in a large circle pattern at maximum wedge rate and estimating the pixel rate of the image. The update time was increased for an



equivalent rate of 1 pixel per update. The rate used was approximately .5 pixels/second.

1.3.11 General Performance of the ST-256 CID

Detailed characterization tests for the CID were not part of this program; however in the course of conducting the tracker test some general observations were made.

- CID environments and operating time

The ST-256 was exposed to uncontrolled handling and environments typical of most R & D programs. During the development and troubleshooting process the focal plane was removed and reinstalled in the optical head many times. The CID sealed glass coverplate was inadvertently cracked during a microscope inspection early in 1981 and was subsequently removed. A dry N₂ purge was added to provide an inert environment for the exposed detector. Unobserved loss of the N₂ supply during a 0°C test resulted in frost formation on the CID chip.

The unit was transported between facilities at BASD. It was shipped to Washington D.C., May 1981 and subsequently subjected to low level radiation to evaluate noise susceptibility.

BASD has operated the CID on an almost continual basis since its receipt in July 1980. Estimating its on-time at 80%, approximately 1700 hours have accumulated on this device without noticeable performance degradation.

- CID Noise

The star tracker readout noise is slightly less than the 300e⁻ predicted by G.E.



Spatial noise was not evaluated, but, it appears to approximate G.E.'s predictions. Refinements to the acquisition and track algorithms will provide more insight into average spatial noise limitations.

Some abnormal local dark current generation was observed as was expected. However, the frequency of occurrence should be low relative to the total CID area.

This CID appears to have several high current areas or "hot spots". These hot spots were noted in false acquisition attempts and, in some cases, in false tracking when thresholds were set low. No quantitative measurements were made except for the area where accuracy tests may have been performed.

This particular device also exhibits a large electrically coupled noise pulse immediately following injection. The anomaly was observed by G.E. prior to delivery and was attributed to an error in the chip mask. The amplitude of this pulse can be reduced by a mask change. Common mode noise rejection in the tracker design minimized the effect on tracker performance. The most noticeable effect was a reduction in the usable dynamic range of the A/D converter. The same problem relates to the fixed pattern noise evident in the CID.

- CID dark current

The CID dark current was continually monitored in accordance with the procedures of Appendix A. The measurement made using the dark reference pixels errs somewhat since the pixels contain some signal (subsection 1.3.8).

The measured mean dark current is approximately $10^4 e^-$, $2.4 \times 10^4 e^-$ and $5 \times 10^4 e^-$ per pixel-second at $0^\circ C$, $10^\circ C$ and $20^\circ C$ respectively. These levels were obtained from dim star tracking and are consistent with the expected results.



- CID Responsivity

Star magnitude is determined by using the track signal pixels and computed in accordance with Appendix A procedures. The tracker Mv computation is made using the spectral response curves obtained from a G.E. report on the 128 x 128 CID. A test determined that the computed Mv magnitude and that measured with a photometer agree within ± 0.5 Mv for stars in the range of 1.0 Mv to 6.0 Mv. This is close enough to lend credibility to the predicted CID response.

1.4 CONCLUSION

The trackers performed with an accuracy of approximately ± 0.02 pixels RMS at 0°C . The tracker's scaling is 41.253 arc sec per pixel resulting in an accuracy of ± 0.82 arc sec over the 2.93 degree FOV.

The accuracy of ± 0.02 pixels, or 1 part in 12,800 for the total FOV, is impressive when compared with sensors using past technologies. However, it does not meet the degree of accuracy BASD feels the tracker can ultimately achieve.

From the results of this test and previous studies, it is concluded that the CID star tracker remains a primary candidate for continued development and performance-evaluation. A potential error resulting from the existing mechanization as discussed in subsection 1.3.8 can be corrected. Other potential sources of error remain to be investigated. Since our projected linearity (better than ± 0.005 pixel) for the interpixel transfer function was verified and since accuracy is not yet limited, at least for brighter stars, by the CID dark current, it appears that further improvements can and should be made.

1.5 RECOMMENDATIONS FOR FUTURE WORK

A variety of areas require further study, development and evaluation. The extent of effort associated with each depends on the objectives to be accomplished. The effort suggested below is directed at defining the CID tracker capabilities and shortcomings in order to eliminate technical risk from future



flight development programs. The recommended future efforts related to both the CID and the tracker system design are summarized below.

1.5.1 Proof of System Concepts

BASD has completed extensive analyses and studies related to:

- Acquisition
- Automatic Gain Control (AGC)
- Adaptive Rate Control
- Multiple Star Tracking
- Tracking Accuracy

The completion of the following recommendations will result in a higher degree of confidence relative to the expected performance in each area.

-- Improved Accuracy

A potential systematic source of error has been identified in this test program and can be eliminated with a software change. It is recommended that the change be implemented in the existing equipment and that the test be repeated to verify maximum tracking accuracy for a tracker without compensation or calibration. Other potential sources of error should also be investigated under this task.

-- Improved Acquisition and Rate Tracking

A portion of the acquisition logic and adaptive rate control were mechanized to complete this test program. Additional functions must be added to optimize performance in both areas. It is recommended that these functions be added and evaluated in the existing system.



-- Multiple Star Tracking and AGC

Thresholds and gains can be readily selected for proper acquisition and track of a single star. However, for multiple star tracking the signal from the related sources may be several orders of magnitude apart. To acquire, select, and track these sources in a reasonable amount of time, it is necessary to automate the acquisition ranging and gain of the track loop. BASD has studied this problem and formulated various concepts to achieve the desired performance. It is recommended that these concepts be refined and implemented in the existing hardware for evaluation.

1.5.2 CID Study and Evaluation

Recommendations for study in the CID performance and the readout process applicable to tracker acquisition and track modes are as follows.

-- CID Characteristics and Specification

Several CID's should be fully characterized and evaluated in order to establish confidence in their performance in future trackers. A specification for the CID performance parameters should be written reflecting the results of this evaluation program.

-- CID Design and Readout Approach

The CID design and the readout approach should be thoroughly reviewed with the following objectives:

- Elimination of injection pulse
- Reduced pattern noise
- Reduced readout noise
- Improved data and processing rates
- System Simplification

Any significant improvements should be breadboarded and tested.



-- Mechanical/Thermal Design

General packaging concepts should be studied in order to establish a stable design which can withstand launch and space environments. The design should provide adequate cooling for the detector and a means for heat transfer of cooler power. A mechanical model should be fabricated and environmentally tested to ensure these requirements are met.

1.5.3 General Study Items

- Optics

An analysis of the full spectrum of CID spectral sensitivity for typical lens performance and CID point response should be conducted to relate tracker performance versus star color. Whenever possible, chromatic verification tests should be conducted using breadboard hardware.

- Parts Status and Power Estimates

A detailed study should be conducted on parts for use in a flight unit and should include plans to qualify or change nonstandard parts. A detailed power estimate should be made based on a typical design for flight application using reasonably acceptable parts.



Section 2 TEST APPROACH AND EQUIPMENT

2.1 GENERAL APPROACH

A compound reflective/refractive system which projects a light source to infinity was used for the star simulation. The star light was projected through a motorized, compound, rotatable deviation wedge assembly. As the wedges are rotated in the drive assembly, the star appears to move in a circular path. This circular locus of the star image is the positional input to the star tracker optical assembly for position accuracy tests.

The star tracker optics consist of the ST-256 CID detector mounted at the focal plane of a Nikon F-2.8 camera lens. A Cromemco Z-80 microprocessor development system is interfaced to the star tracker optics which performs the acquisition and track logic functions. The star simulator, wedge drive assembly and star tracker optics are mounted on an isolated test surface plate to provide maximum mechanical stability.

A block diagram of the test setup is shown in Figure 2-1

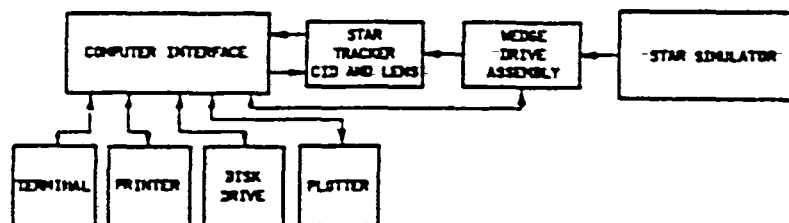


Figure 2-1 Block Diagram of Overall Hardware System



2.2 STAR SIMULATOR

The star simulator projects a light source from an LED to infinity. Monochromatic light was used to eliminate optical problems associated with ordinary white light when using a commercial lens. The LED output is a green light of approximately 656nm wavelength.

The intensity of the simulated star was varied by an external power supply. Three star intensities used gave a range of about five star magnitudes. The EFL of the simulator is 61 cm. An aperture diameter of 0.051 mm was used in front of the LED which resulted in an angular subtense of 17.25 arc sec. (less than half the pixel dimension). A photograph of the star simulator is shown in Figure 2-2.

2.3 DEVIATION WEDGE DRIVE

The wedge drive assembly is located in the optical path between the star simulator and star tracker optics. The assembly contains two independent sets of counter rotating gears. Either set may be independently driven by a D.C. motor coupled to the gears. Four deviation wedges with adaptors are provided with the assembly. The deviation angle of each is approximately 12 arc min. Counter rotating the wedges produces a linear deviation of the star light as a function of wedge rotation. A single rotating wedge simulates circular motion of the star.

Figure 2-3 illustrates the concept.



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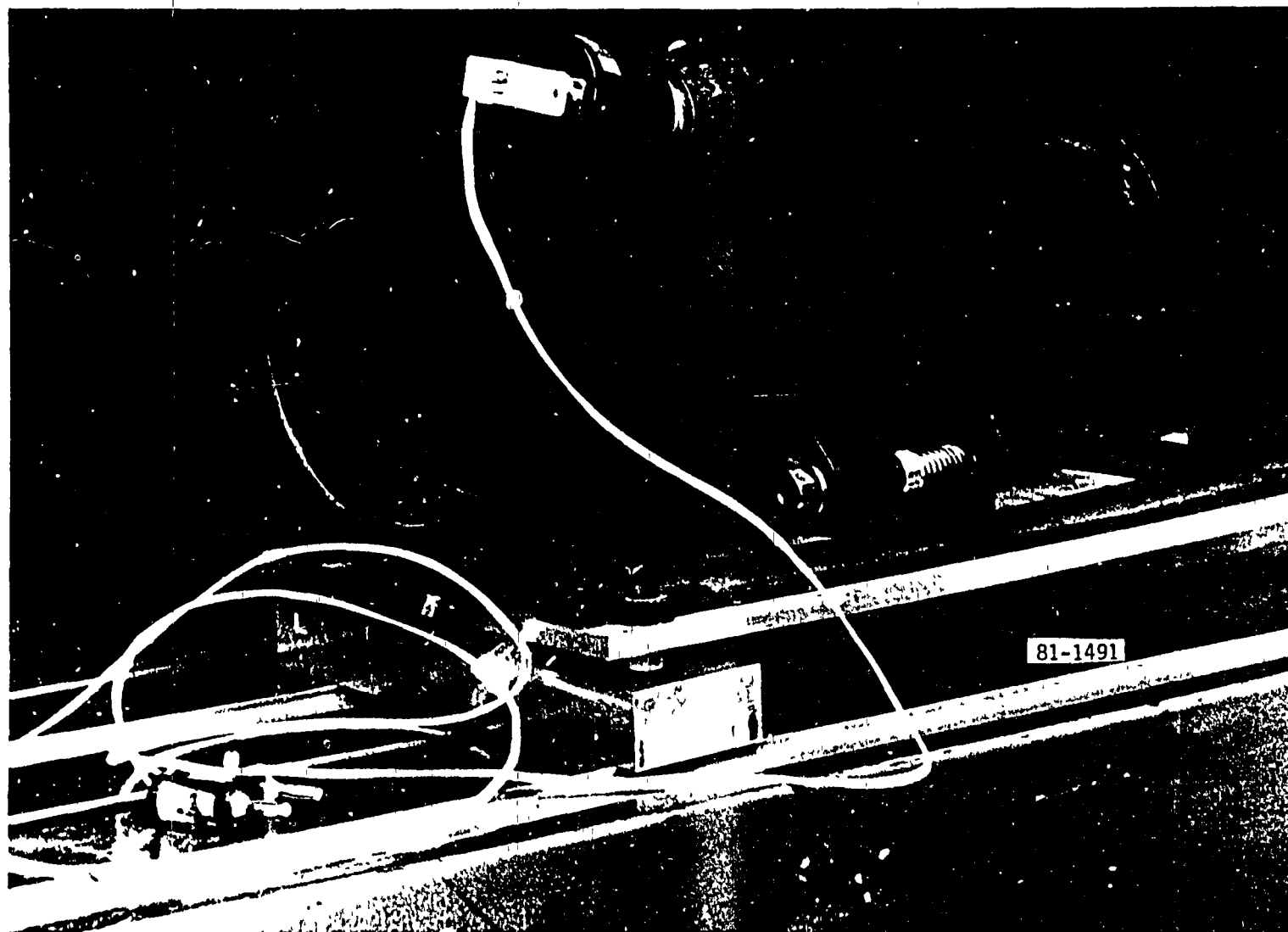


Figure 2-2 Star Simulator



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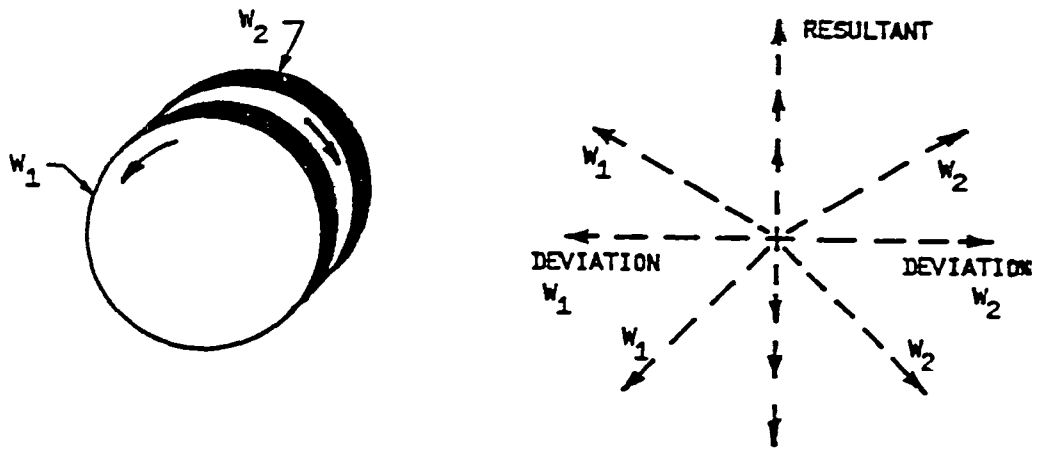


Figure 2-3a. Two Counter Rotating Wedges Produce Linear Motion



Figure 2-3b. Single Rotating Wedge Produces a Circular Motion



When two wedges are attached to one gear, indexing their deviation vectors produces a desired resultant deviation. Both wedges rotating together result in a circular motion with an adjustable angular diameter of 0 to 24 arc min.

A scribe line on each wedge indicates the direction light will be deviated. Each wedge housing has 132 teeth, on its periphery at intervals of 2.727 degrees. These teeth, along with the wedge scribe, allow for coarse indexing of wedge pairs to achieve a desired resultant deviation. A lock for the gears farthest from the motor is provided to select the set which is driven. The two sets are coupled through planetary friction drive gears.

A one percent continuous turn servo potentiometer is coupled to one gear of either counter rotating set. The coupling gear ratio is 1:5 so that with one complete gear rotation the potentiometer rotates through five cycles. Each pot rotation corresponds to 72 degrees of gear and associated wedge rotation.

The control box which drives the wedges can be set to either incremental steps of wedge rotation (manual or computer initiated) or free continuous run (set manually). The speed of the rotation is manually variable from zero to a maximum. The wedge rate control is open loop in either case. Figure 2-4 is a photograph of the wedge drive assembly.

2.4 STAR TRACKER

The CID is a 256 x 256 pixel detector array with a pixel size of 20 x 20 μm . The array is designed for parallel row readout and includes integral shift registers. The CID signals are processed using double read nondestructive readout (NDRO). The process reduces fixed pattern and readout noise.

The effective focal length of the Nikon lens is 100 mm giving each pixel an angular subtense of approximately 41.253 arc sec. The array, therefore, provides a square field of view of approximately 2.933 degrees on an edge. The CID imager is mounted on a board which contains the hardware circuitry for



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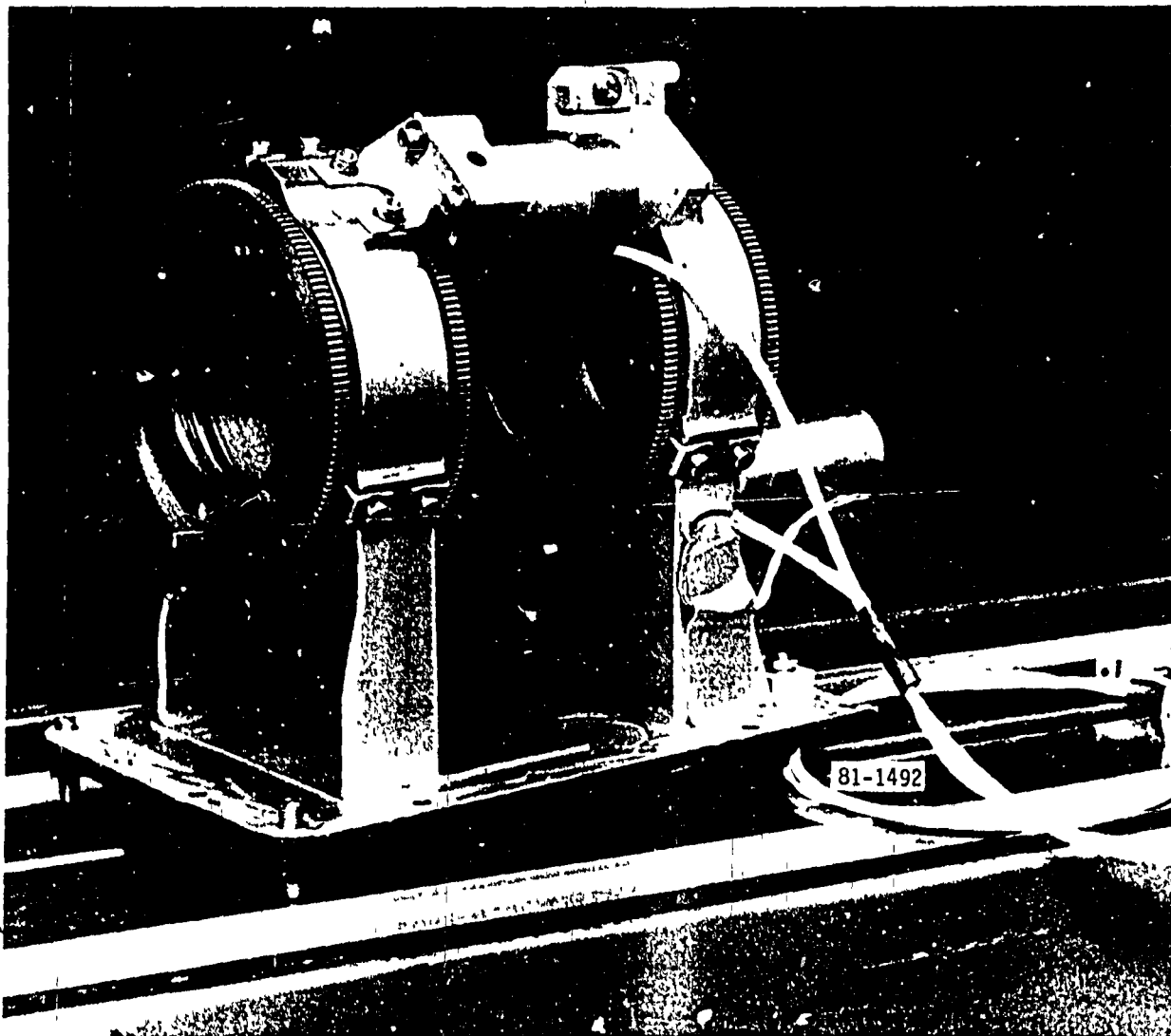


Figure 2-4 Wedge Drive Assembly



reading out the array. The board also has the CID cooler circuit on it. The analog CID signals are directly digitized by an A/D converter to usable form for the microprocessor.

Figure 2-5 is a photograph of the CID and circuit board. Figure 2-6 is a photograph of the complete tracker optics.

2.5 COMPUTER HARDWARE

The CID tracker data is acquired and processed in software. Complete control and analysis of this system is performed by the Z-80 microprocessor through a Cromemco development system. The interface box consists of several computer hardware cards with interfaces to the CID, terminal, line printer, and plotter. The terminal displays real time data as the star tracker acquires and tracks stars. Data is stored on floppy disks and then printed out by the line printer. The plotter then plots the acquired data.

Figures 2-7 and 2-8 are photographs of the computer hardware and peripheral test equipment.

2.6 GENERAL TEST CONDITIONS

During tests, the room lights were off and other light sources were minimized. Operation was conducted at ambient room temperature and a hood was placed over the tracker, wedge assembly, and simulator to provide a more stable temperature environment by minimizing convection currents. The CID had a constant N_2 purge of about 20 lb. while the system was running and about 5 lb. when the tracker was off. The data was taken at three different CID temperatures. Temperature variation is accomplished through use of the T-E cooler upon which the CID is mounted.



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Figure 2-5. CID Board and Lens



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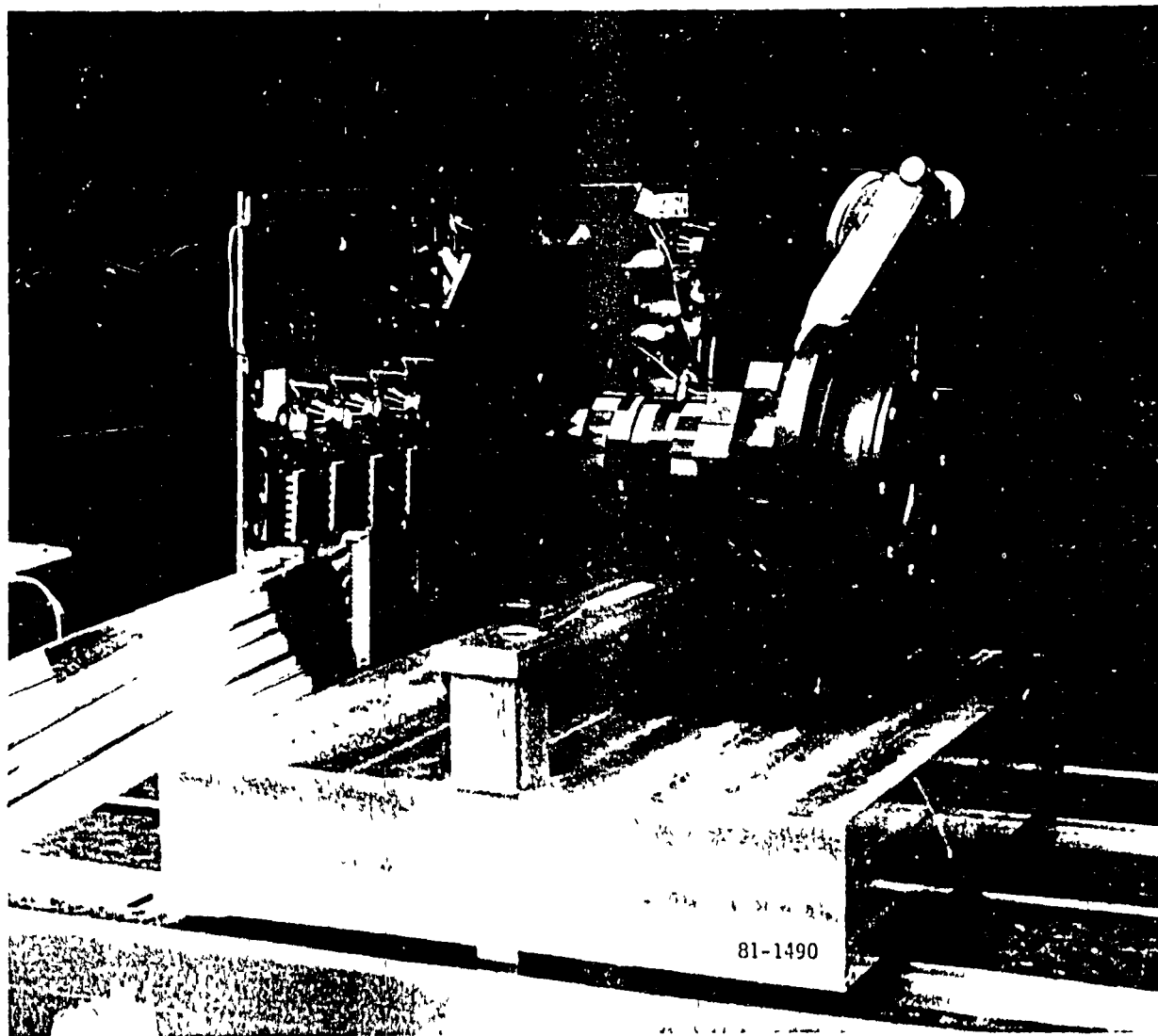


Figure 2-5 CID Board and Lens

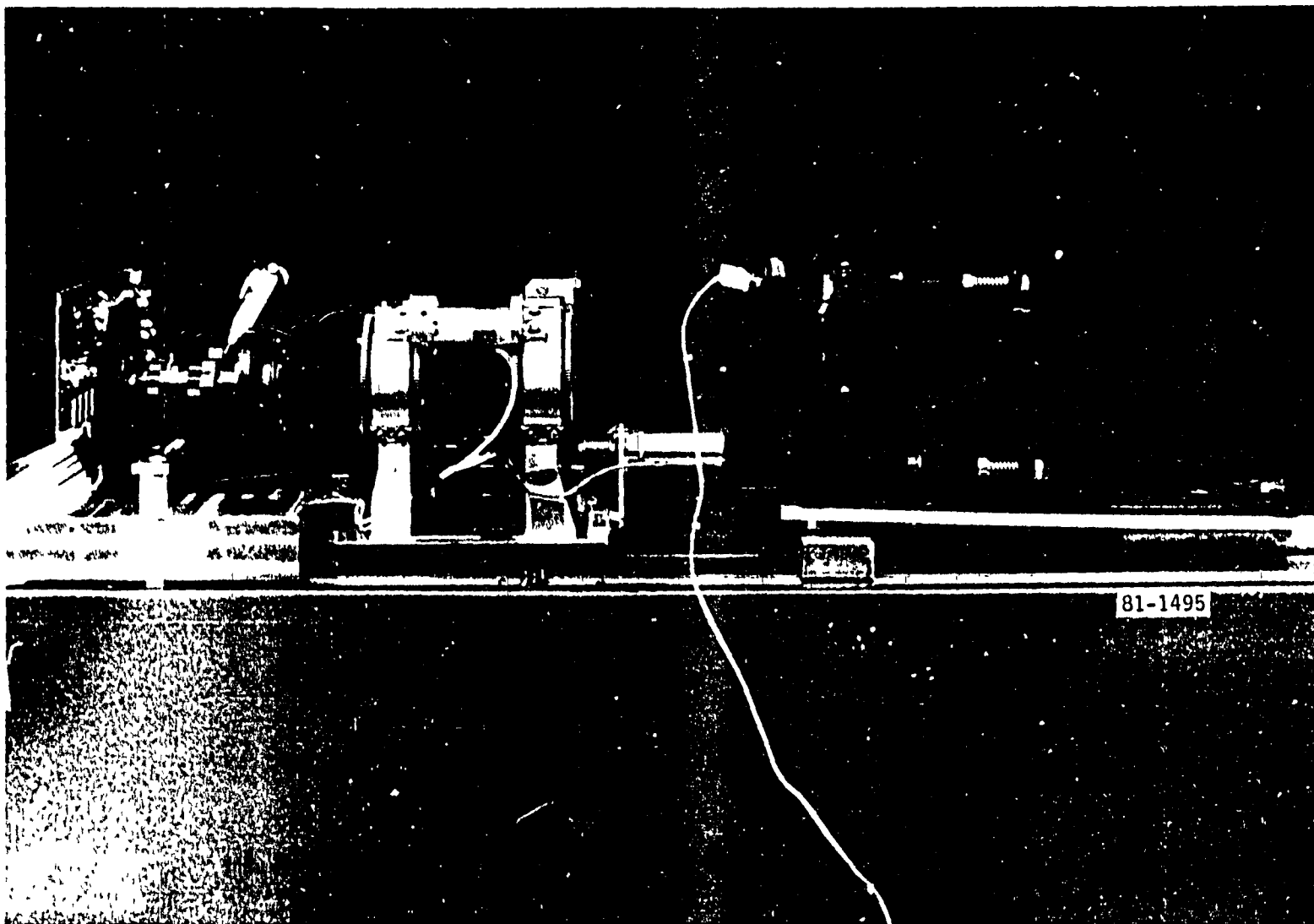


Figure 2-6 Complete Tracker Optics



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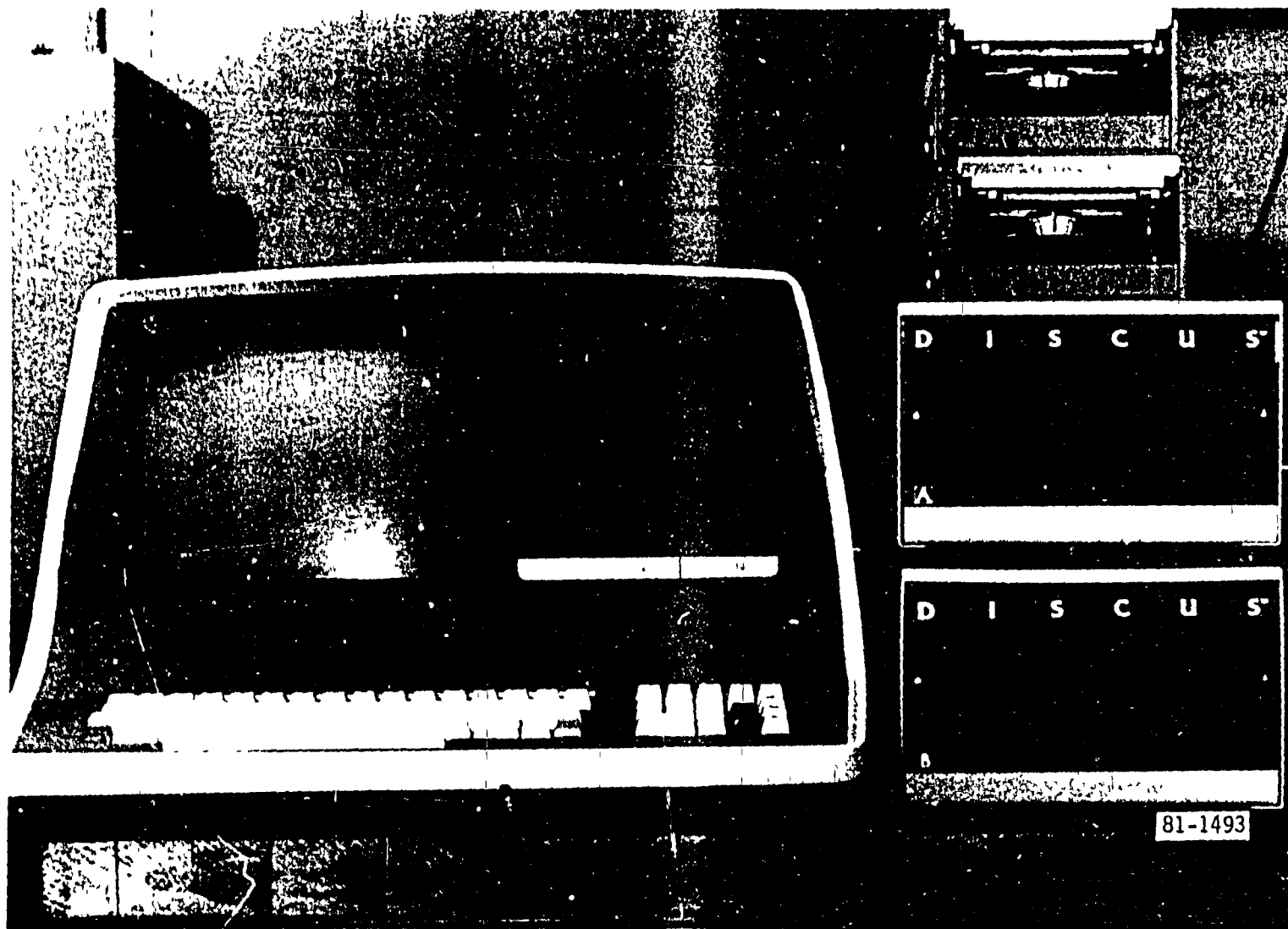


Figure 2-7 Complete Hardware



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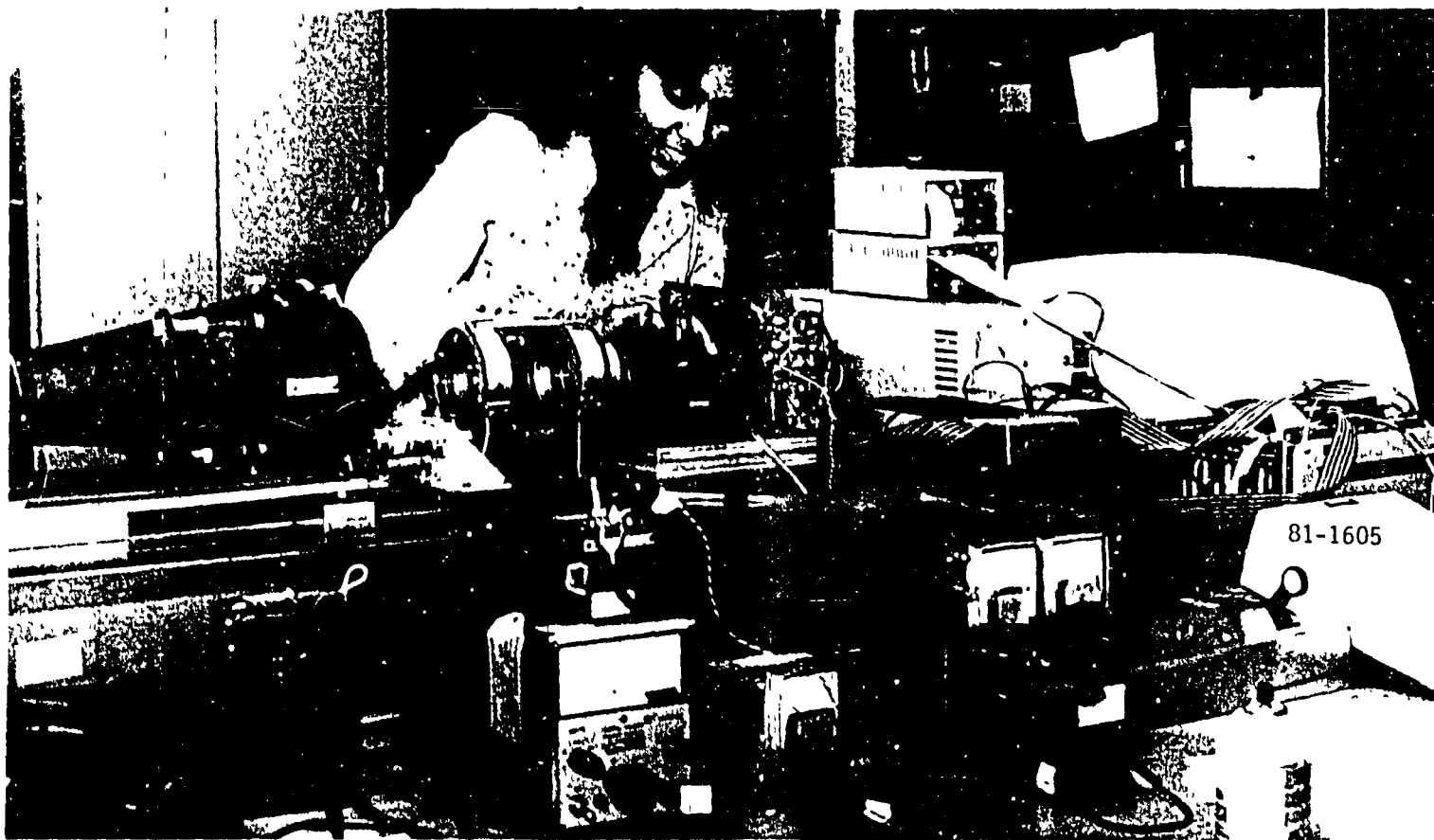


Figure 2-8 Peripheral Test Equipment



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Section 3 TEST RESULTS

3.1 NOISE TESTS

3.1.1 General Considerations

Noise is represented by basic random or spontaneous fluctuations resulting from the physics of the devices and material which comprise the electrical system. The performance of the CID tracker depends upon the noise generated within the system; which is categorized as temporal noise (random noise) and pattern noise (spatial noise) are of particular concern.

3.1.2 Temporal Noise

Temporal noise is a totally random signal and the two major sources are Johnson noise and shot noise. Johnson noise is the dominant temporal noise source at high rates and is proportional to the square root of the bandwidth. Shot noise is proportional to the square root of the signal, and in this case, the signal can be light or dark signal/current. Shot noise typically becomes dominant at high temperatures or long update times.

3.1.3 Pattern Noise

The two types of pattern noise which are of concern are "fixed" pattern noise which repeats with each reading and "variable" pattern noise which is not repeatable. The latter may vary according to time, temperature, and signal level.

The major sources of fixed pattern noise in CID image sensors are transistor switching interference, array photolithographic variations and bias charge variations. The variable types of pattern noise result from spatial variations in dark-current and responsivity.



The device used in this test program had another noise source resulting from an error in the CID mask design. This noise occurred as a pulse coupled into the signal line immediately after injection and had a long decay time and gave the CID the appearance of having a shaded spatial time dependent response. This problem can be eliminated or minimized in future devices by a correction to the mask design.

3.1.4 Noise Suppression Techniques

The temporal noise is reduced by repeated CID nondestructive readings or updates. This process effectively reduces the Johnson noise by a factor equivalent to the square root of the number of readings taken and is used in both the acquisition and track modes of operation.

Fixed electrical pattern noise is minimized by the double read, nondestructive method of readout. Two consecutive sets of read samples are differenced to cancel the repetitive spatial noise interference, ideally leaving the signal behind.

Dark current pattern noise can be reduced by cooling the CID to minimize the mean dark current. The variations (spatial noise) in dark current and responsivity are inherently low in the CID. Further reduction is accomplished by averaging the effects over several pixels in the readout process.

The effect of the injection pulse was minimized using common mode rejection techniques. A pattern recognition process implemented in the tracker results in overriding acquisition on noise. The noise primarily effects the time for acquisition and tracking accuracy.

3.1.5 Noise Tests

Tests were conducted to define the temporal and pattern noise evident in the CID tracker.



3.1.5.1 Temporal Noise Data

The temporal noise test was conducted on a block of 16 pixels. 128 nondestructive readings (NDRO's) were taken for each pixel. The second 64 readings were subtracted from the first 64 to eliminate fixed pattern noise. This process was repeated a hundred times for each pixel in the 4 x 4 pixel block. Thus, the (spatial) fixed pattern noise is minimized and random or temporal noise is left. The test was repeated at 0°C and 10°C. The mean and standard deviation for the sets of a hundred readings are shown in Table 3-1 and 3-2.

The mean of the readings decreases in value with time as they are read from pixel #1 to pixel #16 because of the injection pulse.

The average standard deviation at 10°C is 17.59 bits. The scale factor is $179.5e^{-}$ per bit, so that the temporal noise for 128 readings is $3157.4e^{-}$ RMS. The average standard deviation for the 0° data is $3134e^{-}$ RMS. Taking the average of the 10° and 0° data, there are $3146e^{-}$ RMS for the 128 readings. Since the noise increases as the square root of the number of readings, the noise due to one reading is: $\frac{3146}{\sqrt{128}}$ or $278e^{-}$ readout .



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Table 3-1
TEMPORAL DATA FOR 16 PIXELS AT 0°C

Pixel #	Average of 100 Readings \bar{X} (of Signal)	S (Standard Deviation)
1	582.7475	20.0954
2	584.4343	25.2458
3	588.6263	16.3386
4	594.3939	20.6900
5	185.6162	14.0391
6	185.7980	16.4248
7	187.8283	16.5493
8	183.3131	14.5059
9	117.4242	16.4112
10	120.8485	18.4515
11	114.7172	18.6449
12	123.1010	16.2195
13	84.3939	16.7087
14	77.6465	16.3715
15	83.9091	17.1228
16	85.0404	15.2569



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Table 3-2
TEMPORAL DATA FOR 16 PIXELS AT 10°C

Pixel #	Average of 100 Readings X (of Signal)	S (Standard Deviation)
1	700.22	17.3523
2	713.06	16.8612
3	697.1	16.0407
4	709.05	17.2060
5	289.38	16.4984
6	302.71	22.4429
7	286.05	18.0903
8	289.18	18.3361
9	214.19	16.7680
10	223.02	18.3809
11	220.60	16.8810
12	222.18	16.7244
13	190.20	15.6870
14	189.61	16.5015
15	197.51	22.1088
16	189.75	15.4111



$$\begin{aligned} \text{The noise constant normalized to frequency is: } kn &= \frac{278}{\sqrt{5000}} \\ kn &= 3.93e^{-}/\sqrt{\text{Hz}} \end{aligned}$$

This assumes the bandwidth is equivalent to our sample rate of 5000 Hz.

3.1.5.2 Pattern Noise Data

Volume II of this report, (Section 1.1) of the test data contains coarse and fine maps. Data is presented in hexadecimal units. Each reading on the coarse map is the sum of a block of 4 x 4 pixels. Each reading on the fine map is that of a single pixel. The scaling for these maps is 179.5e⁻/bit. The magnitude of the readings is the combined dark current and system noise. The effect of the injection pulse is evident on the coarse map. A graph showing the magnitude of the coarse map reading against time is plotted in Figure 3-1, which shows the effect of the injection pulse on the data. The corresponding data is presented in Table 3-3.

The parameter of significance in the coarse and fine maps is the difference in signal for adjacent readings. By comparing adjacent readings star acquisition is determined. Some significant observations are summarized in Table 3-4.

3.1.6 Conclusions For Noise Test

The observed random readout noise was slightly less than the 300e⁻/sample reported by G.E. The pattern noise had not been previously tested for the method implemented in this tracker.



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Table 3-3
COARSE MAP READINGS

Set #	Block #	t(msec)	Pulse (e ⁻) x10 ⁵	Set #	Block #	t(msec)	Pulse (e ⁻) x10 ⁵	
1	1	.41	7.399	4	16	85.66	2.870	
	2	.82	6.361		32	92.22	2.949	
	3	1.23	6.254		48	98.78	3.086	
	4	1.65	6.277		64	105.34	2.601	
	5	2.06	6.256	6	16	111.9	2.710	
	6	2.47	6.223		32	118.5	2.815	
	7	2.88	6.038		48	125.0	2.980	
	8	3.30	5.830		64	131.6	2.520	
	9	3.71	5.521	7	16	138.2	2.705	
	10	4.12	5.441		32	144.7	2.750	
	12	4.94	5.302		48	151.3	2.981	
	14	5.77	5.179		64	157.8	2.468	
	16	6.59	5.119	8	16	164.4	2.675	
	20	8.24	5.272		32	170.9	2.707	
	24	9.89	5.338		48	177.5	2.985	
	28	11.54	5.369		64	184.0	2.430	
	32	13.18	5.087	9	16	190.6	2.646	
	36	14.83	4.886		32	197.2	2.646	
	40	16.31	4.933		48	203.7	3.003	
	44	17.80	4.936		64	210.3	2.513	
	48	19.70	4.979	10	16	216.8	2.574	
52	21.42	5.001	32		223.4	2.600		
56	23.07	4.805	48		230.0	2.955		
60	24.72	4.681	64		236.5	2.457		
64	26.40	4.141	16	16	243.1	2.671		
2	16	32.96		3.542	32	249.6	2.556	
	32	39.55		3.606	48	256.2	2.996	
	48	46.14		3.570	64	26.8	2.470	
	64	52.73	2.933	18	16	422.0	2.357	
3	16	59.30	3.060		32	64	844.0	2.395
	32	65.90	3.107		48	64	1265.0	2.233
	48	72.50	3.226		64	64	1687.0	2.276
	64	79.10	2.725					

tr (time to read one block) = .41 msec for this coarse map data

Map scaling = coarse reading (decimal) x $\frac{179.5e^-}{\text{bit}}$

Results shown are the difference of two samples taken approximately 2 seconds apart.



TR81-04

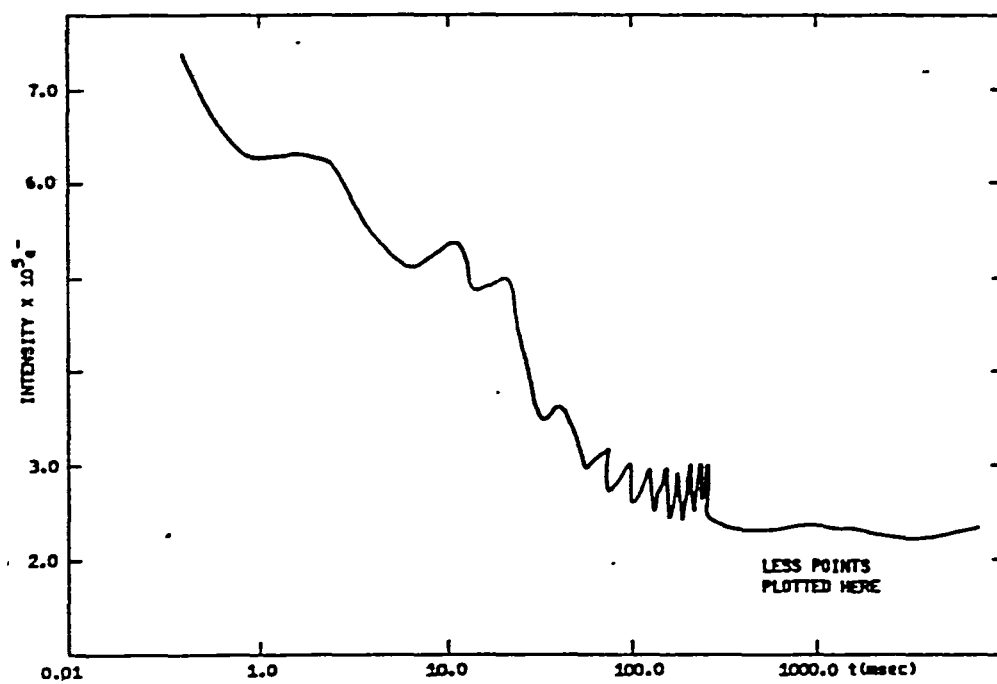


Figure 3-1. Injection Pulse vs. Readout Time



Table 3-4
SIGNAL DATA ON COARSE AND FINE MAPS

Fixed Pattern Noise Data Summary:

MAP	CID TEMP	TR (TOTAL READ TIME)	Ti (TIME BETWEEN READINGS)	SIGNAL	Δ SIGNAL (MAX)
Coarse (Dark)	0°C	3.85 sec	0.125 sec	218272.0e ⁻ /block	101417.5e ⁻

Fine (Dark)

<u>Location</u>						
20	20	0°C	32 msec	460 msec	4846.5e ⁻ /pix	3410.0e ⁻
15	15	0°C	32 msec	460 msec	5923.5e ⁻ /pix	5564.0e ⁻
10	10	0°C	32 msec	460 msec	6103.0e ⁻ /pix	7439.0e ⁻
20	20	16°C	32 msec	460 msec	18309.0e ⁻ /pix	5385.0e ⁻
15	15	16°C	32 msec	460 msec	19924.0e ⁻ /pix	5205.5e ⁻
10	10	16°C	32 msec	460 msec	20104.0e ⁻ /pix	9693.0e ⁻

The maximum differential signal, Δ signal, between adjacent blocks is what sets the lower acquisition threshold limit. Δ signal should ideally be zero since fixed pattern noise and dark current have been cancelled. The differential signals shown above are the worst occurrence of residual pattern noise, dark current variation and Johnson noise in that location of the CID array for the condition shown above.

The worst case differential signal (or pattern noise) for adjacent blocks in the coarse map at 0°C is approximately 10^5 electrons. Setting the coarse acquisition threshold above this level results in no false acquisition attempts. Our system analysis has considered a signal of approximately 10^5 e⁻/sec for the minimum star. A worst case geometry of the star location relative to a block could reduce this to 3×10^4 e⁻/sec (or 1/3 of the minimum star).



The minimum coarse acquisition time is 4 seconds and yields an effective integration time of 2 seconds. Therefore, approximately 2 seconds of integration time must be added to acquire the minimum star. The total acquisition time would be 6 seconds.

The fine acquisition noise is more favorable. Note that at 16°C, location 10, 10 has a maximum differential signal (noise) of $10^4 e^-$ for approximately a half second integration time. Using the worst case star signal of $3 \times 10^4 e^-/\text{sec}$, a fine acquisition time of less than one second should result in no false acquisition attempts. The total acquisition time for both coarse and fine maps for a minimum star should be less than 7 seconds.

3.2 ACQUISITION PERFORMANCE

The acquisition mode for the tracker has not been optimized and no extensive tests were conducted. However, with one set of conditions (fixed thresholds, NDRO's and integration time) the stars over five magnitudes of intensity were readily acquired in less than 10 seconds of time. The pattern recognition concept implemented in the tracker effectively rejected areas of high pattern noise which had previously caused problems in acquiring the dimmer stars. Now stars can be acquired when the star signal is significantly less than the pattern noise.

3.3 POINTING ACCURACY TESTS

3.3.1 General Procedure

The pointing accuracy test was performed in accordance with BASD procedure # 2332-101 (see Appendix A). The test verified the position interpolation algorithm developed by BASD. The design goal was to achieve an error of less than $\pm 1\%$ of a pixel deviation for the output star position from the input position of the star image. Tests were conducted over small areas involving greater than 50 pixels and large areas involving more than 700 pixels.



The fine or small field accuracy tests were performed by rotating the star image in a circular path of fixed radius. The small circles were centered at five different locations on the CID array. Position data was recorded for three different star intensities and at three varying CID temperatures at each location. 60 positions around the circles were sampled five times each resulting in 300 data points per small circle. The mean of these five samples is the position output for each of the 60 positions.

The large field pointing tests were used to determine the relative pointing accuracy over a larger portion of the CID. The star image was rotated in a circular path with a radius of about 14 pixels. Position data was collected for five large circles centered at five different locations. See Figure 3-2.

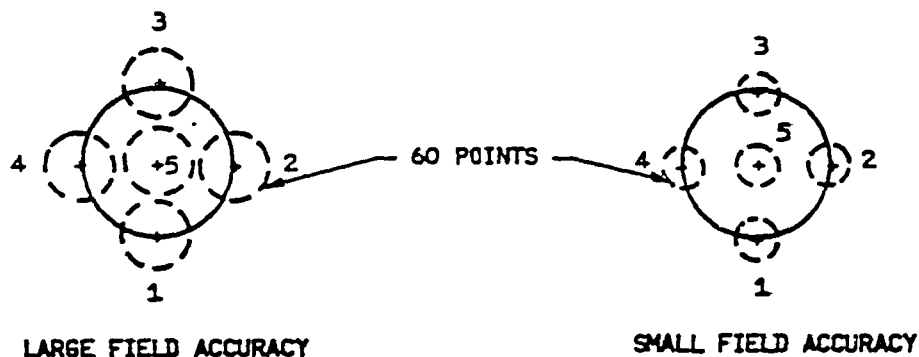


Figure 3-2. Pattern For Test Data

The circular motion of the star image was obtained by the wedge drive assembly for both the small and large field accuracy tests. Depending upon which wedge was used, either large or small circles could be traced. (See test equipment and procedure Section 2.0 for more details.) The voltage input to the star simulator was varied to obtain the three different light intensities. The CID temperature was controlled by a potentiometer setting on the CID electronic board which is connected to the computer interface box.

The data was collected and processed by the Z-80 microprocessor system. The four constants needed for the position interpolation mechanism were computed



iteratively in software. The constants were computed for each new location to avoid variances due to focus changes. The interpixel transfer function was assumed to be a straight line (Output vs. Displacement) over each half pixel of displacement. The four constants are used to normalize the output to the pixel dimension. The data was analyzed by applying the least square method to fit the 60 position points to a perfect circle. Appendix B discusses the arithmetic used.

The center location and radius was computed for the circle. The displacement of each data point from this circle is the interpolation error for that position. The standard deviation of all data points is the interpolation error for that circle of data. These errors were computed twice, the first computation using all the position data accumulated and the second using only the position data deemed valid. Invalid data may have resulted from spurious noise spikes while reading or computing position and were identified by a high standard deviation of the five samples taken for that position. Individual data points consisting of five readings that had a standard deviation greater than one percent of a pixel were discarded in the second computation.

With the help of software, the equipment design allowed taking 300 points in about 10 minutes. Transcribing the data onto the floppy disk was the single most time consuming factor. This automation reduced the possibility of test errors from room temperature variation and mechanical instability of the system.

3.3.2 Pointing Accuracy Test Data

The pointing accuracy test data is summarized in Tables 3-5 thru 3-7. The raw data for a CID temperature of 0°C is contained in Section 4.0 of this volume. The total set of data is included in Volume II of this report. Note that all position, dimensional and error data was normalized to the pixel dimension of 20 μ m. The scaling for this system is 41.253 arc sec/pixel.



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Table 3-5
SUMMARY DATA FOR
POINTING ACCURACY TESTS

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SUMMARY DATA FOR
POINTING ACCURACY TESTS

DATE
SMALL FILLED ACCURACY

DISC/FILE #	CIN CLIP #	FOCUS REF. IMPRESSION MILS	STAR MAGNITUDE	T _{eff} S Tr + T ₁	T ₀ Tr + T ₁	NUMBER Z READINGS	TD °/sec pin	INTERPOLATION CONSTANT				NUMBER panels	CENTERED LOCATION		STANDARD DEVIATION	PERCENT IN ERROR 2σ			
								L _x	L _y	L _z	L _w		X	Y		0	1	2	3
27 A 4	10	+0.9	1.0	0.477 sec	0.094 sec	32	0.7510	.337	.287	.878	.246	2.104	18.700	165.112	1.510%	0	1	2	3
27 A 16	10	+0.9	2.85	0.187 sec	0.373 sec	128	0.2010	.337	.287	.878	.280	2.100	155.000	155.100	1.528%	0	2	3	4
29 A 04	20	+0.9	2.9	0.477 sec	0.094 sec	32	1.0310	.337	.287	.878	.280	2.103	155.100	155.100	1.494%	0	1	2	3
29 A 04	20	+0.9	2.85	0.187 sec	0.373 sec	128	0.4010	.337	.287	.878	.280	2.103	155.100	155.100	1.933%	1	3	4	5
29 A 08	0	+0.8	1.1	0.477 sec	0.094 sec	32	0.8510	.330	.290	.870	.240	2.102	155.100	155.100	1.400%	0	0	3	4
29 A 08	0	+0.8	2.8	0.187 sec	0.373 sec	128	0.2010	.330	.290	.870	.240	2.100	155.100	155.100	1.442%	0	1	1	2
29 A 09	0	+0.8	6.0	1.354 sec	1.911 sec	384	0.1010	.330	.290	.870	.240	2.103	155.100	155.100	2.170%	2	3	5	10
29 A 10	10	+0.8	1.0	0.477 sec	0.094 sec	32	0.7510	.330	.290	.870	.240	2.104	155.100	155.100	1.303%	0	0	2	3
29 A 15	10	+0.8	2.8	0.187 sec	0.373 sec	128	0.2010	.330	.290	.870	.240	2.101	155.100	155.100	1.453%	0	0	2	3
29 A 18	10	+0.8	6.1	1.354 sec	1.911 sec	384	0.2010	.330	.290	.870	.240	2.102	155.100	155.100	2.881%	5	3	9	5
29 A 19	20	+0.8	1.0	0.477 sec	0.094 sec	32	1.0110	.330	.290	.870	.240	2.103	155.100	155.100	1.329%	0	0	2	3
29 A 19	20	+0.8	2.85	0.187 sec	0.373 sec	128	0.4710	.330	.290	.870	.240	2.103	155.100	155.100	1.454%	0	0	2	3
29 A 19	20	+0.8	6.1	1.354 sec	1.911 sec	384	0.5010	.330	.290	.870	.240	2.112	155.100	155.100	5.102%	12	10	9	10
12 B 01	0	+0.3	0.85	0.477 sec	0.094 sec	32	0.8010	.317	.265	.800	.265	2.088	155.100	155.100	1.846%	0	2	3	2
12 B 01	0	+0.3	2.6	0.187 sec	0.373 sec	128	0.1910	.317	.265	.800	.265	2.089	155.100	155.100	1.614%	0	1	2	3
12 B 03	0	+0.3	5.9	1.354 sec	1.911 sec	384	0.2010	.317	.265	.800	.265	2.094	155.100	155.100	1.733%	0	1	3	11
12 B 06	0	+0.3	0.9	0.477 sec	0.094 sec	32	0.8010	.317	.265	.800	.265	2.070	155.100	155.100	1.729%	0	1	3	10
12 B 06	0	+0.3	2.60	0.187 sec	0.373 sec	128	0.2710	.317	.265	.800	.265	2.090	155.100	155.100	1.985%	0	1	3	9
12 B 09	0	+0.3	5.8	1.354 sec	1.911 sec	384	0.2010	.317	.265	.800	.265	2.093	155.100	155.100	2.515%	3	7	6	8
12 B 17	20	+0.3	0.9	0.477 sec	0.094 sec	32	1.0010	.317	.265	.800	.265	2.073	155.100	155.100	1.687%	0	0	3	3
12 B 18	20	+0.3	2.9	0.187 sec	0.373 sec	128	0.4010	.317	.265	.800	.265	2.083	155.100	155.100	2.437%	0	6	9	15



TR81-04

Table 3-6
SUMMARY DATA FOR
POINTING ACCURACY TESTS

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SUMMARY DATA FOR
POINTING ACCURACY TESTS

DATE

SMALL FIELD ACCURACY

TEST #	CIB TEMP °C	FOCUS SET DIMENSIONS PSL	STAR MAGNITUDE	Teff 5 hr + 11	T ₀ 1 hr + 11	RANGE 2 READINGS	R ₀ 1 hr + 11	INTERPOLATION CONSTANTS				RADIUS pixels	CENTER LOCATION		STANDARD DEVIATION	POINTS IN ERROR 3σ							
								L _x	L _y	L _z	L _w		X	Y		24	25	26	27	28	29	30	
12-A-00	0	0.10	1.10	0.477 sec	0.477 sec	32	0.75 x 10 ⁶	247	275	408	248	2.107	171.816	164.224	1.744%	0	1	5	10	17	23		
12-A-01	0	0.10	2.85	0.187 sec	0.375 sec	128	0.18 x 10 ⁶	347	275	408	245	2.106	141.844	164.224	1.716%	0	2	3	8	7	23		
12-A-02	0	0.10	6.0	1.354 sec	1.411 sec	384	0.12 x 10 ⁶	347	275	408	248	2.100	157.307	164.224	2.448%	2	2	6	13	7	25		
12-A-03	10	1.0	1.0	0.477 sec	0.477 sec	32	0.8 x 10 ⁶	347	275	408	248	2.107	151.261	164.224	1.721%	0	0	8	7	14	21		
12-A-04	10	0.10	2.8	0.187 sec	0.375 sec	128	0.25 x 10 ⁶	347	275	408	248	2.100	141.213	164.224	1.897%	1	1	4	9	14	27		
12-A-05	10	0.10	6.0	1.354 sec	1.411 sec	384	0.26 x 10 ⁶	347	275	408	248	2.094	151.261	164.224	2.603%	4	3	4	10	13	15		
12-A-06	20	1.0	1.10	0.477 sec	0.477 sec	32	1.0 x 10 ⁶	347	275	408	248	2.104	151.261	164.224	1.718%	0	1	5	11	13	23		
12-A-07	20	1.0	2.85	0.187 sec	0.375 sec	128	0.41 x 10 ⁶	347	275	408	248	2.098	151.261	164.224	3.187%	1	0	6	8	7	26		
12-A-08	20	0.10	6.0	1.354 sec	1.411 sec	384	0.65 x 10 ⁶	347	27	408	248	2.095	151.261	164.224	4.248%	4	4	8	7	14	7		
12-A-09	0	-0.5	1.0	0.477 sec	0.477 sec	32	0.8 x 10 ⁶	248	255	367	302	2.095	164.224	141.261	1.975%	0	2	5	13	10	21		
12-A-10	0	-0.5	2.75	0.187 sec	0.375 sec	128	0.16 x 10 ⁶	248	255	367	302	2.096	164.224	141.261	2.000%	0	3	5	13	9	23		
27-A-01	0	-0.5	0.0	1.354 sec	1.411 sec	384	0.11 x 10 ⁶	248	255	367	302	2.101	171.816	164.224	2.338%	0	5	6	13	10	17		
27-A-02	10	0.5	1.0	0.477 sec	0.477 sec	32	0.80 x 10 ⁶	248	255	367	302	2.094	164.224	141.261	1.953%	1	2	4	10	11	25		
27-A-03	10	-0.5	2.75	0.187 sec	0.375 sec	128	0.20 x 10 ⁶	248	255	367	302	2.098	164.224	141.261	1.928%	0	4	2	4	10	20		
27-A-04	10	-0.5	6.0	1.354 sec	1.411 sec	384	0.2 x 10 ⁶	248	255	367	302	2.095	164.224	141.261	2.694%	2	6	9	7	13	16		
27-A-05	20	-0.5	1.0	0.477 sec	0.477 sec	32	1.0 x 10 ⁶	248	255	367	302	2.095	164.224	141.261	1.942%	1	2	3	8	11	27		
27-A-06	20	-0.5	2.75	0.187 sec	0.375 sec	128	0.51 x 10 ⁶	248	255	367	302	2.098	164.224	141.261	1.834%	1	2	4	8	13	23		
27-A-07	20	-0.5	6.0	1.354 sec	1.411 sec	384	0.2 x 10 ⁶	248	248	367	302	2.089	164.224	141.261	4.941%	4	5	12	10	5	6		
27-A-08	0	+0.9	1.0	0.477 sec	0.477 sec	32	0.8 x 10 ⁶	337	287	371	280	2.099	155.447	155.447	1.375%	0	0	2	7	15	34		
27-A-09	0	+0.9	2.8	0.187 sec	0.375 sec	128	0.17 x 10 ⁶	337	287	371	280	2.099	155.447	155.447	1.330%	0	0	2	5	11	35		
27-A-10	0	+0.9	5.5	1.354 sec	1.411 sec	384	0.10 x 10 ⁶	337	287	371	280	2.101	155.447	155.447	4.912%	19	3	2	4	13	14		

Table 3-7
SUMMARY DATA FOR
POINTING ACCURACY TESTS
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SUPPLEMENT DATA FOR
POINTING ACCURACY TESTS

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HSA/ PHE #	CIR TEMP °C	PICKUP W/ PUMP RELATION SEC	STAR ACQUISITION	Teff 5 Tr x T1	T2 Tr x T1	INSTRUM 2 BEAMINGS	ID # /mm-pts	INSTRUM AT 500 LAMBDA/OUT				RADIOS sec/pts	CENTER LOCATION		STANDARD RELOCATION	POINTS IN LAMBDA					
								L0	L1	L2	L3		X	Y		04	05	06	07	08	
10-A-01	0	44.6	2.7	0.187 sec	0.372 sec	128	0.17 x 10 ⁵	309	307	36.8	362	14.543	174.4681	109.7148	2.023%	1	0	1	0	20	10
10-B-02	0	3.0	2.65	0.187 sec	0.372 sec	128	0.16 x 10 ⁵	290	226	347	270	14.557	175.7099	133.2544	2.113%	2	3	2	15	14	20
10-C-03	0	-4.1	2.7	0.187 sec	0.372 sec	128	0.17 x 10 ⁵	254	294	346	294	14.547	176.8399	138.1642	1.913%	1	1	2	3	24	18
10-D-04	0	-0.8	2.7	0.187 sec	0.372 sec	128	0.18 x 10 ⁵	262	306	362	262	14.557	176.8543	142.5442	3.150%	6	2	4	18	11	15
10-E-05	0	8.0	2.55	0.187 sec	0.372 sec	128	0.17 x 10 ⁵	288	276	360	268	14.561	176.6083	129.4788	1.992%	0	4	2	0	19	19



3.3.2.1 Description of Summary Sheet (Tables 3-5 through 3-7).

- 1) Disk/File #: All data is stored on floppy disks and identified by the file number shown.
- 2) CID-TEMP: The temperature of the CID is set by a potentiometer on the CID electronic board. Temperature shown is in degrees centigrade.
- 3) Focus REF DIM: The lens focus is monitored by a micrometer for each new circle position. Reference focus dimension is shown in mils.
- 4) Star magnitude: This is computed by an equation developed in Section 5.32 of BASD procedure No. 2332-101 (see Appendix A).

$$M_v = \ln \left(\frac{4.465 \times 10^7 \text{ NDRO } (Tr + 2Ti)}{S (f/n)^2} \right) + \ln 2.51$$

4.465×10^7 is a constant for the interpolation Algorithm

NDRO = total number of samples in first and second read

Tr = total time spent taking the first and second read

Ti = integration time between the first and second read

S = signal in e^- ($179.5e^-/\text{bit}$)

f/n = lens f-number setting.

Tr = tr NDRO

tr = time for one read of track pattern
(12 pixels) = 2.9×10^{-3} sec

- 5) Effective Charge Integration time (Tieff) = $.5 Tr + Ti$: This is the effective charge integration time for a given total read time and integration time (Ti) between both readings (See Figure 3-3).



- 6) Update Time (T_u) is the total time taken to obtain a reading for tracking information. (See Figure 3-3).

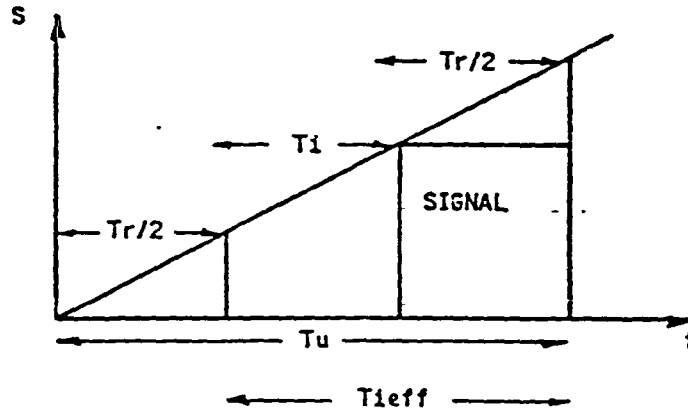


Figure 3-3 Update Time

- 7) Track NDRO: The number of readings taken in the read time T_r during the track cycles.
- 8) I_d ($e^-/\text{sec-pixel}$): The dark current generation due to the effective charge integration time (T_{ieff})

$$I_d = \frac{4S}{\text{NDRO} (T_r + 2 T_1)} \quad \frac{e^-}{\text{sec-pix}}$$

where

NDRO total # of readings for first and second reads

S is the output signal in e^-

(Invalid data is excluded from the following column)



- 9) Center Location (x,y): The center coordinates of each of the small or large circles.
- 10) Radius (pixels): The mean radius of the circle computed from the least square method of fitting the sixty points to a circle.
- 11) Interpolation Constants: Computed iteratively in software to (Kx, Kx¹, Ky, Ky') normalize the transfer functions to the pixel dimensions.
- 12) Standard Deviation: The deviation of position points from the least squares fit circle positions.
- 13) Points with Error >: A histogram of all sixty points for the number of points with deviations in the following ranges, .05 to .04, .04 to .03, .03 to .02, .02 to .01, and .01 to .00.

3.3.2.2 Description of Computer Data Sheet (Test Data Section 4.0 of This Volume and Volume II)

Each data printout contains information on one circle of 300 position points. Typical data includes the number of NDRO's, integration times and thresholds for coarse, fine and track modes. Also, each time a position is sampled, the corresponding temperature of the CID, wedge angle, dark current generation, star magnitude and positions are recorded.

Computer Printout Details:

A computer sheet containing the following details is printed for each circle.

- NDRO's is the total number of samples in the first read only, for coarse, fine and track. (The same number is used for the second read but is not printed.)



- Integration Delay is the time, in seconds, between the first and second read for coarse and fine acquisition and track.
- Thresholds is the minimum threshold, in electrons, for acquisition in coarse, fine and track modes.
- Constants are the four constants (K_x , K_x' , K_y and K_y') used to normalize the transfer function to the pixel dimension.

Tabulated Data

- Temperature is the CID temperature given in degrees centigrade.
- Angle is the deviation wedge angle potentiometer output. The wedge angle rotates 6° for each position sample. The potentiometer to wedge gear ratio is 5:1, hence for one rotation of the continuous pot, the wedge rotates through 72° .
- Dark Current is the dark current generated in the effective charge integration time (T_{ieff}). Units are in $e^-/\text{sec-pix}$.
- Star Magnitude is computed using a formula developed in Section 5.32 of procedure No. 2332-101 (Appendix A.) See Paragraph 3.3.2.1 item 8.
- Reference defines the coordinates for the origin from which the interpolated star position will be computed. It also defines the location of the star to the nearest half pixel.
- Position defines the coordinates of the computed star position. These are the sum of the reference location and the interpolated position of the star. Each data point is the mean of 5 position readings.



- Standard deviation refers to the variation in the five readings defining the position.

Reduced Data

- Delta Ri are the errors for the 60 data points shown in the first tabulation. Reading the data from left to right corresponds to the sequence of the coordinate data tabulated above. The error shown is the straight line deviation of the coordinate position from a best fit circle.
- X0, Y0, R0 are the center coordinates and radius for the best fit circle as determined by the least square method.
- Standard deviation is the standard deviation of the sixty data points from the best fit circle.
- Histogram Deviation is a tabulation of the number of Delta Ri that fall within the five ranges; .00 to .01, .01 to .02, .02 to .03, .03 to .04, .04 to .05. The reduced data is computed a second time with bad data removed as described in paragraph 3.3.1.

3.3.2.3 Plots

The plots of small and large circles consist of all 60 data points. Points 23, 27 and 29 did not plot because of a software problem. The standard deviation printed below the plot is computed from valid data points only. The following are also included: the disk/file number of the corresponding data, lens f/n number, focus reference dimension, the four interpolation constants, star intensity and the temperature of CID during test.

Although the plots are not useful for quantitative evaluation of performance, they were extremely useful in troubleshooting the hardware/software and indetermining constants. See test data.



3.3.3 Star Magnitude Calibration

A star magnitude calibration was conducted to verify the star magnitude equation

$$M_v = \ln \left(\frac{4.465 \times 10^7 \text{ NDRO } (\tau + 2 T_i)}{S (f/n)^2} \right) + \ln 2.51$$

The star magnitude varies as a logarithmic function so that

$$(2.512)^{M_v} (1 \times 10^{-12}) = \phi_{M_v} \text{ watts/cm}^2$$

where here a 0Mv star is estimated at 1×10^{-12} watts/cm²:

A UDT photometer measured the flux output of the star light for an intensity at a zero magnitude star. A factor of 10 corresponds to approximately a factor of 2.5 change in ϕ_{M_v} . Since 10 percent of maximum star was measured to be 4.92 Mv, the maximum star corresponds to $4.92 - 2.5 \sim 2.4$ Mv and minimum star (1 percent of maximum) would correspond to 7.4 Mv. These star magnitudes closely approximate the magnitude (to about ± 0.5 Mv) computed by the software formula for Mv above.

3.3.4 Noise Equivalent Displacement (NED) and Update time (Tu)

The noise equivalent displacement (NED) is the random error in star image centroid position resulting from detector and circuit noise. This evaluation measured NED as a function of update time (Tu). The noise equivalent displacement analysis is based on (RMS) noise which decreases as the number of samples read. The number of samples are given by:

$$\text{NDRO} = \frac{T_u - T_i}{t_r}$$

where

NDRO is the number of samples for the first and second readout

Tu is the update time. See Figure 3-3.



T_i is the integration time between reads

t_r is the read time per sample of the track subarray (2.9×10^{-3} sec).

The test involved recording approximately 25 samples of star position for a stationary star in the track mode. Data was collected for the conditions of zero degree centigrade (CID temperature), minimum star magnitude ($\sim +5.8$ to $+6$ Mv) and minimum integration delay time. Different number of NDRO's were used for each set of 25 samples to vary the update time as shown by the equation above.

The results of this test are shown in Table 3-8.

3.3.5 Map for CID Region with High Current Generation

Some of the raw data plots show highly erratic data points as a result of abnormally high local current generation in the CID. This is particularly evident in the small circle data taken in the first position.

A fine map was taken in this region (see Volume II of this report) in an attempt to quantify the anomaly. The data shows differential dark current in the pixels of approximately 4×10^5 e⁻ and 10^6 e⁻ at 10°C and 20°C respectively. A typical map would show variations of less than 10^5 e⁻ under the same conditions.

3.3.6 Transfer Function Linearity

Analysis has shown that BASD's interpixel transfer function non-linearity should not exceed ± 1 percent for image diameters greater than one pixel. Several sets of data were analyzed and plotted against a straight line function. Figure 3-4 shows the typical deviation from a straight line for this data and shows a maximum deviation of approximately ± 0.5 percent.



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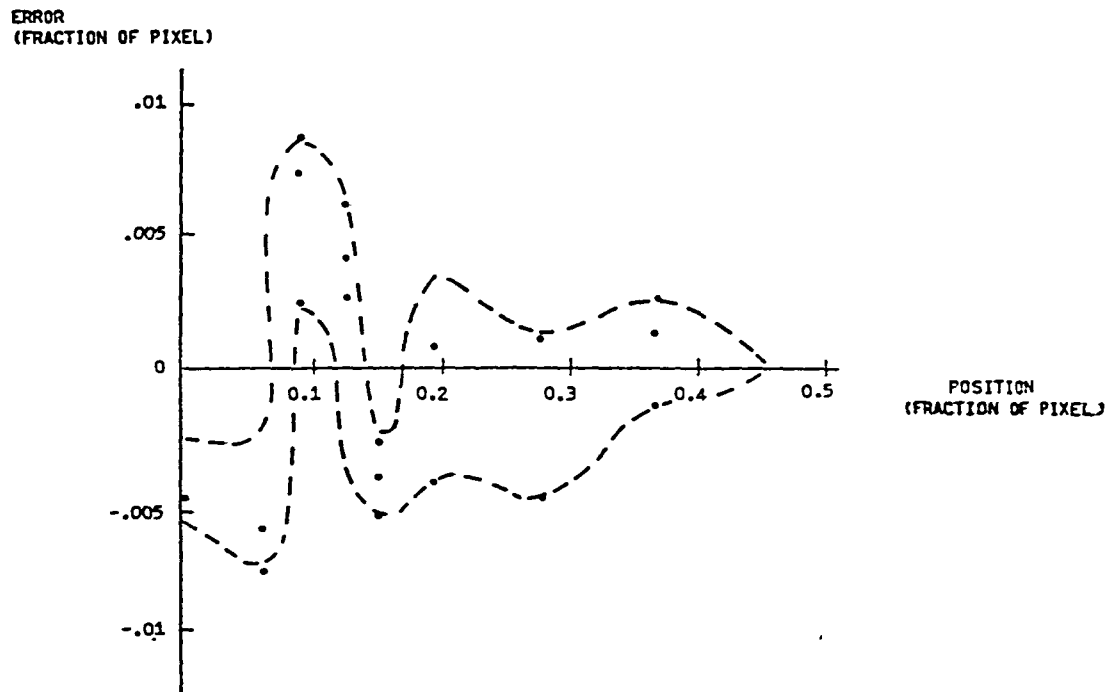


Figure 3-4. Typical Deviation From a Straight Line For Data



TR81-04

Table 3-8
NED Data $T_i = \approx .4 \text{ msec}$ $M_v = +5.9$

NED			
NDRO	Tu (sec)	x	y
10	.080	.0695	.0431
1D	.150	.0215	.0208
30	.250	.0086	.0083
4E	.400	.0062	.0045
60	.500	.0043	.0040
75	.600	.0043	.0037
8A	.700	.0028	.0046
9C	.800	.0028	.0025
AD	.900	.0030	.0031
C3	1.000	.0032	.0029
FF	1.300	.0032	.0029

A plot of NED vs. update time is shown in Figure 3-5. This plot shows that a noise equivalent displacement of less than 1 percent of a pixel can be met with update times as low as .23 sec. In this case, the best performance was achieved with T_i minimum and T_u of .8 sec, for a NED of 0.25% of a pixel. NED for the x axis is higher than NED for the y axis because of a misalignment in this particular tracker. Proper alignment should yield a uniform NED for both axes.

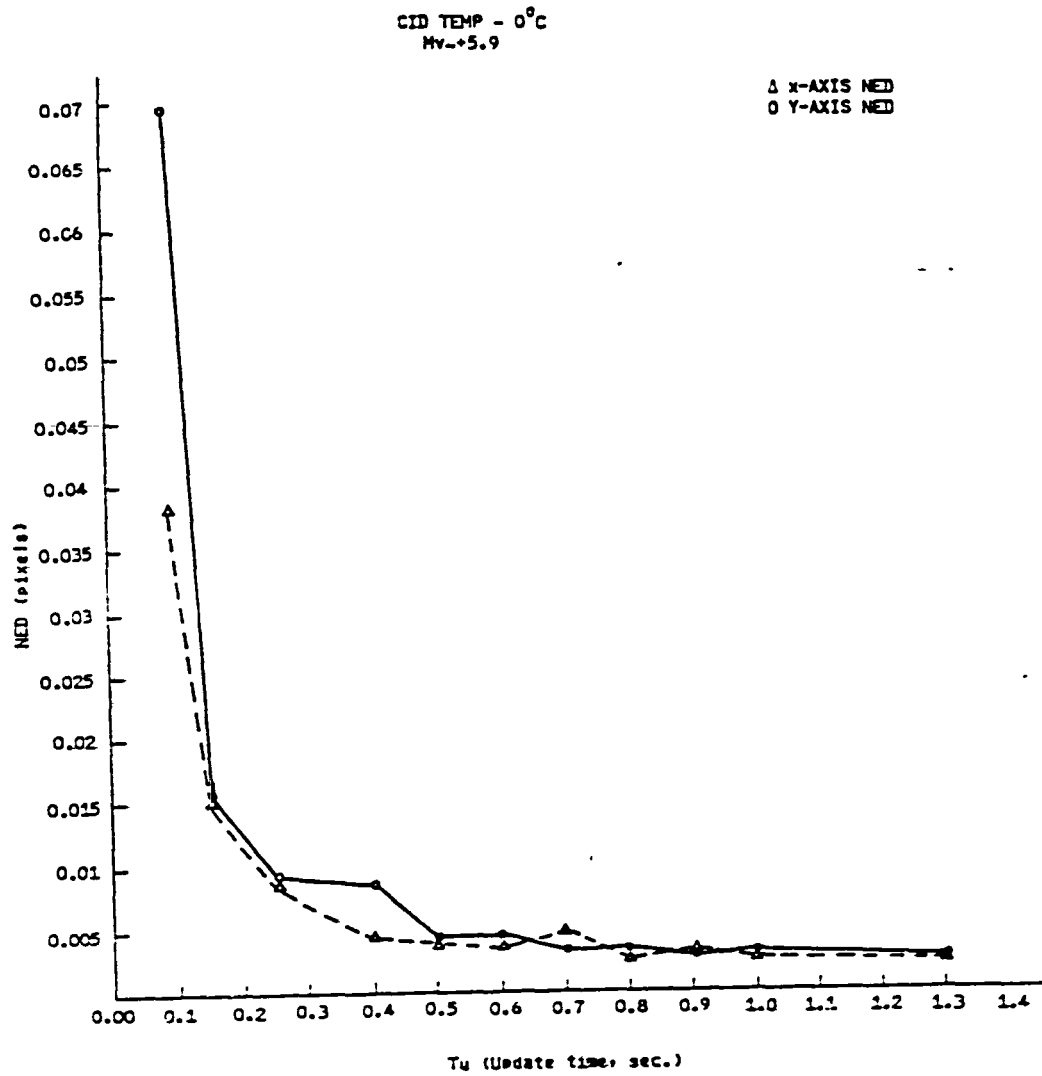


Figure 3-5. Noise Equivalent Displacement (NED) Vs. Update Time



3.3.7 Evaluation Of Error Sources

An extensive evaluation and exploratory test program was conducted by BASD in order to identify the error sources. The conclusion drawn from this program is that the accuracy is limited by our current mechanization rather than by uncertainties in the CID (except for bad areas in the CID). A solution has been defined, but not yet implemented and tested. This problem and solution are briefly summarized below.

- a) The CID design provides access to a 4 x 4 block of pixels with one address.
- b) BASD's mechanization requires sampling a dark pixel for use as a reference for common mode noise rejection.
- c) The dark pixel is sampled from the same 4 x 4 block which is used to sample the star signal pixels to conserve time. In some cases this results in sampling "dark" pixels adjacent to pixels on which the star is imaged.
- d) Sufficient pixel-to-pixel cross talk exists, internal to the CID, so that a pixel adjacent to the star image also receives star signal.
- e) The cross talk into the dark reference pixel results in biasing the transfer function differently for varying star position and results in position bias errors.

The problem can be minimized by advancing the data block when taking dark data so that the dark pixel is never sampled adjacent to the signal pixels. Although this requires more time, it is estimated that the resultant increase in NED will be less than 10 percent for a given update time.

Other potential sources of error remain to be investigated.



3.3.8 Conclusion for Pointing Accuracy Test

The accuracy for stars brighter than 3 Mv is approximately ± 0.0178 pixels over a CID temperature range of 0°C to 20°C . The accuracy for all data at 0°C is better than ± 0.02 pixels. The accuracy for the 6 Mv star degrades with CID temperature.

From the data of Tables 3-5 through 3-7 the cross talk is quite evident. Note that the dark current is highest for the bright star in all sets of data. This results from the higher amount of signal coupled with the dark reference pixel from which dark current is computed. The dark current variation for the raw data sets is also indicative of this effect.

The temperature dependancy of the 6 Mv star data is much greater than expected (if it is totally due to CID dark current variations). This would indicate a mean pixel-to-pixel variation in dark current of approximately 5 percent. This is excessive compared to the 2.2 percent measured on the 128×128 CID. It is not known at this time whether or not the cross talk problem may be amplifying these effects. Before further conclusions can be drawn, further investigation needs to be made into this problem and into the problem of high current generation spots on the CID.

The cross talk was previously taken into account on a qualitative basis in developing algorithms for a linear transfer function. However, it was not considered when the common mode noise rejection was introduced.

Except for the cross-talk bias effects, the CID tracker performed as expected within the limits to which the acquisition and track algorithms were refined for this test program. The test approach and associated hardware developed by BASD proved efficient and accurate. There is no indication that test errors are influential in the accuracy test data. However, further investigation in this area remains to be completed. The test software developed under this contract results in a hard copy of all pertinent data. Except for the time required to compute constants, a circle of 60 data points can be taken and analyzed in approximately 20 minutes with an estimated accuracy of approximately 0.1 seconds of arc.



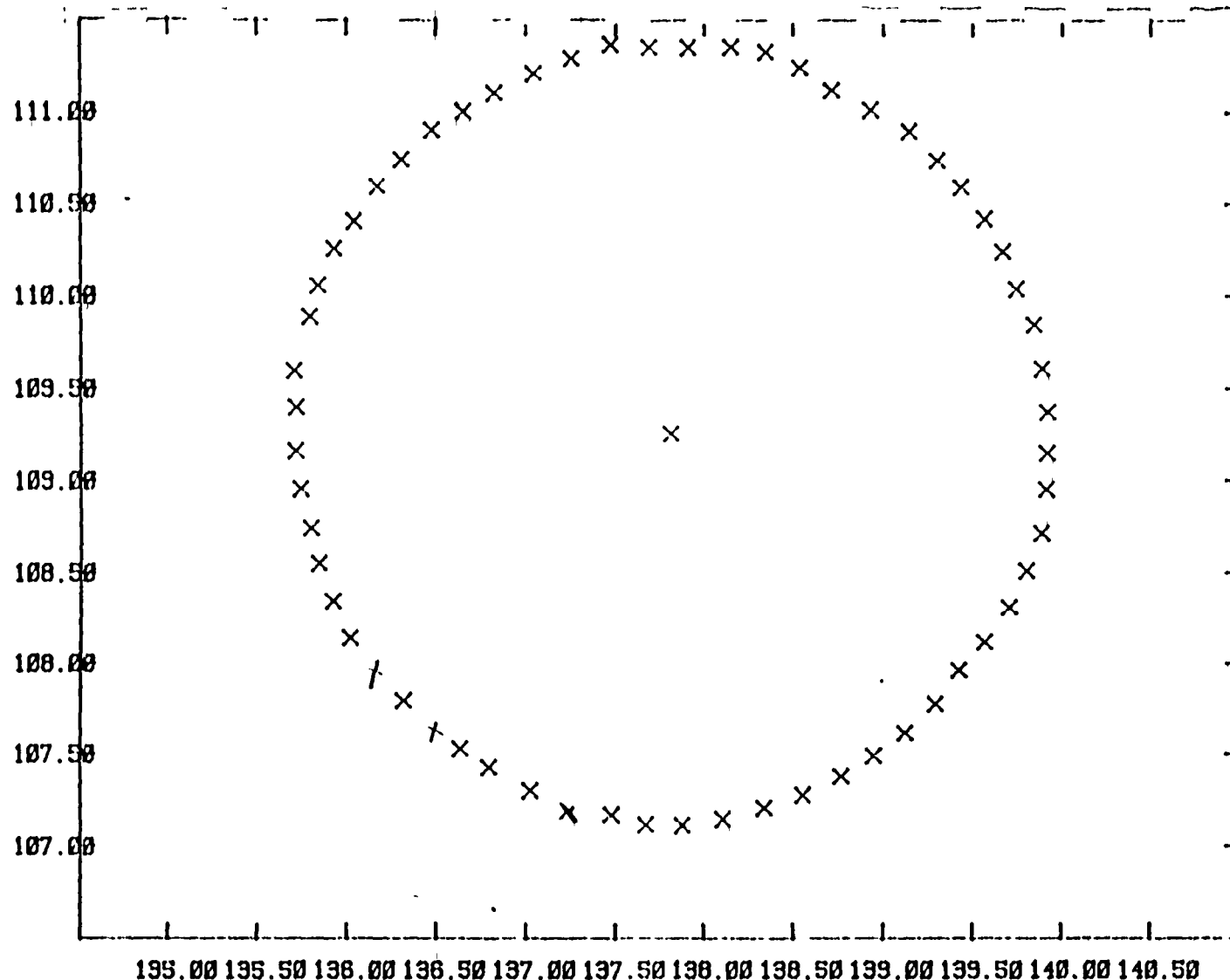
TR81-04

Section 4
POINTING ACCURACY DATA AT 0°C

4.1 0°C TEST DATA

The data in this volume has been limited to the accuracy test at 0°C because it is of primary interest and the total set of data would not conveniently fit in this section.

Volume II contains a full set of data. The printout is described in Paragraph 3.3.2.2.



POSITION #1 S.D=1.744%

12-0-00 F2.8 +1.0M 2 K=.347.275.408.298 100% 0° C.

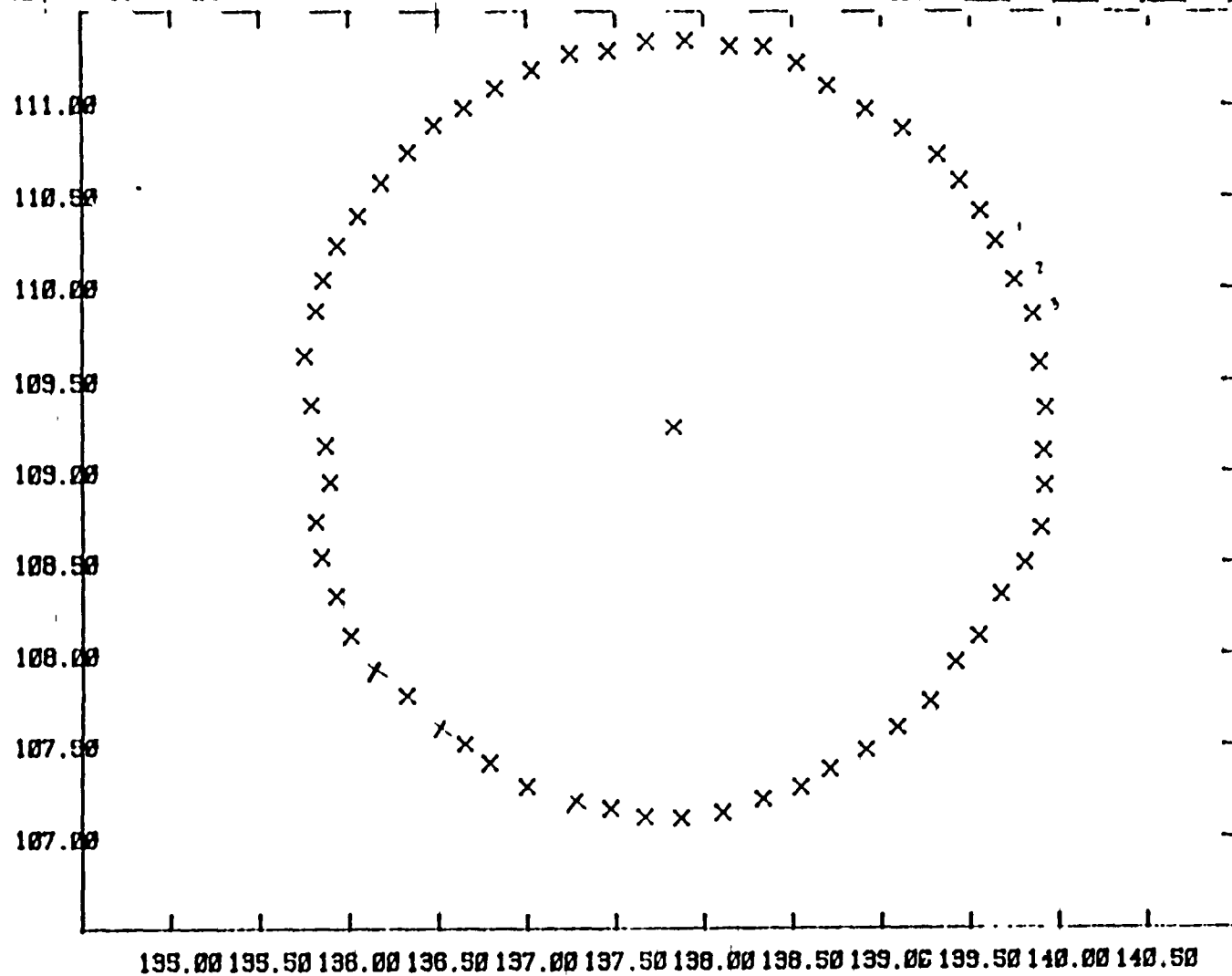
111.00
110.50
110.00
109.50
109.00
108.50
108.00
107.50
107.00

135.00 135.50 136.00 136.50 137.00 137.50 138.00 138.50 139.00 139.50 140.00 140.50

POSITION #1 S.D= 1.116%

12-B-10 F2.8 +1.0M 2 K=.347.275.408.298 10% 0°C

TR8104



POSITION #1 S.D= 2.948%

12-B-11 F2.8 +1.0M 2 K=.347.275.408.298 <1% 0°C

TR8104

Disk 12-A track data file TDATA00

	Coarse	Fine	Track
NIH001	1.0	1.0	16.0
Information defect	.1170E+00	.4564E+00	.1344E-02
Threshold	.1030E+06	.9190E+05	.7352E+06
Constant	.74700	.27500	.40800
Displacement	0.00000	0.00000	0.00000

time	angle	dark current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.345	1.806	.6940E+05	1.099	139.5	110.0	139.6622	110.2473	.6346E-03	.2249E-02
.352	8.173	.7952E+05	1.147	140.0	110.0	139.7406	110.0392	.1429E-02	.9772E-03
.347	14.372	.8142E+05	1.134	140.0	110.0	139.8385	109.8477	.7037E-03	.1570E-02
.403	20.706	.6964E+05	1.009	140.0	109.5	139.8452	109.6119	.8534E-03	.8145E-03
.352	26.947	.6101E+05	1.037	140.0	109.5	139.9153	109.3721	.1084E-02	.7524E-03
.400	33.236	.9145E+05	1.199	140.0	107.0	139.9131	109.1529	.1495E-02	.6401E-03
.355	39.512	.5212E+05	1.179	140.0	107.0	139.9067	108.9545	.1999E-02	.1255E-02
.383	45.720	.5260E+05	1.133	140.0	107.0	139.8795	108.7185	.2065E-02	.1707E-02
.173	52.001	.6455E+05	.999	140.0	108.5	139.7959	108.5105	.1325E-02	.1102E-02
.434	58.373	.9211E+05	1.238	140.0	103.0	139.6992	108.3108	.1640E-02	.9286E-03
.408	64.574	.8607E+05	1.159	139.5	108.0	139.5627	108.1170	.8652E-03	.1414E-02
.411	70.070	.8942E+05	1.138	139.5	108.0	139.4204	107.9650	.6777E-03	.1413E-02
.403	1.816	.1054E+06	1.204	139.0	108.0	139.2852	107.7797	.9091E-03	.2792E-02
.222	8.171	.1007E+06	1.022	139.0	107.5	139.1205	107.6107	.1268E-02	.1109E-02
.313	14.370	.1011E+06	1.010	139.0	107.5	138.9453	107.4879	.3944E-03	.1513E-02
.260	20.722	.1023E+06	1.253	139.0	107.0	138.7635	107.3771	.1299E-02	.1993E-02
.321	26.966	.8839E+05	1.164	138.5	107.0	138.5512	107.2760	.7324E-03	.1560E-02
.222	33.235	.8346E+05	1.166	138.5	107.0	138.3360	107.2065	.1040E-02	.1326E-02
.222	39.533	.8443E+05	1.190	138.0	107.0	138.1015	107.1459	.5468E-03	.1871E-02
.177	45.700	.8700E+05	1.204	138.0	107.0	137.8796	107.1170	.1190E-02	.6174E-03
.321	52.098	.9240E+05	1.243	138.0	107.0	137.6670	107.1201	.2020E-02	.3130E-02
.223	58.327	.818.8E+05	1.147	137.5	107.0	137.4761	107.1690	.1222E-02	.5860E-03
.304	64.624	.8238E+05	1.192	137.0	107.0	137.2380	107.2157	.7109E-03	.1279E-02
.330	70.855	.8207E+05	1.103	137.0	107.0	137.0217	107.2907	.1009E-02	.8350E-03
.332	1.800	.9623E+05	1.025	137.0	107.5	136.7944	107.4249	.6801E-03	.1214E-02
.271	8.168	.2057E+05	.966	136.5	107.5	136.6331	107.5257	.1284E-02	.7566E-03
.363	14.361	.1442E+06	1.205	136.5	108.0	136.4933	107.4759	.6562E-03	.2974E+00
.425	20.736	.1020E+06	1.245	136.0	108.0	136.3197	107.3563	.5107E-03	.8916E-03
.422	26.963	.9979E+05	1.105	136.0	109.0	136.1257	107.9705	.5512E-03	.1409E-02
.417	33.254	.9320E+05	1.100	136.0	100.0	136.0185	100.1437	.1623E-02	.2087E-02
.363	39.543	.7729E+05	1.053	136.0	100.5	135.9254	100.3446	.7154E-03	.1171E-02
.347	45.721	.7673E+05	.931	136.0	100.5	135.8040	100.5376	.2430E-03	.2391E-03
.304	52.077	.9269E+05	1.133	136.0	100.0	135.7130	100.7407	.7129E-03	.1511E-02
.330	58.300	.9113E+05	1.173	136.0	100.0	135.7000	100.9901	.9113E-03	.1721E-02
.341	64.617	.9108E+05	1.173	136.0	100.0	135.7000	100.9901	.9108E-03	.1721E-02

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.30	70.	.E+05	1.0	1	5	17	20	9.35	1E-0	.18	.02
.318	1.827	.1324E+06	1.101	136.0	110.0	135.4401	109.5202	.218 E+00	.2522E+00		
.316	0.105	.7952E+05	1.148	136.0	110.0	135.7918	109.8881	.1430E-02	.5074E-03		
.352	14.386	.7739E+05	1.174	136.0	110.0	135.8339	110.0562	.1238E-02	.7991E-03		
.310	20.754	.7182E+05	1.152	136.0	110.0	135.9279	110.2605	.1238E-02	.7107E-02		
.282	27.004	.4537E+05	.923	136.0	110.5	136.0419	110.4071	.1549E-02	.1531E-03		
.327	11.272	.5555E+05	.933	136.0	110.5	136.1720	110.5965	.2931E-02	.1415E-02		
.274	31.540	.6147E+05	1.146	136.0	111.0	136.3055	110.7459	.8789E-03	.1709E-02		
.200	45.032	.7106E+05	1.067	136.5	111.0	136.4740	110.9052	.9205E-03	.1831E-02		
.285	52.020	.7712E+05	1.069	136.5	111.0	136.6491	111.0025	.5618E-03	.1544E-02		
.338	58.381	.8722E+05	1.154	137.0	111.0	136.8267	111.1027	.1467E-02	.2044E-02		
.330	64.738	.8604E+05	1.136	137.0	111.0	137.0395	111.2088	.1427E-02	.2928E-02		
.304	70.898	.8564E+05	1.142	137.0	111.0	137.2541	111.2922	.4718E-03	.6250E-03		
.312	1.827	.8767E+05	1.105	137.5	111.0	137.4706	111.3673	.1190E-02	.1154E-02		
.288	8.184	.9820E+05	1.063	138.0	111.5	137.6825	111.3550	.9423E-03	.1310E-02		
.270	14.386	.9324E+05	1.035	138.0	111.5	137.9075	111.3533	.1442E-02	.2494E-02		
.262	20.752	.8944E+05	1.123	138.0	111.0	138.1468	111.3590	.1111E-02	.1880E-02		
.310	26.986	.8506E+05	1.112	138.5	111.0	138.7423	111.3291	.9717E-03	.1767E-02		
.327	33.265	.8310E+05	1.097	138.5	111.0	138.9389	111.2436	.1023E-02	.1891E-02		
.296	37.552	.9170E+05	1.149	139.0	111.0	139.7150	111.1707	.124 E-02	.9235E-03		
.243	45.821	.8400E+05	1.111	139.0	111.0	139.9258	111.0126	.7063E-03	.5724E-03		
.276	52.069	.7626E+05	1.089	139.0	111.0	139.1413	110.9025	.1229E-02	.1174E-02		
.276	58.420	.6274E+05	1.123	139.0	111.0	139.3011	110.7414	.1063E-02	.2224E-02		
.276	64.623	.4873E+05	.918	139.5	110.5	139.4330	110.5913	.5890E-03	.1070E-02		
.276	70.862	.4235E+05	.903	139.5	110.5	139.5607	110.4203	.4320E-03	.0603E-03		

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1	.01154	.03119	.01491	.00590	-.01277	-.04145	
2	.02091	.01123	-.00767	-.00243	.00418	.00018	
3	.01906	.02750	.04821	.00024	.00218	-.00141	
4	.02012	-.02169	.00974	.02079	-.03586	-.00757	
5	-.01896	-.02221	-.07855	-.02269	-.01236	-.01331	
6	.07084	.00025	.01756	.01932	-.00394	.00429	
7	.00449	.01011	.01399	-.01920	-.01158	.00041	
8	.02862	.00641	.00921	.02155	.03252	.00762	
9	.07426	-.02550	.01113	.00112	-.00379	-.00001	

0= 137.10051 10= 102.2547 r0= 2.1103780 std.dev. = .02334190

HISTOGRAM DEVIATION % = 2

0.05	.04	.03	.02	.01	0.00	bad points
2	1	5	12	15	25	0

ORIGINAL PAGE IS
OF POOR QUALITY

	1	2	della ri 3	4	5	6
0	-.00716	-.02445	.00534	.00209	.00111	-.00120
1	.01114	.03120	.01437	.00582	.01414	-.04245
2	.01931	.00902	-.00403	.00096	.00821	.01001
3	.02471	.03340	.03491	.00767	.01310	.00423
4	.01204	.01338		.02007	.01700	.00245
5	.01005	-.01337	-.02982	.01415	-.00404	-.00511
6		.00730	.02433	.02560	.00191	.00857
7	.00976	.01426	-.01038	-.01421	-.00918	.00221
8	.02981	-.00574	-.00900	.02115	.02172	.00843
9	.03501	.02740	.00096	.00451	-.00748	.00757

me 137.8101 var 109.2574 cov 2.10721636 std.dev. 10.44137

HISTOGRAM DEVIATION ON P

0	.05	.04	.03	.02	.01	0.00	bad	points
0		1	5	10	14	28		2

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

Disk 12-B Track data file TBA1010

Position #1

	Coarse	Fine	Track
NRMM	1.0	1.0	64.0
Interpolation delay	.1140E+00	.4564E+00	.1344E-02
Thresholds	.2757E+06	.9190E+05	.7352E+06

	.74700	.27500	.40800	.29800
Constant	0.00000	0.00000	0.00000	0.00000
Displacement				

time	angle	dark current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.170	70.866	.9088E+04	2.717	139.5	110.5	139.5850	110.3967	.1051E-02	.7277E-03
.179	1.806	.1587E+05	2.898	139.5	110.0	139.6836	110.2171	.1115E-02	.1072E-02
.223	8.193	.1853E+05	2.928	140.0	110.0	139.7716	110.0133	.1193E-02	.9444E-03
.209	14.366	.1924E+05	2.929	140.0	110.0	139.8685	109.8187	.7842E-03	.7446E-03
.184	20.721	.1565E+05	2.802	140.0	109.5	139.9130	109.5821	.1014E-02	.7351E-03
.142	26.969	.1303E+05	2.873	140.0	109.0	139.9422	109.3479	.1525E-02	.5827E-02
.187	33.254	.1182E+05	2.976	140.0	109.0	139.9347	109.1216	.1408E-02	.1020E-02
.201	39.542	.1211E+05	2.956	140.0	109.0	139.9302	108.9266	.1410E-02	.1175E-02
.223	45.812	.1200E+05	2.917	140.0	109.0	139.9060	108.6870	.7442E-03	.4907E-03
.202	52.091	.1395E+05	2.796	140.0	108.5	139.8203	108.4882	.8684E-03	.4790E-03
.279	50.367	.2067E+05	3.027	140.0	108.0	139.7153	108.2821	.7271E-03	.9076E-03
.274	64.626	.1917E+05	2.952	139.5	108.0	139.5864	108.0893	.4458E-03	.1480E-02
.250	70.838	.2013E+05	2.927	139.5	108.0	139.4477	107.9302	.1207E-02	.5792E-03
.268	1.830	.2318E+05	3.004	139.0	108.0	139.3114	107.7379	.9095E-03	.1212E-02
.086	8.195	.2094E+05	2.810	139.0	107.5	139.1421	107.5864	.8175E-03	.1524E-02
.144	14.349	.2031E+05	2.805	139.0	107.5	138.9661	107.4610	.5248E-03	.1150E-02
.184	20.722	.2133E+05	3.029	139.0	107.0	138.7745	107.3441	.7296E-03	.1338E-02
.170	26.951	.1841E+05	2.953	138.5	107.0	138.5720	107.2423	.1297E-02	.1136E-02
.175	33.260	.1771E+05	2.955	138.5	107.0	138.3652	107.1764	.5538E-03	.7443E-03
.144	39.529	.1792E+05	2.964	138.0	107.0	138.1283	107.1194	.6490E-03	.5248E-03
.111	45.826	.1867E+05	2.971	138.0	107.0	137.8975	107.0903	.7360E-03	.1222E-02
.173	52.090	.1976E+05	3.005	138.0	107.0	137.6831	107.0806	.4114E-03	.9679E-03
.173	58.361	.1734E+05	2.932	137.5	107.0	137.5005	107.1471	.9458E-03	.3651E-03
.170	64.604	.1773E+05	2.982	137.0	107.0	137.2852	107.1004	.6480E-03	.1909E-02
.100	70.877	.1033E+05	2.962	137.0	107.0	137.0445	107.0677	.8582E-03	.7105E-02
.074	1.830	.2026E+05	2.834	137.0	107.5	136.8205	107.3977	.1662E-02	.1597E-02
.136	8.182	.1900E+05	2.770	136.5	107.5	136.6574	107.3074	.6477E-03	.1590E-02
.201	14.380	.1893E+05	2.821	136.5	107.5	136.4870	107.2741	.0403E-03	.9189E-03
.344	20.726	.2047E+05	2.949	136.5	108.0	136.3142	107.2760	.2814E-03	.1123E-02
.121	26.969	.2219E+05	2.974	136.0	108.0	136.1202	107.2409	.5945E-03	.1451E-02
.271	33.247	.2114E+05	2.970	136.0	108.0	135.9404	108.1106	.2507E-03	.1574E-02
.230	39.544	.1930E+05	2.957	136.0	108.0	135.7139	108.1370	.3574E-03	.1042E-02
.305	45.823	.1407E+05	2.783	136.0	108.5	135.5060	108.5159	.5529E-03	.7639E-03
.082	52.092	.1367E+05	2.719	136.0	109.0	135.2920	108.7070	.1020E-02	.1509E-02
.310	58.380	.1300E+05	2.995	136.0	109.0	135.0780	109.5771	.4401E-03	.2911E-03

ORIGINAL PAGE IS
OF POOR QUALITY

TR8104

.290	64,095	.1753E+05	2,910	136,0	110,5	135,7372	109,0594	.1728E-02	.5199E-02
.316	70,870	.1753E+05	2,849	136,0	109,5	135,7582	109,0594	.4575E-03	.9274E-03
.330	1,844	.1805E+05	2,807	136,0	110,0	135,8193	109,0568	.1104E-02	.1110E-02
.318	8,127	.1805E+05	2,938	136,0	110,0	135,8614	110,0701	.1891E-02	.1190E-02
.275	14,383	.1805E+05	2,962	136,0	110,0				
.210	20,750	.1830E+05	2,947	136,0	110,0	135,9465	110,2214	.1678E-02	.1609E-02
.223	26,977	.1840E+05	2,733	136,0	110,5	136,0640	110,3764	.1214E-02	.9451E-03
.260	33,251	.1148E+05	2,724	136,0	110,5	136,1917	110,5613	.1635E-02	.9529E-03
.251	39,535	.1267E+05	2,842	136,5	111,0	136,3434	110,7091	.9752E-03	.1021E-02
.220	45,902	.1434E+05	2,852	136,5	111,0	136,4972	110,8681	.4451E-03	.9777E-03
.192	52,100	.1627E+05	2,861	136,5	111,0	136,6721	110,9720	.1202E-02	.4267E-03
.206	58,362	.1848E+05	2,934	137,0	111,0	136,8504	111,0695	.1972E-02	.4557E-03
.125	64,628	.1813E+05	2,919	137,0	111,0	137,0610	111,1681	.8275E-03	.6645E-03
.130	70,877	.1801E+05	2,938	137,0	111,0	137,2705	111,2490	.6847E-03	.1757E-02
.133	1,830	.1817E+05	2,903	137,5	111,0	137,4921	111,3296	.9675E-03	.1282E-02
.198	8,190	.2311E+05	2,969	138,0	111,5	137,7020	111,3457	.1658E-02	.2089E-01
.245	14,378	.2125E+05	2,896	138,0	111,5	137,9329	111,3294	.1075E-01	.2031E-01
.262	20,716	.1874E+05	2,910	138,0	111,0	138,1639	111,3246	.6664E-03	.9170E-03
.240	26,976	.1785E+05	2,909	138,5	111,0	138,3685	111,2893	.9205E-03	.9393E-03
.307	33,252	.1756E+05	2,886	138,5	111,0	138,5585	111,2805	.9157E-03	.1536E-02
.226	39,531	.1937E+05	2,921	139,0	111,0	138,7351	111,0810	.1023E-02	.1192E-02
.161	45,803	.1764E+05	2,885	139,0	111,0	138,9559	110,9778	.1621E-02	.1095E-02
.153	52,116	.1585E+05	2,870	139,0	111,0	139,1669	110,8631	.8689E-03	.1638E-02
.187	58,370	.1251E+05	2,862	139,5	111,0	139,3229	110,7020	.7429E-03	.1187E-02
.178	64,654	.1025E+05	2,719	139,5	110,5	139,4614	110,5591	.6348E-03	.4717E-03

ORIGINAL PAGE IS
OF POOR QUALITY

			delta ri			
		2	3	4	5	6
0	-.000028	-.00817	-.01516	.01236	.00256	.00502
1	-.00740	.01075	.03431	.01228	-.00180	-.01782
2	.04700	.00960	-.00904	-.00954	-.00252	.01016
3	.01102	.02084	.03051	.0464	.00226	.01774
4	.00954	.01539	-.01978	.01414	-.01317	-.02124
5	.00073	-.00781	-.01181	.02697	-.00620	.00107
6	-.00456	.00910	.00549	.07457	.02027	.00528
7	.01094	-.00304	.01123	.00961	-.01639	.01974
8	.00702	.02510	.01772	-.00046	.01813	.02418
9	.00417	.04417	-.02620	.00460	-.01002	.00287

u= 137.8345 .0= 109.2260 r0= 2.10614419 std.dev.= .01703058

HISTOGRAM DEVIATION % =

u=	.05	.04	.03	.02	.01	0.00	bad points
	0	2	3	8	20	27	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta ci	4	5	6
0	.00037	-.00758	-.01464	.01282	.00795	.00514
1	-.00316	.01034	.03443	.01234	-.00180	-.01789
2	-.04212	-.00976	-.00925	-.00278	-.00279	.00094
3	.01071	.02051	.05019	.03471	.00095	.01497
4	.00528	-.01562	-.01997	-.01479	-.01328	.02070
5	-.00032	-.00773	-.01168	.02474	-.00793	.00142
6	-.00417	.00958	.00604	.02516	.02872	.00598
7	.01169	-.00224	.01247	-.00774	-.01549	-.01400
8	-.00507	.02606			.01908	.02511
9	-.00226	-.04329	-.02536	.00539	-.00927	-.00218

mean 137.8346 mean 102.2254 mean 2.10582757 std.dev. = .01715546

HISTOGRAM DEVIATION >= 4

mean	.05	.04	.03	.02	.01	0.00	bad points
	0	2	1	0	17	20	2

ORIGINAL PAGE IS
OF POOR QUALITY

Disk 12-B track data file TDATA11

Normal	Coarse	Fine	Track
Interpolation delay	1.0	1.0	192.0
Threshold	.1120E+00	.4564E+00	.7974E+00
	.1838E+06	.9190E+05	.7352E+06
Constant	.34700	.27500	.40800
Displacement	0.00000	0.00000	0.00000
			.29800
			0.00000

temp	angle	dant	star	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.279	1.809	.1280E+05	6.123	139.5	110.0	139.6419	110.2534	.3462E-02	.5405E-01
.304	0.159	.1337E+05	6.117	140.0	110.0	139.7500	110.0430	.2630E-02	.1721E-02
.285	14.374	.1340E+05	6.111	140.0	110.0	139.8531	109.8557	.2257E-02	.4925E-02
.422	20.720	.1329E+05	6.010	140.0	109.5	139.8901	109.5910	.2545E-02	.2069E-02
.408	26.955	.1320E+05	6.051	140.0	109.5	139.9214	109.3540	.2875E-02	.1661E-02
.361	33.248	.1302E+05	6.155	140.0	109.0	139.9104	109.1151	.2642E-02	.5193E-02
.350	37.530	.1296E+05	6.130	140.0	109.0	139.9145	108.9258	.2383E-02	.2161E-02
.332	45.804	.1292E+05	6.094	140.0	109.0	139.8942	108.6910	.1811E-02	.1977E-02
.300	52.009	.1304E+05	5.995	140.0	108.5	139.8035	108.4974	.2602E-02	.1307E-02
.313	58.354	.1317E+05	6.197	139.5	108.0	139.6684	108.3484	.4127E-02	.9251E-01
.355	64.725	.1282E+05	6.160	139.5	108.0	139.5435	108.1003	.1250E-02	.1613E-02
.428	70.880	.1292E+05	6.140	139.5	108.0	139.4087	107.9579	.1574E-02	.5039E-02
.445	1.792	.1327E+05	6.178	139.0	108.0	139.2670	107.7515	.1809E-02	.5992E-02
.296	0.183	.1296E+05	6.018	139.0	107.5	139.0844	107.6049	.3176E-02	.2130E-02
.462	14.377	.1293E+05	6.014	139.0	107.5	138.9064	107.4766	.2532E-02	.1089E-02
.302	20.718	.1309E+05	6.080	139.0	107.5	138.7041	107.3715	.1862E-02	.2190E-02
.377	26.954	.1102E+05	6.174	138.5	107.0	138.5368	107.2738	.2727E-02	.2137E-02
.302	33.237	.1095E+05	6.171	138.5	107.0	138.3264	107.2118	.1342E-02	.3262E-02
.234	37.540	.1083E+05	6.156	138.0	107.0	138.0978	107.1378	.1592E-02	.3022E-02
.215	45.817	.1083E+05	6.167	138.0	107.0	137.8616	107.1094	.3266E-02	.1919E-02
.130	52.095	.1062E+05	6.117	137.5	107.0	137.6579	107.1176	.8822E-03	.2338E-02
.142	58.358	.1061E+05	6.131	137.5	107.0	137.4660	107.1596	.5608E-03	.5447E-02
.111	64.635	.1060E+05	6.139	137.0	107.0	137.2704	107.1903	.2734E-02	.3524E-02
.187	70.816	.1071E+05	6.137	137.0	107.0	136.9977	107.2804	.1540E-02	.2770E-02
.195	1.805	.1098E+05	6.047	137.0	107.5	136.7862	107.4075	.2490E-02	.5866E-02
.201	0.180	.1317E+05	5.980	136.5	107.5	136.6474	107.5128	.2087E-02	.1344E-02
.257	14.371	.1315E+05	6.031	136.5	107.5	136.4817	107.6366	.2257E-02	.1716E-02
.358	20.723	.1297E+05	6.162	136.5	108.0	136.3183	107.7872	.1417E-02	.1318E-02
.135	26.954	.1360E+05	6.142	136.0	108.0	136.1610	107.9263	.4005E-02	.1450E-02
.300	33.247	.1352E+05	6.141	136.0	108.0	136.0050	107.1068	.4065E-02	.3499E-02
.108	45.812	.1290E+05	6.026	136.0	108.5	135.9270	107.1397	.1554E-02	.1451E-02
.324	52.081	.1277E+05	5.957	136.0	108.5	135.8044	107.5191	.1491E-02	.2077E-02
.330	58.376	.1267E+05	6.061	136.0	109.0	135.8102	108.7297	.1104E-02	.2691E-02
.430	64.606	.1211E+04	6.070	135.5	109.0	135.8170	108.9464	.6711E-01	.1577E-02
.341		.1104E+04	6.080	135.5	109.0	135.8676	107.1477	.2109E-02	.5074E-02

ORIGINAL PAGE IS
OF POOR QUALITY

.361	1.002	.1297E+05	5.985	136.0	102.5	135.7458	102.6349	.1527E-02	.0191E-02
.332	8.176	.1321E+05	6.101	136.0	110.0	135.8120	109.0744	.1764E-02	.4527E-02
.333	14.356	.1311E+05	6.113	136.0	110.0	135.8525	110.0409	.2297E-02	.3323E-02
.318	20.712	.1312E+05	6.094	136.0	110.0	135.9332	110.2302	.2419E-02	.7794E-02
.237	26.962	.1268E+05	5.904	136.0	110.5	136.0487	110.3896	.2440E-02	.6721E-03
.265	33.276	.1278E+05	5.906	136.0	110.5	136.1776	110.5724	.2629E-03	.1625E-02
.262	32.540	.1262E+05	6.010	136.5	111.0	136.3312	110.7347	.1476E-02	.4385E-02
.407	45.825	.1270E+05	6.020	136.5	111.0	136.4780	110.8841	.2270E-02	.3679E-02
.307	52.060	.1283E+05	6.018	136.5	111.0	136.6456	110.9811	.2707E-02	.2234E-02
.321	50.379	.1053E+05	6.077	137.0	111.0	136.8263	111.0883	.3941E-02	.7305E-02
.268	64.634	.1050E+05	6.069	137.0	111.0	137.0310	111.1095	.1148E-02	.1925E-02
.282	70.877	.1044E+05	6.073	137.0	111.0	137.2480	111.2776	.2007E-02	.2917E-02
.306	1.815	.1057E+05	6.020	137.5	111.5	137.4590	111.3140	.9189E-02	.2144E-01
.338	9.187	.1045E+05	5.970	137.5	111.5	137.6759	111.3382	.1077E-02	.1694E-02
.375	14.377	.1058E+05	6.010	138.0	111.5	137.8944	111.3450	.2258E-02	.2380E-02
.220	20.748	.1049E+05	6.006	138.0	111.5	138.1479	111.3131	.2126E-02	.2871E-02
.313	26.955	.1041E+05	6.068	138.5	111.0	138.3592	111.3110	.2306E-02	.1201E-02
.327	33.273	.1042E+05	6.047	139.5	111.0	138.5227	111.2245	.1317E-02	.1733E-02
.332	32.510	.1035E+05	6.030	139.5	111.0	138.6987	111.1046	.1025E-02	.7445E-02
.335	45.724	.1239E+05	6.005	139.0	111.0	138.9121	110.9769	.2011E-02	.2580E-02
.304	52.096	.1229E+05	5.990	139.0	111.0	139.1216	110.8677	.2685E-02	.3011E-02
.321	50.373	.1194E+05	6.000	139.5	111.0	139.3143	110.7245	.3512E-02	.3487E-02
.285	64.624	.1188E+05	5.892	139.5	110.5	139.4431	110.5845	.4327E-02	.6324E-02
.327	70.870	.1173E+05	5.870	139.5	110.5	139.5597	110.4209	.1417E-02	.1487E-02

ORIGINAL PAGE IS
OF POOR QUALITY

	1	2	delta 11 3	4	5	6
0	-.01131	-.00734	.02485	.00252	.00775	-.00272
1	.02184	.04984	.02247	-.04294	-.02548	-.05300
2	-.01824	-.02428	-.02146	-.04678	-.00048	-.00241
3	.02751	.03404	.05570	.01747	.04249	.01221
4	.01072	.00557	-.00484	-.00412	.01616	.04574
5	.00715	.00564	.02114	-.13270	-.14052	-.01518
6	.01540	.00923	.02746	.03372	.01426	.01717
7	.01144	.01392	.00170	-.00015	.00428	.01151
8	.00602	.00497	.00719	-.00045	.03581	.00728
9	.03793	-.04731	-.01474	.00745	.00916	.00457

05 137.0205 04 105.2432 005 2.0270374 std.dev. 7 .01440471

HISTOGRAM DEVIATION = *

05	.05	.04	.03	.02	.01	0.00	bad points
	3	5	6	12	11	23	0

ORIGINAL PAGE 3
OF PCCR QUALITY

TR81-04

14

	1	2	delta r1	4	5	7
0		-.00738	.02685	.00.49	.00744	-.00246
1	.02149	.04930	.02169		-.02980	.05463
2	.02026	-.02938	-.0.523	-.02954	-.00798	-.00649
3	.02322	.03337	.02048	.01214	.03699	.02419
4	.00459	-.01210	-.01159	-.01106	.00907	.03854
5	.00015	.00147	-.02856		.14780	
6	.00870	.00254	.02097	.02747	.00826	.01147
7	.00730	.01897	-.00302	-.00451	.00032	.00875
8		.00116	.00476	-.00248	.03406	.00482
9	.03711	-.04818	-.01536	.00724	.00890	.00412

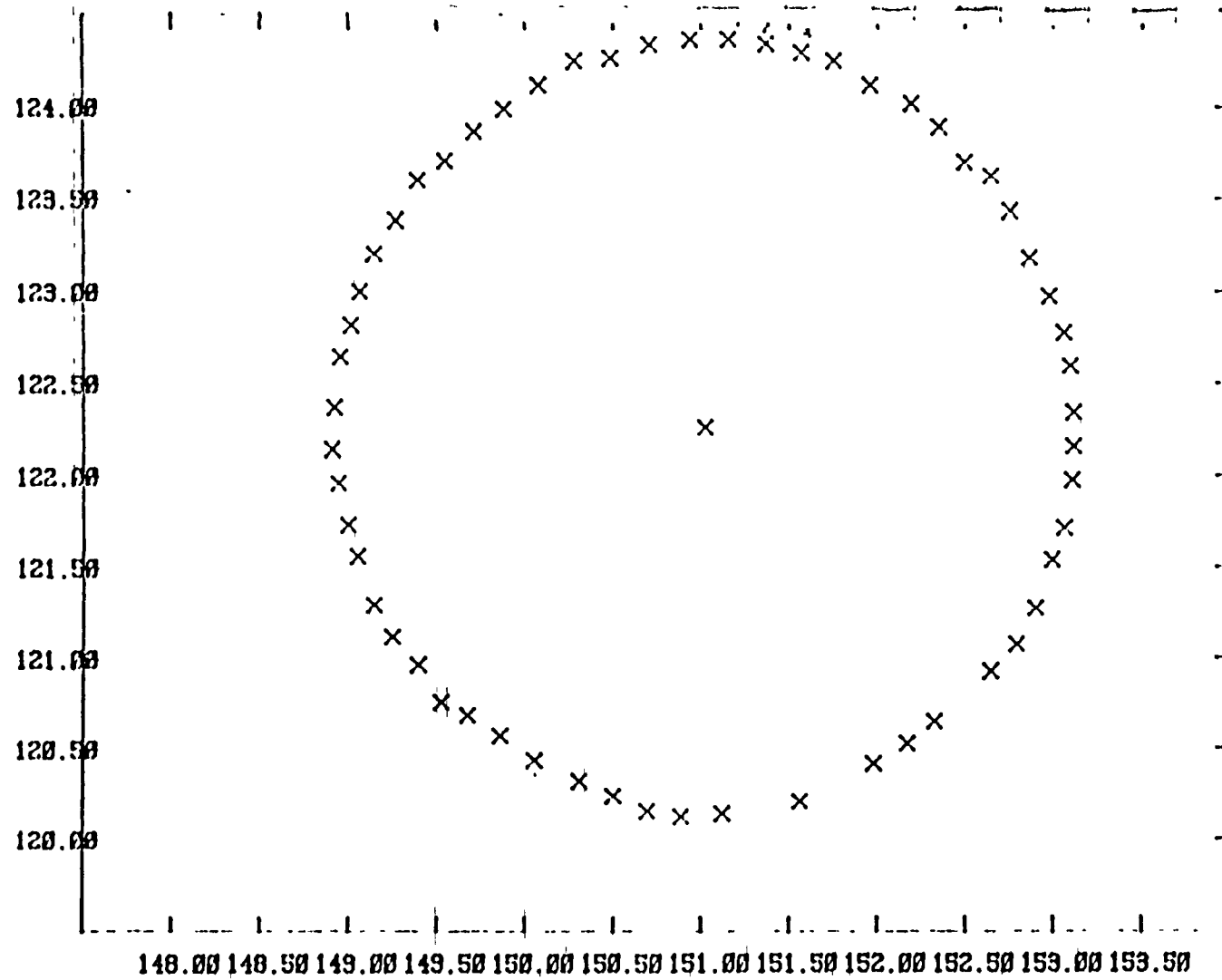
mean = 147.8170 mean = 102.2421 mean = 2.09975147 std.dev. = .02943345

HISTOGRAM DEVIATION 3= 4

mean	.05	.04	.03	.02	.01	0.00	bad points
	2	2	6	13	7	25	5

ORIGINAL PAGE IS
OF POOR QUALITY

15



POSITION #2 S.D= 1.975 %

12-0-11 F2.8 -.5M 2 K=.298.255.367.302 100% 0°C

ORIGINAL PAGE IS
OF POOR QUALITY

TM8104

124.00
123.50
123.00
122.50
122.00
121.50
121.00
120.50
120.00

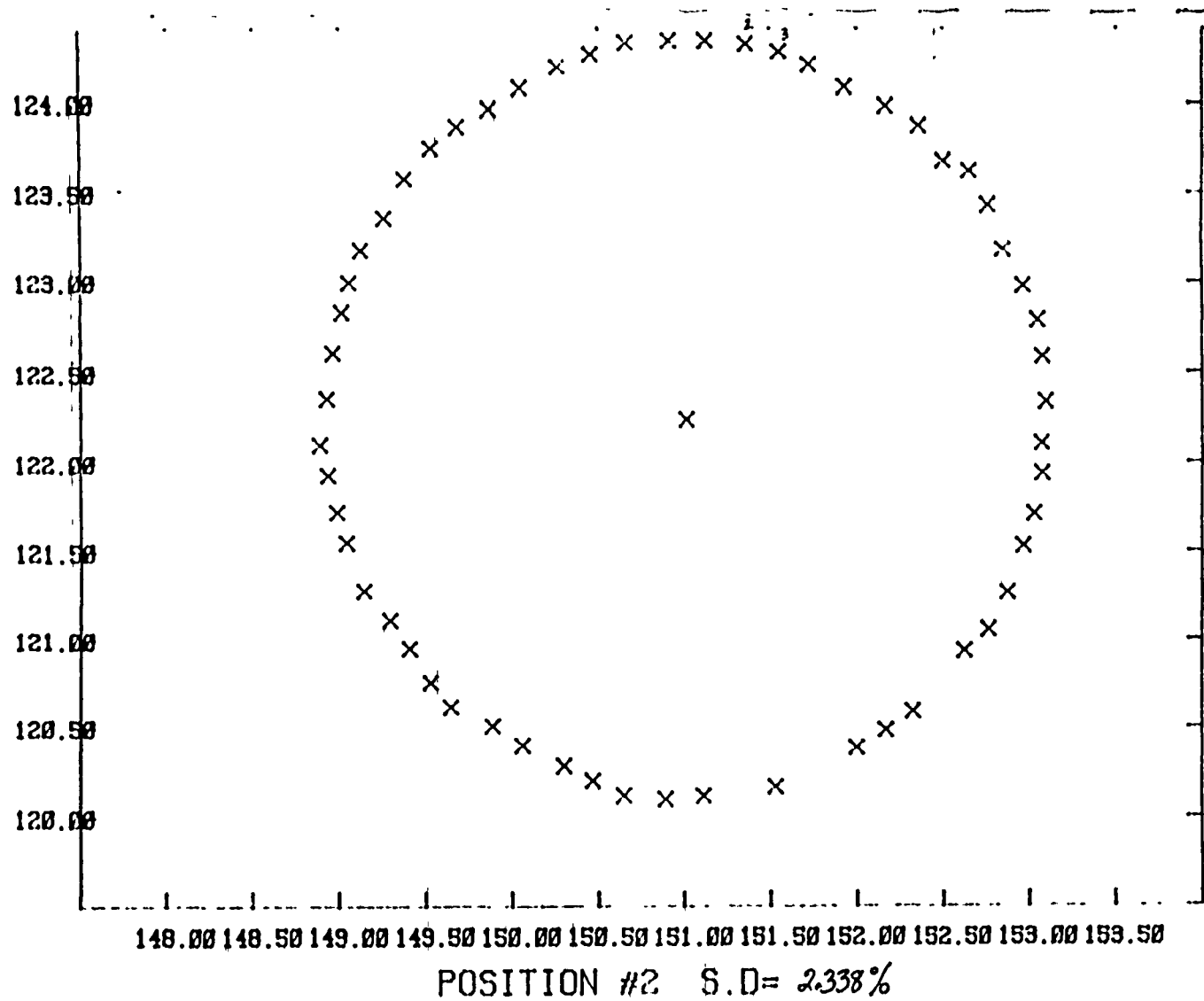
148.00 148.50 149.00 149.50 150.00 150.50 151.00 151.50 152.00 152.50 153.00 153.50

POSITION #2 S.D= 2.000%

12.0-10 F2.8 -.5M 2 K= .298.255.367.302 10% 0°C

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TR81-04



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27-A-00 F2.8 -.5M 2 K=,298.255.367.302 <1% 0° C

TR81-04

Disk 12-A track data file 0001011

Name: 1.0
 File: 1.0
 Track: 16.0
 Information defect: .1170E+00
 Threshold: .3217E+06
 Fine: .4524E+00
 .3190E+05
 .1441E+02
 .7352E+06

Constant: .197000
 Displacement: 0.000000
 .255000
 0.000000
 .36700
 0.000000
 .70.00
 0.000000

Time	Angle	dark current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.175	14.366	.6220E+05	.979	151.0	124.5	151.1507	124.1721	.0770E-03	.20.01E-04
.193	20.726	.5702E+05	1.006	151.5	124.5	151.1728	124.3404	.8160E-03	.1077E-02
.192	26.961	.5958E+05	1.020	151.5	124.5	151.5639	124.2907	.7943E-03	.0064E-03
.223	33.254	.1007E+06	1.032	152.0	124.0	151.7412	124.2449	.1216E-02	.2014E-02
.223	33.544	.1078E+06	1.033	152.0	124.0	151.9580	124.1198	.5715E-03	.4507E-03
.217	45.031	.1142E+06	1.013	152.0	124.0	152.1901	124.0234	.7101E-03	.9523E-03
.202	52.111	.9735E+05	1.042	152.5	124.0	152.3491	123.8902	.3907E-03	.7730E-04
.313	58.367	.1002E+06	1.050	152.5	124.0	152.4934	123.7031	.9527E-04	.7534E-03
.187	64.619	.9365E+05	.936	152.5	123.5	152.7425	123.6294	.4646E-03	.1294E-02
.105	70.859	.1085E+06	.946	153.0	123.5	152.7512	123.4370	.9417E-03	.4705E-03
.105	1.002	.3754E+05	1.030	153.0	123.0	152.8610	123.1867	.9165E-03	.8157E-03
.142	8.132	.8731E+05	1.012	153.0	123.0	152.9745	122.9760	.8935E-03	.9407E-04
.136	14.146	.7865E+05	1.004	153.0	123.0	152.9594	122.7804	.6680E-03	.6197E-03
.128	20.727	.4524E+05	.877	153.0	122.5	152.6930	122.5969	.5970E-03	.4167E-03
.116	26.946	.4334E+05	.901	153.0	122.5	152.1105	122.3411	.6562E-03	.5947E-03
.125	31.247	.9198E+05	1.032	153.0	122.0	152.1107	122.1571	.9248E-03	.4706E-03
.147	33.547	.0665E+05	1.050	153.0	122.0	153.1045	121.9757	.9920E-03	.1148E-02
.164	45.010	.9507E+05	1.038	153.0	122.0	153.0593	121.7176	.1350E-02	.9641E-03
.150	52.105	.0177E+05	.948	153.0	121.5	152.8963	121.5409	.4077E-03	.1004E-02
.187	58.367	.6747E+05	1.058	153.0	121.0	152.8934	121.2996	.1402E-02	.1152E-01
.158	64.625	.6012E+05	1.072	153.0	121.0	152.7847	121.0756	.4547E-03	.1114E-02
.170	70.852	.4898E+05	1.058	152.5	121.0	152.6389	120.9320	.1066E-02	.2514E-03
.147	1.013	.4547E+05	1.035	152.5	121.0	152.4811	120.7501	.2438E-03	.1199E-02
.142	8.148	.5332E+05	.952	152.5	120.5	152.3206	120.6526	.4813E-03	.9180E-03
.137	14.378	.6200E+05	.913	152.0	120.5	152.1746	120.5295	.10.95E-02	.10.95E-04
.106	20.714	.6247E+05	.974	152.0	120.5	151.9781	120.4214	.4342E-04	.1028E-02
.202	26.979	.1387E+06	1.145	152.0	120.0	151.7990	120.3491	.9141E-02	.9245E-01
.265	33.265	.8797E+05	1.078	151.5	120.0	151.5569	120.2135	.7068E-03	.6754E-03
.245	33.563	.9117E+05	1.052	151.5	120.0	151.3445	120.1784	.5020E-03	.7774E-03
.232	45.016	.1077E+06	1.043	151.0	120.0	151.1192	120.1457	.1349E-02	.9941E-01
.276	52.093	.1040E+06	1.055	151.0	120.0	150.9867	120.1299	.3754E-03	.12.07E-02
.250	58.361	.9007E+05	1.050	150.5	120.0	150.6192	120.1567	.7714E-03	.12.11E-03
.300	64.700	.0594E+05	1.052	150.5	120.0	150.4777	120.1447	.7509E-03	.12.07E-03
.182	70.876	.6124E+05	.975	150.5	120.5	150.3070	120.1274	.4009E-03	.10.14E-02
.217	1.016	.7077E+05	.974	150.0	120.5	150.0913	120.1440	.6900E-03	.12.07E-01

ORIC 1A1 PAGE IS
OF POOR QUALITY

TR8104

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.194	0.11	.710E+05	.992	149.5	120.5	149.7729	120.690	.950E+03	.247E+01
.223	14.466	.610E+05	1.091	149.5	121.0	149.7712	120.7776	.9644E+03	.115E+02
.217	10.710	.422E+05	1.079	149.5	121.0	149.7939	120.5770	.807E+03	.116E+01
.197	33.273	.429E+05	1.071	149.0	121.0	149.7507	121.1223	.167E+01	.112E+01
.237	37.526	.603E+05	.946	149.0	121.5	149.1474	121.2992	.850E+03	.531E+03
.206	45.023	.797E+05	.945	149.0	121.5	149.0514	121.5622	.903E+03	.502E+02
.223	52.030	.943E+05	1.060	149.0	122.0	149.9980	121.7100	.720E+03	.504E+01
.234	59.127	.1075E+05	1.070	149.0	122.0	149.9424	121.9655	.174E+02	.144E+02
.243	64.624	.855E+05	1.050	149.0	122.0	149.7030	122.1401	.5044E+03	.820E+03
.125	70.800	.372E+05	.909	149.0	122.5	149.9187	122.3727	.162E+02	.427E+03
.207	8.012	.444E+05	.913	149.0	122.5	149.9527	122.4404	.610E+03	.111E+02
.209	9.160	.727E+05	1.037	149.0	123.0	149.0120	122.8276	.172E+02	.140E+01
.128	14.474	.832E+05	1.050	149.0	123.0	14.0617	123.0049	.017E+03	.452E+03
.170	20.724	.893E+05	1.038	149.0	123.0	149.1424	123.2125	.540E+02	.507E+03
.189	27.974	.9514E+05	.962	149.0	123.5	149.2754	123.3992	.912E+03	.107E+02
.217	33.206	.925E+05	.957	149.5	123.5	149.3855	123.6089	.115E+02	.800E+03
.210	37.520	.1050E+06	1.022	149.5	124.0	149.5410	123.7150	.563E+03	.1194E+03
.244	45.025	.1043E+06	1.026	149.5	124.0	149.7082	123.8720	.147E+02	.120E+02
.344	52.039	.1129E+06	1.053	150.0	124.0	149.6741	123.9956	.172E+02	.803E+03
.366	58.375	.1070E+06	1.053	150.0	124.0	150.0735	124.1198	.748E+03	.774E+03
.363	64.642	.8967E+05	1.052	150.5	124.0	150.2754	124.2481	.1164E+02	.623E+03
.270	70.863	.5970E+05	1.029	150.5	124.5	150.4811	124.2652	.119E+02	.624E+03
.254	1.823	.5990E+05	.980	150.5	124.5	150.6984	124.3372	.974E+03	.707E+03
.189	0.183	.610E+05	.993	151.0	124.5	150.9339	124.3645	.5751E+03	.665E+03

ORIGINAL PAGE IS
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	1	2	delta r1 3	4	5	6
0	.00006	.00000	.00163	.01115	-.01529	.01773
1	.01102	.01704	.02409	.00468	-.03680	.01790
2	.00750	.00327	-.00450	-.00301	.00783	.01477
3	.00153	.01050	.03101	-.00053	.00755	-.01329
4	-.01014	-.01937	-.04013	.02424	.01494	.02501
5	.04713	.03731	-.00909	-.01555	-.03065	-.04568
6	.02413	.02727	-.01537	.00502	.01529	-.00402
7	.00410	.00544	.02670	.01029	.00942	.00204
8	.00046	.01025	-.00571	.02129	-.02098	-.01022
9	-.01028	-.01047	.01579	-.01449	.00362	.00755

mu = 151.0215 sigma = 122.2634 r0 = 2.09493661 std.dev. = .02000591

HISTOGRAM DEVIATION sigma = 0

mu	.05	.04	.03	.02	.01	0.00	bad points
	0	3	6	11	17	23	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta ri 3	4	5	6
0	.00892	.01029	.00409	.01755	-.01537	.01782
1	.01116	-.03601	.02464	-.00494	-.03710	-.01740
2	.00297	.00334	-.00526	-.00726	.00689	.01361
3	.00277		.02969	-.00197	.00610	-.02700
4	.01776	-.02091		.01290	.01340	.02149
5	.04574	.03647	-.01048	-.04218	-.01188	.04281
6	-.02517	.02271	-.01623		.01274	-.00452
7	.00468	.00516	.02651	.01062	.00947	-.00390
8	.00068	.01056	-.00533	.02375	-.02047	-.01774
9	.01769	-.00985	.02702	-.02067	.00451	.00855

mu = 151.0219 sigma = 122.2624 rho = 2.02540081 std.dev. = .01975182

HISTOGRAM DEVIATION >= 0

0	.05	.04	.03	.02	.01	0.00	bad points
0	2	5	13	16	21	3	

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TR81-04

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Disk 12-A

Track data file TR01010

Position #2

	Coarse	Fine	Track
NR000	1.0	1.0	64.0
Integration delay	.1170E+00	.4564E+00	.1344E-02
Threshold	.1031E+06	.9190E+05	.7352E+06

	Constant	Displacement
Constant	.22900	.25500
Displacement	0.00000	0.00000

time	angle	dark current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.153	14.347	.1333E+05	2.761	151.0	124.5	151.1693	124.3484	.1777E-02	.1305E-02
.150	20.721	.1247E+05	2.803	151.5	124.5	151.3971	124.3271	.4640E-03	.2119E-02
.125	26.945	.1269E+05	2.809	151.5	124.5	151.5043	124.2771	.6725E-03	.4610E-03
.234	33.243	.2354E+05	2.813	152.0	124.0	151.7623	124.2181	.9636E-03	.2044E-02
.170	32.532	.2436E+05	2.809	152.0	124.0	151.9015	124.1006	.8956E-03	.9587E-03
.125	45.807	.2525E+05	2.795	152.0	124.0	152.2088	124.0081	.7872E-03	.1149E-02
.063	52.077	.2170E+05	2.843	152.5	124.0	152.3714	123.6981	.6553E-03	.1231E-02
.125	59.358	.2286E+05	2.836	152.5	124.0	152.5156	123.6961	.4631E-03	.1370E-02
.001	64.611	.1905E+05	2.722	152.5	123.5	152.6556	123.6217	.6339E-03	.0479E-03
.013	70.849	.2295E+05	2.742	153.0	123.5	152.7784	123.4258	.6947E-03	.3661E-03
.024	1.000	.2061E+05	2.805	153.0	123.0	152.8854	123.1671	.1594E-02	.1632E-02
.066	0.157	.1842E+05	2.783	153.0	123.0	152.9994	122.9662	.6350E-03	.7541E-03
.066	14.349	.1460E+05	2.773	153.0	123.0	153.0801	122.7711	.7602E-03	.8965E-03
.010	20.730	.9792E+04	2.652	153.0	122.5	153.1143	122.5814	.9052E-03	.6901E-03
.021	26.964	.9490E+04	2.684	153.0	122.5	153.1305	122.3932	.1155E-02	.1601E-02
.066	33.205	.2073E+05	2.809	153.0	122.0	153.1311	122.1430	.7233E-03	.4464E-03
.060	39.731	.1991E+05	2.831	153.0	122.0	153.1268	121.9687	.1173E-02	.1463E-02
.077	45.019	.2213E+05	2.817	153.0	122.0	153.0812	121.7099	.5341E-03	.0270E-03
.027	52.083	.1762E+05	2.730	153.0	121.5	153.0071	121.5295	.4062E-03	.7782E-03
.128	58.366	.1428E+05	2.842	153.0	121.0	152.9110	121.2877	.8371E-03	.1564E-03
.100	74.726	.1344E+05	2.846	153.0	121.0	152.8051	121.0452	.6634E-03	.4061E-03
.161	70.859	.1117E+05	2.849	152.5	121.0	152.6535	120.9240	.8501E-03	.5524E-03
.156	1.823	.1027E+05	2.811	152.5	121.0	152.5039	120.7427	.5420E-03	.9192E-03
.177	0.152	.1264E+05	2.736	152.5	120.5	152.3454	120.6411	.9371E-03	.7825E-03
.128	14.364	.1316E+05	2.693	152.0	120.5	152.1799	120.5181	.0844E-03	.9537E-03
.139	20.737	.1315E+05	2.754	152.0	120.5	151.9979	120.4113	.8031E-03	.1331E-02
.156	26.950	.2959E+05	2.921	152.0	120.0	151.7767	120.3262	.5901E-02	.7601E-01
.133	33.256	.1955E+05	2.851	151.5	120.0	151.5769	120.1990	.6597E-03	.2654E-02
.133	39.545	.2007E+05	2.846	151.5	120.0	151.3682	120.1762	.5511E-03	.1188E-02
.147	45.019	.2371E+05	2.875	151.0	120.0	151.1395	120.1368	.1206E-02	.7129E-03
.212	52.117	.2337E+05	2.835	151.0	120.0	150.9044	120.1153	.1637E-02	.9251E-03
.133	58.370	.2014E+05	2.834	150.5	120.0	150.7011	120.1430	.9227E-03	.6594E-03
.125	74.727	.1299E+05	2.844	150.0	120.0	150.5015	120.261	.1424E-02	.1272E-02
.105	70.867	.1111E+05	2.794	150.5	120.5	150.3111	120.1300	.0041E-03	.9011E-03
.006	1.037	.1009E+05	2.730	150.0	120.5	150.0710	120.4113	.7501E-03	.1170E-02

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TR0104

.045	8,112	.111E+05	2.71	15.5	15.5	149,010	120,565	.039E+05	.111E+02
.041	14,405	.130E+05	2.777	149.5	120.5	149,6064	120,6847	.0992E+03	.947E+03
.052	20,743	.105E+05	2.868	149.5	121.0	149,5353	120,7463	.7934E+03	.1261E+02
.080	26,971	.9678E+04	2.851	149.5	121.0	149,4150	120,9611	.1690E+02	.1645E+02
.112	33,273	.2444E+04	2.815	149.5	121.0	149,3013	121,1255	.4064E+03	.1110E+02
.077	39,557	.1634E+05	2.752	149.0	121.5	149,1718	121,2922	.1844E+01	.146E+01
.090	45,078	.1723E+05	2.725	149.0	121.5	149,0707	121,5563	.410E+03	.779E+01
.116	52,110	.2100E+05	2.045	149.0	122.0	149,0194	121,7159	.6790E+03	.270E+02
.142	58,330	.2000E+05	2.052	149.0	122.0	149,9667	121,9612	.2174E+03	.1177E+02
.052	74,743	.1908E+05	2.831	149.0	122.0	149,9557	122,1433	.370E+02	.1715E+02
.013	70,081	.0401E+04	2.621	149.0	122.5	149,9410	122,3703	.856E+03	.1015E+02
.034	1,827	.9901E+04	2.695	149.0	122.5	149,9739	122,7407	.8667E+03	.7091E+03
.041	8,106	.150E+05	2.802	149.0	123.0	149,0422	122,8262	.1539E+02	.6807E+03
.052	14,378	.1762E+05	2.817	149.0	123.0	149,0795	123,0010	.1349E+02	.5981E+03
.041	0,721	.1902E+05	2.809	149.0	123.0	149,1568	123,1997	.8075E+03	.1765E+02
.060	26,477	.1920E+05	2.753	149.5	123.5	149,2935	123,0991	.1629E+02	.0623E+03
.015	33,278	.1951E+05	2.743	149.5	123.5	149,4106	123,6075	.455E+03	.4417E+03
.116	39,543	.2341E+05	2.812	149.5	124.0	149,5619	123,7186	.9940E+03	.9159E+03
.036	45,812	.2776E+05	2.822	149.5	124.0	149,7247	123,8745	.1224E+02	.2007E+02
.072	52,102	.247E+05	2.837	150.0	124.0	149,9020	123,9919	.9838E+03	.8684E+03
.170	58,033	.2352E+05	2.830	150.0	124.0	150,0069	124,1161	.1295E+02	.2314E+02
.142	64,640	.1904E+05	2.837	150.5	124.0	150,2978	124,2448	.5074E+03	.2148E+02
.042	70,080	.1754E+05	2.813	150.5	124.5	150,4966	124,2729	.1990E+02	.1001E+02
.015	1,826	.1293E+05	2.778	150.5	124.5	150,7113	124,3421	.5373E+03	.1357E+02
.046	8,163	.1314E+05	2.771	151.0	124.5	150,9558	124,3654	.1645E+02	.8891E+03

ORIGINAL PAGE IS
OF POOR QUALITY

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	1	2	delta r1	4	5	6
0	.00116	.00454	-.00252	-.00497	.02509	.00904
1	.00179	.03481	.03634	-.00164	-.07916	-.01335
2	.000643	.00203	-.00575	-.00356	.00911	.01520
3	.00084	.00889	.03147	-.00593	.00705	.02093
4	-.01894	-.01860	-.03145	.03905	.01677	.03587
5	.04072	.04192	.00127	-.03817	.03171	.04701
6	.02028	.02255	.01674	-.02058	.00772	.00414
7	.00747	-.00019	.02356	.00039	.00796	.00643
8	.00166	.01274	.00642	.02320	-.01445	.00888
9	.01839	-.00411	.02832	-.00577	.01703	.01612

sum 151.0420 sum 122.2353 r0= 2.09572840 std.dev.= .02011792

HISTOGRAM DEVIATION 3= e

e=	.05	.04	.03	.02	.01	0.00	had points
	0	3	6	11	11	29	0

ORIGINAL PAGE IS
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	1	2	delta r1	4	5	6
0	.00152	.00420	-.00224	.00477	.02900	.00112
1	.00227	.02505	.02602	.00208	.04974	.01124
2	.00593	.00114	-.00676	-.00465	.00795	.01196
3	-.00215	.00751	.03000	-.00739	.00645	.02248
4	-.02047	-.02010		.02761	.01736	.02455
5	.04745	.04272	.00010	-.03921	.04263	.04772
6	.02020	.02120	.01724	-.02094		.00410
7	-.00252	-.00013	.02370	.00863	.00830	-.00702
8	.00413	.01327	-.00584	.02382	-.01381	-.00772
9	-.01773	-.00347	.02894	-.00517	.01758	.01761

sum = 151.0426 sum = 122.2545 row = 2.09615254 std. dev. = .02000283

HISTOGRAM DEVIATION $\sigma = e$

$\sigma =$.05	.04	.03	.02	.01	0.00	bad points
	0	3	5	13	9	28	2

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TR81-04

Disc 27-A Track data file TDA1001

	Coarse	Fine	Track
NR001	1.0	1.0	192.0
Interpolation delay	.1120E+00	.4564E+00	.7974E+00
Thresholds	.1838E+06	.9190E+05	.7352E+06

	.29800	.25500	.36700	.30200
Constants	0.00000	0.00000	0.00000	0.00000
Displacements				

temp	angle	dirt current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.142	14.361	.1221E+05	6.010	151.0	124.5	151.1218	124.3611	.7900E-03	.9823E-03
.178	20.716	.1211E+05	6.061	151.5	124.5	151.3601	124.3410	.1921E-02	.2093E-02
.170	26.950	.1212E+05	6.072	151.5	124.5	151.5523	124.2983	.1491E-02	.1759E-02
.195	33.267	.1275E+05	6.086	151.5	124.0	151.7236	124.2198	.1540E-02	.2620E-02
.240	39.527	.1304E+05	6.071	152.0	124.0	151.9319	124.0090	.1920E-02	.1903E-02
.107	45.787	.1300E+05	6.045	152.0	124.0	152.1700	121.9096	.1004E-02	.2564E-02
.192	52.079	.1360E+05	6.106	152.5	124.0	152.3599	123.8814	.1057E-02	.4912E-02
.226	59.370	.1368E+05	6.123	152.5	124.0	152.5025	123.6863	.1048E-02	.2335E-02
.162	64.603	.1342E+05	6.015	152.5	123.5	152.6537	123.6201	.2553E-02	.3467E-02
.024	70.863	.1246E+05	6.014	152.5	123.5	152.7548	123.4381	.1361E-01	.5123E-02
-.001	1.802	.1087E+05	6.037	153.0	123.0	152.8478	123.1858	.1700E-02	.9546E-03
.013	8.132	.1030E+05	6.010	153.0	123.0	152.9635	122.9804	.2619E-02	.2534E-02
.032	14.354	.1056E+05	6.002	153.0	123.0	153.0495	122.7910	.0703E-03	.3527E-02
.074	20.720	.1031E+05	5.925	153.0	122.5	153.0795	122.5931	.5874E-02	.1329E-01
.027	26.954	.1014E+05	5.930	153.0	122.5	153.0977	122.3360	.1000E-02	.2755E-02
.021	33.263	.1077E+05	6.029	153.0	122.0	153.0718	122.1117	.2730E-02	.2599E-02
.102	39.524	.1077E+05	6.050	153.0	122.0	153.0744	121.9379	.7514E-02	.2792E-02
.021	45.788	.1090E+05	6.055	153.0	122.0	153.0775	121.6905	.4048E-02	.4700E-01
.080	52.090	.1062E+05	5.970	153.0	121.5	152.9627	121.5321	.2120E-02	.2220E-02
.074	59.372	.1047E+05	6.053	153.0	121.0	152.8676	121.2799	.5939E-02	.2051E-02
.083	64.632	.1040E+05	6.053	153.0	121.0	152.7590	121.0579	.7311E-03	.2297E-02
.125	70.848	.1264E+05	6.051	152.5	121.0	152.6200	120.9380	.2431E-02	.3313E-02
.091	1.720	.1254E+05	6.033	152.5	121.0	152.4698	120.7584	.1465E-02	.2972E-02
.074	8.141	.1201E+05	5.934	152.5	120.5	152.3167	120.5929	.2300E-02	.1805E-02
.021	14.345	.1205E+05	5.868	152.0	120.5	152.1631	120.4047	.2134E-02	.1400E-02
.111	20.719	.1286E+05	5.923	152.0	120.5	151.9939	120.3847	.1116E-02	.1834E-02
.136	26.940	.1319E+05	6.086	151.5	120.0	151.7216	120.2740	.2474E-01	.6782E-01
.150	33.258	.1268E+05	6.023	151.5	120.0	151.5220	120.1734	.3005E-02	.2577E-02
.220	39.504	.1173E+05	6.015	151.5	120.0	151.3663	120.1457	.1804E-02	.1643E-02
.270	45.722	.1320E+05	5.906	151.0	120.0	151.1094	120.1229	.2040E-01	.2010E-02
.215	52.072	.1327E+05	5.936	151.0	120.0	150.9030	120.1057	.1057E-02	.2100E-02
.251	59.365	.1025E+05	6.017	150.5	120.0	150.6452	120.1240	.1424E-02	.2812E-02
.206	64.622	.1002E+05	6.074	150.5	120.0	150.4619	120.2009	.1098E-02	.2012E-01
.175	70.885	.1040E+05	5.947	150.5	120.5	150.2921	120.3000	.1200E-01	.1740E-02
.116	1.700	.1020E+05	5.803	150.0	120.5	150.0947	120.4017	.0054E-02	.2101E-02

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TR8104

28

.12	0.	.1005	5.6	1	.1005	14	14	10,51	.14	.02
.105	14,351	.1039E+05	5.945	149.5	120.5	149.6411	120.6210	.1903E-02	.1470E-02	
.144	20,711	.1030E+05	6.071	149.5	121.0	149.5230	120.7599	.1472E-02	.4959E-02	
.027	27,947	.1029E+05	6.048	149.5	121.0	149.4076	120.9540	.1711E-02	.2077E-02	
.102	33,242	.1029E+05	6.024	149.5	121.0	149.2905	121.1129	.5791E-03	.2210E-02	
.024	32,473	.1020E+05	6.007	149.0	121.5	149.1384	121.2773	.2979E-01	.3524E-01	
.029	45,817	.1059E+05	5.941	149.0	121.5	149.0345	121.5536	.1099E-01	.2197E-02	
.063	52,024	.1107E+05	6.058	149.0	122.0	148.9822	121.7159	.5724E-02	.4411E-01	
.102	59,750	.1107E+05	6.055	149.0	122.0	148.9304	121.9324	.2907E-01	.0000E-02	
.032	64,612	.1091E+05	6.034	149.0	122.0	148.8342	122.1081	.1199E-02	.2025E-01	
.055	70,877	.9837E+04	5.895	149.0	122.5	148.9266	122.2571	.2700E-02	.1574E-02	
.069	1,801	.9809E+04	5.885	149.0	122.5	148.9606	122.6163	.2505E-02	.2154E-02	
.100	0,148	.1026E+05	5.979	149.0	123.0	149.0105	122.8387	.2599E-02	.2641E-02	
.022	14,771	.1040E+05	5.989	149.0	123.0	149.0507	123.0043	.1379E-02	.2444E-02	
.083	20,703	.1049E+05	5.989	149.0	123.0	149.1211	123.1893	.1710E-02	.2711E-02	
.036	26,952	.1087E+05	5.999	149.5	123.5	149.2729	123.3766	.1471E-01	.1409E-01	
.114	34,250	.1099E+05	5.970	149.5	123.5	149.3770	123.5972	.1590E-02	.1892E-02	
.164	42,524	.1033E+05	6.024	149.5	124.0	149.5276	123.7489	.2041E-02	.3009E-01	
.243	45,774	.1073E+05	5.984	149.5	124.0	149.6707	123.8807	.2090E-02	.2107E-02	
.237	52,044	.1090E+05	5.993	150.0	124.0	149.8047	123.9769	.1401E-02	.1007E-02	
.254	50,361	.1090E+05	5.990	150.0	124.0	150.0449	124.0866	.3974E-02	.2202E-02	
.245	64,700	.1081E+05	6.025	150.5	124.0	150.2659	124.2030	.2564E-02	.6759E-02	
.260	70,095	.1021E+05	6.012	150.5	124.5	150.4551	124.3014	.2198E-02	.2400E-02	
.170	1,798	.1017E+05	5.972	150.5	124.5	150.6616	124.3489	.1171E-02	.1925E-02	
.161	8,138	.1250E+05	5.934	151.0	124.5	150.9122	124.3607	.1945E-02	.1295E-02	

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	1	2	delta r1 3	4	5	6
0	.0101	.01414	.01204	.00103	.01212	.00120
1	.02020	.02560	.04760	.01324	-.03577	.01209
2	.01115	-.00185	-.01027	-.03300	-.01264	.00194
3	.02090	-.00216	.01446	-.02473	.01577	.00220
4	.00519	.00538	-.00350	.03539	.02403	.02512
5	.04410	.05226	.00274	-.01586	-.02782	.03171
6	.02490	.00243	.03258	-.04060	.00610	-.00655
7	-.00394	.00332	.03045	-.01350	-.01723	-.01428
8	.00107	.01152	-.02935	.01474	.01105	.00845
9	-.02427	-.02153	-.00053	.00507	.03171	.01710

0= 151.0101 10= 122.2460 r0= 2.09989357 std.dev.= .02257277

HISTOGRAM DEVIATION 5= 6

5=	.05	.04	.03	.02	.01	0.00	bad points
	1	3	9	13	15	19	0

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TR81-04

	1	2	della ri 3	4	5	6
0	.01859	.02442	.02339	-.00042	-.03846	.00499
1	.02130	-.02511	.04827		-.02522	-.01254
2	.01150		-.01010	-.03384	-.01293	
3	.02140	-.00050	.01343	-.02671	-.01705	.00574
4	.00358	.00041		.03326	.02177	.02293
5	.04160	.04275	.00707		-.02561	-.03452
6	.02208	-.00008	-.04035	-.04333		-.00910
7		.00078	.02821	-.01558	-.01912	-.01400
8	.00051	.01010		.01231		.00777
9	.02478	-.02187	-.00069	.00985	.03184	.01737

nos 151.0020 nom 122.2446 rom 2.10095263 std dev. % .02337596

HISTOGRAM DEVIATION >= e

==	.05	.04	.03	.02	.01	0.00	bad points
	0	5	6	13	13	14	9

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TR81-04

140.50
140.00
139.50
139.00
138.50
138.00
137.50
137.00
136.50

132.50 133.00 133.50 134.00 134.50 135.00 135.50 136.00 136.50 137.00 137.50 138.00

POSITION #3 S.D= 1.313%

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

27-11-08 12.8 4.9M 2 15.337.287.378.28 100% W' C

31

140.50
140.00
139.50
139.00
138.50
138.00
137.50
137.00
136.50

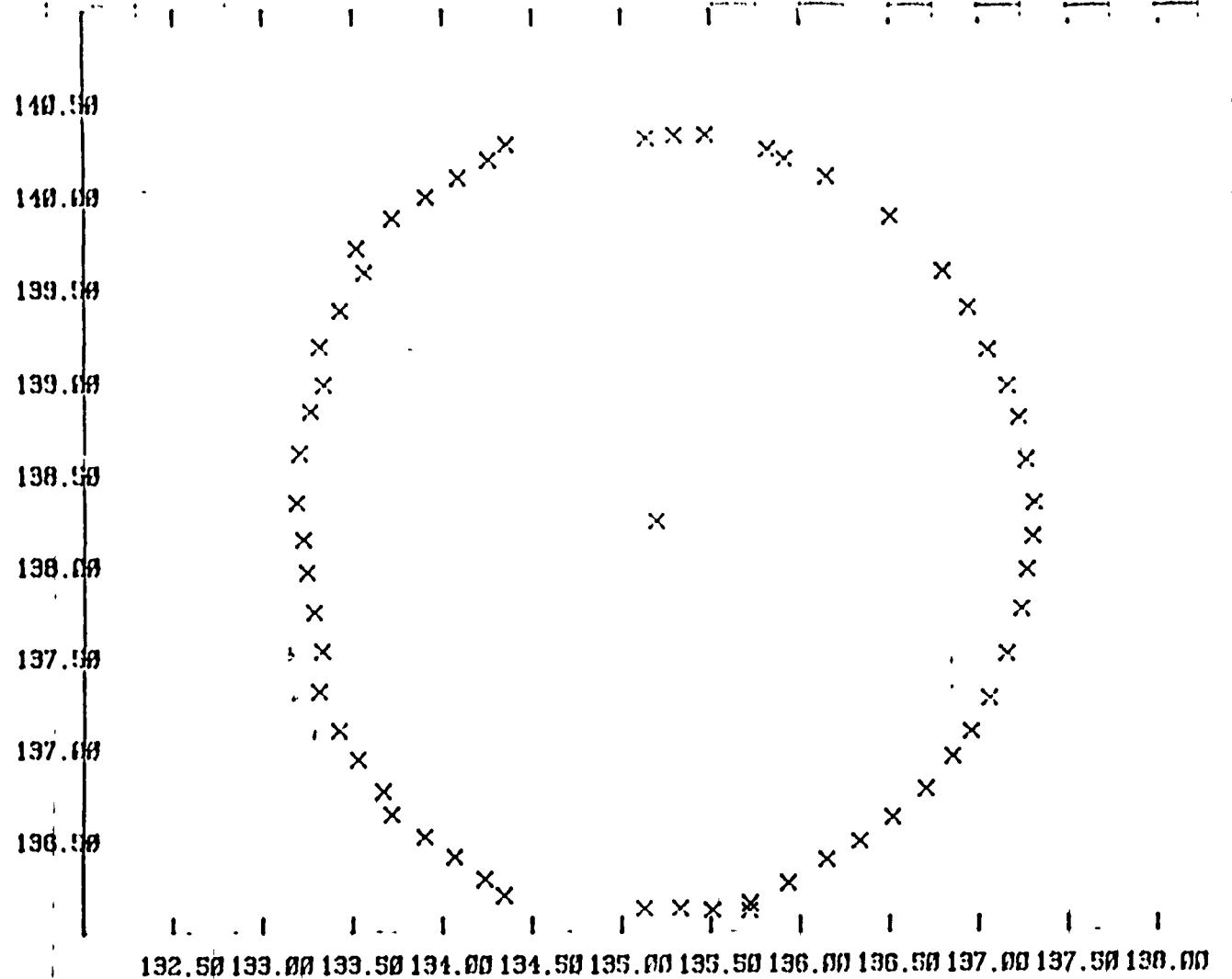
132.50 133.00 133.50 134.00 134.50 135.00 135.50 136.00 136.50 137.00 137.50 138.00

POSITION #3 S.D= 1.336%

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TR81-04

27-0-07 F2.8 +.9M 2 1.337.387.378.28 10% W C



POSITION #3 S.D= 4.912 %

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TR8104

27-n-09 F2.8 +.9M 2 K=.337.28/.378.28 <1% 0°C

TR81-04

TR81-04

37

test date file 000000

Position #3

	1990	1991	1992
1990	1.0	1.0	64.0
1991	1.120 (100)	4.441 (100)	1.441 (100)
1992	1.1	1.130 (100)	2.5 (100)

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TR81-04

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1	0.01	0.01	0.01	0.01	0.01	0.01
2	0.02	0.02	0.02	0.02	0.02	0.02
3	0.03	0.03	0.03	0.03	0.03	0.03
4	0.04	0.04	0.04	0.04	0.04	0.04
5	0.05	0.05	0.05	0.05	0.05	0.05
6	0.06	0.06	0.06	0.06	0.06	0.06
7	0.07	0.07	0.07	0.07	0.07	0.07
8	0.08	0.08	0.08	0.08	0.08	0.08
9	0.09	0.09	0.09	0.09	0.09	0.09
10	0.10	0.10	0.10	0.10	0.10	0.10
11	0.11	0.11	0.11	0.11	0.11	0.11
12	0.12	0.12	0.12	0.12	0.12	0.12
13	0.13	0.13	0.13	0.13	0.13	0.13
14	0.14	0.14	0.14	0.14	0.14	0.14
15	0.15	0.15	0.15	0.15	0.15	0.15
16	0.16	0.16	0.16	0.16	0.16	0.16
17	0.17	0.17	0.17	0.17	0.17	0.17
18	0.18	0.18	0.18	0.18	0.18	0.18
19	0.19	0.19	0.19	0.19	0.19	0.19
20	0.20	0.20	0.20	0.20	0.20	0.20

REVISION 10-10-61

0.01 0.02 0.03 0.04 0.05 0.06 0.07 0.08 0.09 0.10 0.11 0.12 0.13 0.14 0.15 0.16 0.17 0.18 0.19 0.20

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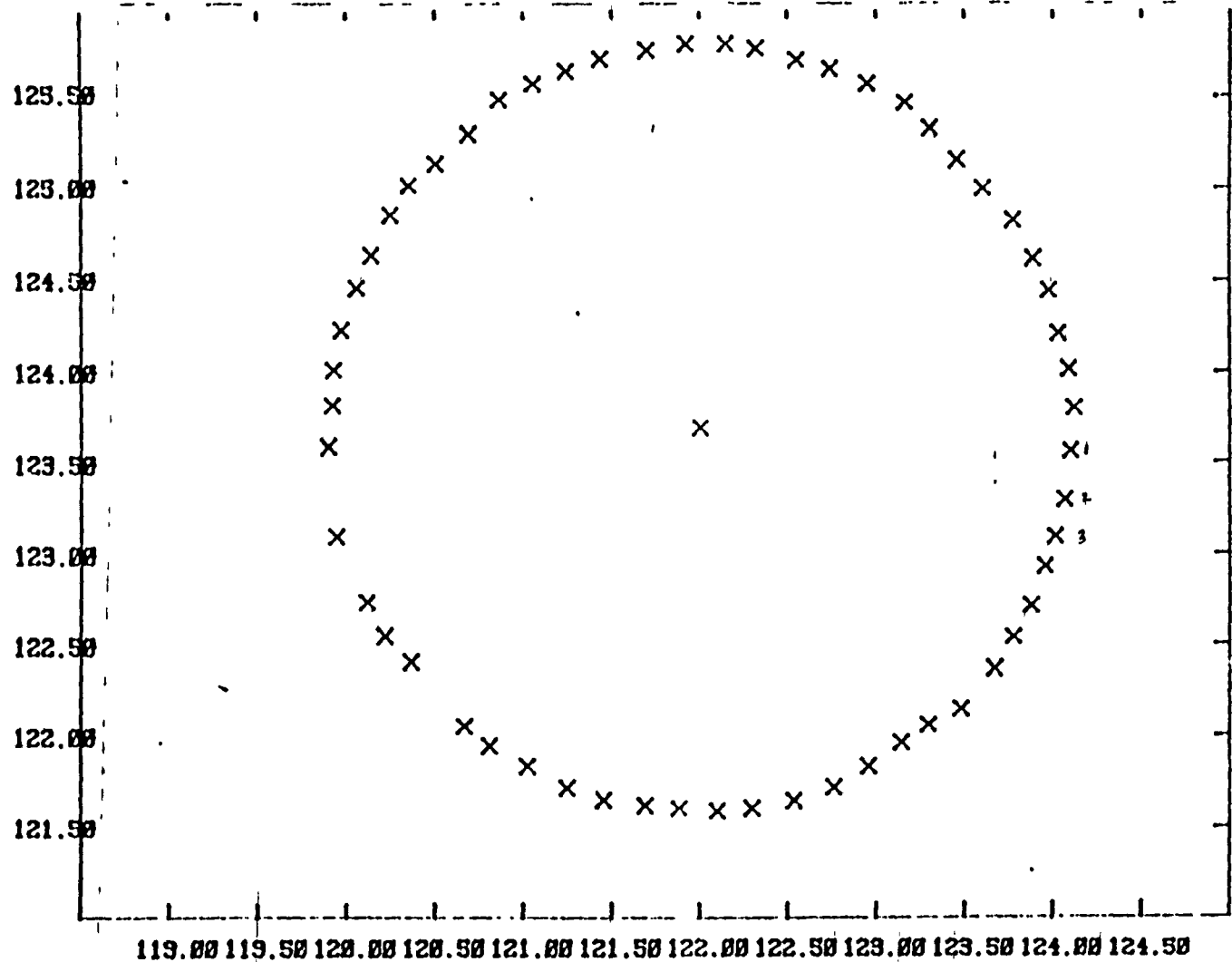
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0	.01145	.0041	.0274	.0000	.1400	.1000
1	.0274	.0241	.0274	.0000	.0400	.0000
	.0000		.1154	.0000	.0200	.0000
			.0000	.0000	.0000	
1	.0100	.0000	.0000	.0000	.0000	.0000
2	.0100	.0000	.0100	.0000	.0100	.0000
3	.0000	.0000	.0100	.0000	.0100	.0000
	.0100	.0200	.0000	.0000	.0000	
	.0000	.0000	.0100	.0000	.0000	

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

11.0000 11.0000 11.0000

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

45



POSITION #4 S.D= 1.492 %

29-A-03 F2.8 +.8M 2 K= .33.294.37.236 10% 0° C

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TR81-04

125.50
125.00
124.50
124.00
123.50
123.00
122.50
122.00
121.50

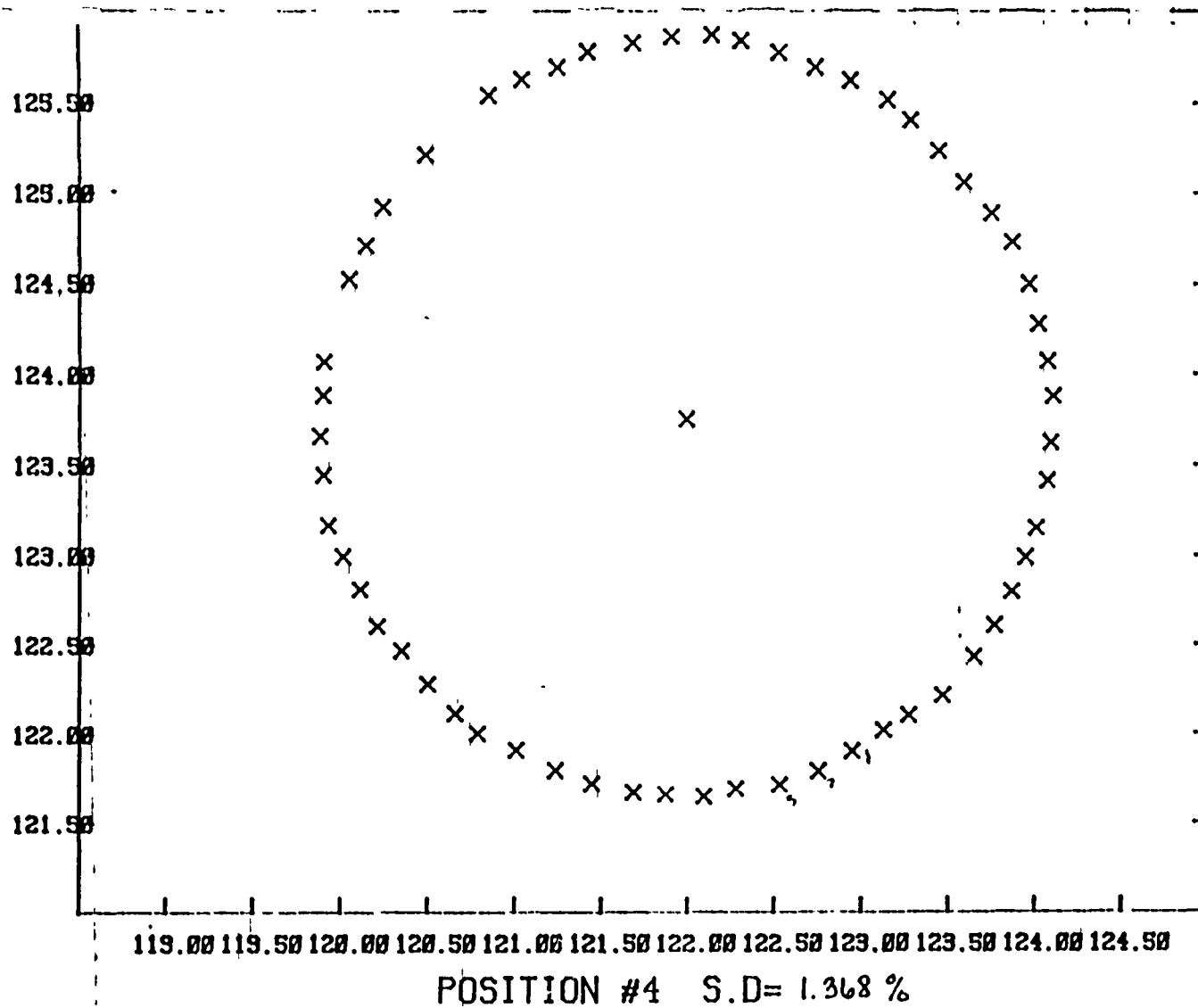
119.00 119.50 120.00 120.50 121.00 121.50 122.00 122.50 123.00 123.50 124.00 124.50

POSITION #4 S.D= 2.170%

29-A-04 F2.8 +.8M 2 K=.33.294.37.236 <1% 0°C

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04



ORIGINAL PAGE IS
OF POOR QUALITY

TR8104

29-A-06 F2.8 +.8M 2 K=.33.294.37.236 100% 10°C

Disc 2A-B Tract data file IDATA00

Position #4

	Coarse	Fine	Tract
Nixon	1.0	1.0	16.0
Integration delay	.1170E+00	.4554E+00	.1344E+02
Threshold	.1838E+06	.9190E+05	.7357E+06
Constant	.33000	.29400	.37000
Displacement	0.00000	0.00000	0.00000

temp	angle	darl current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.440	8.201	.7181E+05	1.136	123.5	122.0	123.3125	122.0817	.1871E-02	.0147E-02
.498	14.412	.7973E+05	1.162	123.0	122.0	123.1582	121.9930	.1845E-02	.130E-02
.462	20.766	.7954E+05	1.151	123.0	122.0	122.9741	121.8716	.1105E-02	.1444E-02
.490	27.014	.8404E+05	1.136	123.0	122.0	122.7840	121.7637	.2036E-02	.2757E-02
.448	33.292	.7372E+05	1.063	122.5	122.0	122.5647	121.6901	.2089E-02	.1491E-02
.467	39.597	.8319E+05	1.006	122.5	121.5	122.3149	121.6372	.1041E-02	.0242E-03
.464	45.846	.7993E+05	1.041	122.0	121.5	122.1199	121.7248	.1655E-02	.0341E-03
.412	52.132	.8122E+05	1.063	122.0	121.5	121.9011	121.6347	.1720E-02	.1269E-02
.425	58.427	.8860E+05	1.109	122.0	121.5	121.6955	121.6568	.2161E-02	.1058E-02
.476	64.658	.7167E+05	1.112	121.5	122.0	121.4774	121.7038	.5979E-03	.1943E-02
.487	70.902	.8339E+05	1.109	121.0	122.0	121.2563	121.7662	.2537E-02	.3551E-02
.470	76.859	.8067E+05	1.161	121.0	122.0	121.0406	121.8792	.7430E-03	.1152E-02
.448	82.237	.7984E+05	1.141	121.0	122.0	120.8242	121.9841	.1446E-02	.1158E-02
.467	88.402	.6960E+05	1.093	120.5	122.0	120.6877	122.0906	.7541E-03	.1120E-02
.504	20.777	.7322E+05	1.105	120.5	122.0	120.5319	122.2397	.2530E-02	.2620E-02
.439	26.990	.4836E+05	.910	120.5	122.5	120.3805	122.4439	.3120E-02	.2544E-02
.467	33.303	.5402E+05	.954	120.0	122.5	120.2359	122.5790	.1647E-02	.1497E-02
.425	39.562	.6562E+05	1.110	120.0	123.0	120.1337	122.7840	.1579E-02	.1315E-02
.417	45.860	.7840E+05	1.141	120.0	123.0	120.0413	122.5774	.1649E-02	.1004E-02
.470	52.128	.8525E+05	1.147	120.0	123.0	119.9638	123.1395	.1735E-02	.9955E-03
.478	58.426	.910E+05	.991	120.0	123.5	119.9022	123.4163	.8400E-03	.5942E-03
.414	64.651	.9190E+05	1.013	120.0	123.5	119.9172	123.6756	.3074E-02	.1014E-02
.526	70.902	.1033E+06	1.101	120.0	124.0	119.9789	123.0629	.2142E-02	.2180E-02
.540	76.849	.9626E+05	1.210	120.0	124.0	119.9422	124.0490	.3007E-02	.1226E-02
.453	82.205	.9043E+05	1.155	120.0	124.0	119.9972	124.2666	.7559E-03	.5315E-03
.425	88.414	.6134E+05	.967	120.0	124.5	120.0791	124.4920	.2763E-02	.1953E-02
.476	20.797	.4352E+05	1.076	120.0	125.0	120.1702	124.6799	.3422E-02	.9748E-02
.425	27.002	.4031E+05	1.166	120.0	125.0	120.2603	124.8989	.1896E-02	.6912E-03
.407	33.280	.3715E+05	1.122	120.5	125.0	120.3677	125.0470	.1471E-02	.1165E-02
.473	39.567	.4232E+05	1.082	120.5	125.0	120.5260	125.1730	.9454E-03	.1067E-02
.523	45.843	.7532E+05	1.071	121.0	125.5	120.7141	125.3010	.1252E-02	.2015E-02
.401	52.184	.7164E+05	.933	121.0	125.5	120.8710	125.5021	.1275E-02	.9454E-03
.432	58.427	.7092E+05	.922	121.0	125.5	121.0214	125.6013	.1249E-02	.5191E-03
.470	64.672	.7092E+05	1.111	121.0	125.5	121.1560	125.6976	.1091E-02	.5624E-03
.432	70.901	.7552E+05	1.083	121.5	126.0	121.4512	125.8000	.7081E-03	.2581E-02

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-24

.50	1.	.1405	1.1	1	12	50	5.79	1F-0	.10	0
.467	82.206	.8248E+05	1.149	122.0	126.0	121.9447	125.8298	.1080E-02	.1742E-02	
.506	14.410	.8303E+05	1.144	122.0	126.0	122.1620	125.8353	.1067E-02	.30.11-02	
.456	20.771	.6067E+05	1.099	122.5	126.0	122.3366	125.8041	.9005E-03	.2514E-02	
.481	27.012	.7173E+05	1.072	122.5	126.0	122.5649	125.7455	.6232E-03	.4700E-02	
.443	34.295	.9207E+05	1.100	123.0	126.0	122.7705	125.7718	.4275E-03	.3.97E-03	
.470	39.522	.7207E+05	.921	123.0	125.5	122.9782	125.5926	.2427E-02	.605.1-03	
.478	45.857	.6415E+05	.923	123.0	125.5	12.1.10.7	125.4956	.2725E-02	.6475E-03	
.493	52.129	.5725E+05	1.000	123.5	125.5	123.3204	125.3026	.8034E-03	.1041E-02	
.509	58.431	.4373E+05	1.100	123.5	125.0	123.4825	125.1927	.1205E-02	.3064E-02	
.529	64.750	.4224E+05	1.093	123.5	125.0	123.46257	125.0795	.8537E-03	.103.1-02	
.470	70.098	.5097E+05	1.123	124.0	125.0	123.7932	124.8705	.1207E-02	.7204E-03	
.474	1.850	.6053E+05	1.035	124.0	124.5	123.9034	124.6578	.8574E-02	.6821E-02	
.481	0.213	.6423E+05	.973	124.0	124.5	123.9976	124.4719	.1767E-02	.1504E-02	
.518	14.414	.9271E+05	1.153	124.0	124.0	124.0540	124.2455	.9750E-03	.1741E-02	
.478	20.760	.9210E+05	1.173	124.0	124.0	124.1083	124.0527	.8691E-03	.1474E-02	
.546	27.012	.1048E+06	1.146	124.0	124.0	124.1332	123.8506	.1894E-02	.2381E-02	
.403	33.300	.9121E+05	.978	124.0	123.5	124.1235	123.5886	.1334E-02	.9253E-03	
.442	39.532	.9127E+05	1.096	124.0	123.0	124.0981	123.3479	.2190E-02	.2220E-01	
.422	45.804	.8546E+05	1.160	124.0	123.0	124.0408	123.1280	.5968E-03	.1493E-02	
.445	52.100	.7225E+05	1.163	124.0	123.0	123.9760	122.9731	.1275E-02	.1704E-03	
.394	58.413	.6632E+05	1.097	124.0	123.0	123.8962	122.7720	.9010E-03	.1777E-03	
.405	64.670	.4670E+05	.934	124.0	122.5	123.7257	122.5702	.1107E-02	.4750E-03	
.422	70.898	.1278E+06	1.163	123.5	122.5	123.6926	122.6044	.1916E-01	.63.0E+00	
.475	1.842	.7619E+05	1.125	123.5	122.0	123.5065	122.1823	.1073E-02	.7097E-03	

ORIGINAL PAGE IS
OF POOR QUALITY

TR8104

	1	2	3	4	5	6
0	-.00923	-.02747	-.01561	.00453	.00607	.00788
1	.00282	-.00724	-.00751	-.00837	.00108	.01191
2	.01044	.00696	.00076	-.02117	.01852	.00707
3	.01320	.01576	.00672	.00500	-.01234	.00097
4	-.00728	-.01483	-.00041	.01368	.01454	.00027
5	.00767	.01016	.00042	-.01260	.00053	-.00083
6	.00578	.01478	.00295	-.00758	-.01342	.00377
7	.01857	.00723	-.02672	.00613	.01226	.00210
8	.01471	.00109	.01467	.01770	.00870	.01294
9	.00779	-.00385	.00453	.01862	-.00632	.04254

$\mu = 122.0186$
 $\mu = 123.7248$
 $\sigma = 2.10059381$
 std.dev. = .01834827

HISTOGRAM DEVIATION $\geq e$

e =	.05	.04	.03	.02	.01	0.00	had points
	1	1	2	6	19	31	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR2104

	1	2	delta r1 3	4	5	6
0	-.01249	-.02064	-.01066	.00161	.00370	.00530
1	.00038	.00092	-.00962	-.01030	-.00066	-.01346
2	.00907	.00572	-.00032	-.02207	.01774	.00542
3	.01275	.01552	.00433	.00297	-.01756	.00077
4	.00746	-.01501	-.02061	.01744	.01426	-.01063
5	.00720	.00058	-.00027		-.00041	-.00495
6	.00448	.01731	.00134	-.00907	-.01539	.00162
7	.01724	.00477	-.02946	-.02892	.00931	-.00059
8	.01152	-.00221	.01129	.01425	.00520	
9	.00424	-.00740	.00100	.01513		.01919

sum 1.2,0202 sum 123.7243 sum 2.10245609 std.dev.= .01405437

HISTOGRAM DEVIATION %

0.05	0.04	0.03	0.02	0.01	0.00	bad points
3	0	3	5	17	32	3

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

Disk 29-Track data file 1101003

	Coarse	Fine	Track
NR001	1.0	1.0	14.0
Information delay	.1120E+00	.4574E+00	.1344E+02
Threshold	.2290E+06	.9190E+05	.7354E+06
Constant	.30000	.29400	.37000
Displacement	0.00000	0.00000	0.00000

Line	Angle	Jarl	star	reference		position		standard deviation	
				current	raw	X	Y	X	Y
.147	34.270	.2010E+05	2.762	124.0	123.5	124.1017	123.5606	.1514E-02	.4474E-03
.124	31.531	.1964E+05	2.902	124.0	123.0	124.0645	123.3073	.7037E-03	.5961E-03
.143	45.007	.1830E+05	2.932	124.0	123.0	124.0113	123.0943	.1837E-02	.6274E-03
.307	52.132	.1700E+05	2.929	124.0	123.0	123.9536	122.9367	.1244E-02	.3547E-03
.222	50.378	.1422E+05	2.860	124.0	123.0	123.8739	122.7216	.1417E-02	.1112E-02
.310	64.643	.1003E+05	2.717	124.0	122.5	123.7745	122.5419	.1040E-02	.1647E-02
.366	70.845	.2917E+05	2.967	123.5	122.0	123.6589	122.4584	.1941E-01	.2708E+00
.318	1.827	.1706E+05	2.913	123.5	122.0	123.4771	122.1540	.8773E-03	.1410E-02
.321	8.180	.1621E+05	2.922	123.5	122.0	123.2907	122.0594	.1099E-02	.4040E-03
.382	14.394	.1832E+05	2.935	123.0	122.0	123.1379	121.9610	.1666E-02	.6698E-03
.363	20.750	.1081E+05	2.930	123.0	122.0	122.9557	121.8336	.1150E-02	.1615E-02
.318	26.984	.2029E+05	2.921	123.0	122.0	122.7588	121.7248	.2267E-02	.1655E-02
.361	33.271	.1008E+05	2.813	122.5	121.5	122.5727	121.6526	.7160E-03	.2745E-03
.310	39.545	.1715E+05	2.796	122.5	121.5	122.294	121.4114	.1164E-02	.9830E-03
.318	45.834	.1631E+05	2.821	122.0	121.5	122.0957	121.5967	.1531E-02	.1166E-02
.141	52.105	.1779E+05	2.844	122.0	121.5	121.8772	121.6109	.1609E-02	.4893E-03
.352	50.188	.1631E+05	2.830	121.5	121.5	121.4070	121.6260	.1441E-02	.5863E-03
.303	64.635	.1614E+05	2.845	121.5	121.5	121.4535	121.6525	.7817E-03	.9777E-03
.352	70.902	.1957E+05	2.967	121.0	122.0	121.7447	121.7523	.1477E-02	.1268E-02
.380	1.816	.1868E+05	2.946	121.0	122.0	121.0196	121.8390	.1674E-02	.6050E-03
.405	0.158	.1857E+05	2.930	121.0	122.0	120.8091	121.9480	.1172E-02	.1045E-02
.172	14.402	.1539E+05	2.882	120.5	122.0	120.6610	122.0577	.8071E-03	.5917E-03
.358	20.723	.1640E+05	2.891	120.5	122.0	120.5074	122.2043	.4145E-03	.1176E-02
.318	27.000	.1046E+05	2.720	120.5	122.5	120.3614	122.4161	.7699E-03	.6529E-03
.302	33.268	.1158E+05	2.724	120.0	122.5	120.215	122.5525	.8927E-03	.1123E-02
.313	37.551	.1308E+05	2.877	120.0	123.0	120.1142	122.7413	.6109E-03	.1972E-02
.294	45.835	.1674E+05	2.909	120.0	123.0	120.0552	122.9407	.9935E-03	.9304E-03
.324	52.121	.1840E+05	2.917	120.0	123.0	119.9407	123.0987	.1701E-02	.1754E-02
.363	58.406	.2117E+05	2.802	120.0	123.5	119.9145	123.2918	.6877E-02	.5362E-02
.621	64.635	.2071E+05	2.706	120.0	123.5	119.8072	123.5510	.1754E-02	.1007E-02
.416	70.188	.2404E+05	2.853	120.0	124.0	119.9177	124.0006	.4054E-03	.1471E-02
.417	1.831	.2190E+05	2.904	120.0	124.0	119.9541	124.0181	.7799E-03	.5681E-03
.400	0.102	.2074E+05	2.842	120.0	124.0	119.9274	124.2275	.6745E-03	.1064E-02
.227	14.401	.1174E+05	2.764	120.0	124.5	120.0074	124.4623	.1061E-02	.5781E-03
.374	20.738	.1322E+05	2.810	120.0	124.5	120.1404	124.6421	.9251E-03	.9072E-03

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

.361	26.57	.177F105	2.575	121.1	125.0	120.749	125.0149	.13121-02	.77908-03
.366	33.203	.9275E104	2.913	120.5	125.0	120.749	125.0149	.10911-02	.11208-02
.330	37.577	.1003E105	2.002	120.5	125.0	120.749	125.0149	.1627F-02	.10274-02
.363	45.065	.1225E105	2.883	120.5	125.0	120.749	125.0149	.9216F-03	.3762F-03
.303	52.106	.1580E105	2.804	121.0	125.5	121.0542	125.5671	.1054E-02	.46191-03
.369	58.412	.1607E105	2.705	121.0	125.5	121.2403	125.6392	.9454F-03	.5540F-03
.379	64.654	.1555E105	2.036	121.0	125.5	121.4495	125.7037	.9320F-03	.6804E-03
.371	70.188	.1748E105	2.876	121.5	126.0	121.6960	125.7500	.1589E-02	.14334-02
.318	1.813	.1787E105	2.891	121.5	126.0	121.9250	125.7847	.1276E-02	.15161-02
.391	8.165	.2002E105	2.931	122.0	126.0	122.1497	125.7844	.2143F-02	.1542F-02
.358	14.415	.1975E105	2.925	122.0	126.0	122.3187	125.7607	.1231E-02	.3042E-02
.425	20.750	.1601E105	2.825	122.5	126.0	122.5464	125.6998	.8150F-03	.11341-02
.400	26.975	.1794E105	2.871	122.5	126.0	122.7495	125.6528	.6755E-03	.00581-03
.427	31.279	.1783E105	2.835	123.0	125.5	122.9913	125.5692	.1707E-02	.6111F-03
.350	32.567	.1765E105	2.781	123.0	125.5	123.1607	125.4646	.1961F-02	.70061-03
.400	45.842	.1458E105	2.766	123.0	125.5	123.3203	125.3203	.12011-02	.4227E-02
.408	52.114	.1170E105	2.890	124.5	125.0	123.4617	125.1522	.1270E-02	.1401E-02
.376	58.005	.9972E104	2.807	123.5	125.0	123.6041	124.9990	.7595E-03	.5169E-03
.363	64.640	.1001F105	2.875	123.5	125.0	123.7738	124.8213	.1042E-02	.4168F-03
.414	70.891	.1315E105	2.896	124.0	125.0	123.8877	124.6176	.1626F-02	.9780F-03
.358	1.030	.1364E105	2.791	124.0	124.5	123.9771	124.4444	.8003E-03	.66701-03
.309	8.196	.1360F105	2.771	124.0	124.5	124.0324	124.2087	.1774F-02	.1624F-02
.414	14.405	.2121E105	2.935	124.0	124.0	124.0914	124.0177	.1057F-02	.11111-02
.484	20.750	.2249E105	2.947	124.0	124.0	124.1195	123.8018	.1634E-02	.1110F-02
.429	27.016	.2390E105	2.922	124.0	124.0				

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta r1	3	4	5	6
0	.00763	.00218	.00040	-.00503	.01014	.01410	
1	-.03349	.03125	-.02067	-.03010	-.01299	.00547	
2	.00449	-.00241	-.00632	-.01917	-.01425	.00252	
3	.00545	-.00759	.01018	.00837	.00781	-.02647	
4	.01452	.00855	.01011	.04102	.00502	.00514	
5	.01427	.00131	.00117	-.00875	-.01017	.00714	
6	.01777	-.01804	-.02806	.01951	.00796	-.00540	
7	.00591	-.01509	-.00076	.00712	-.00154	-.01174	
8	.00112	.00967	.02417	-.00805	-.02898	-.02716	
9	.00712	.00441	.01908	.00019	.01946	.02472	

05 131.725 .00 123.7125 000 2.0273150 std.dev.* .01544527

HISTOGRAM DEVIATION = 0

05	.05	.04	.03	.02	.01	0.00	bad points
	0	1	3	7	17	32	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR8104

55

	1	2	delta r1 3	4	5	6
0	.00607	.00456	-.00119	-.00677	.00842	.01226
1		.02952	-.02237	-.03247	-.01460	.00291
2	.00701	-.00700	-.00763	-.02047	-.01538	.00152
3	.00457	-.00334	.00956	.00722	.00340	.02674
4	.01435	.00849	.01015	.041.1	.00526	.00546
5	-.01308	.00175	.00167	-.00762	-.00971	.00771
6	.01833	-.01748	-.02752	.02000	.00441	-.00534
7	-.00558	-.01486	-.00053	.00315	-.00158	-.01371
8	.00085	.00947	.02375	-.00868	-.02973	.02703
9	.00612	.00529	.01787	-.00113	.01807	.02305

0. 121.9925 10. 123.6870 10. 2.02989631 std.dev.= .01492262

HISTOGRAM DEVIATION >= e

e=	.05	.04	.03	.02	.01	0.00	bad points
	0	1	1	10	12	35	1

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

Dim ZI-A Track data file 1101004

	Coarse	Fine	Track
NR000	1.0	1.0	122.0
Information delay	.1160E+00	.4564E+00	.7974E+00
Thresholds	.1838E+00	.9190E+00	.7352E+00
Constant	.43000	.9400	.37000
Displacement	0.00000	0.00000	0.00000

temp	Angle	darl current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.464	14.404	.1341E+05	6.157	123.0	122.0	123.154	121.9980	.3802E-02	.2187E-02
.453	20.762	.1343E+05	6.154	123.0	122.0	122.9742	121.8846	.1957E-02	.4614E-02
.470	27.002	.1353E+05	6.150	123.0	122.0	122.7741	121.7702	.4875E-02	.4052E-02
.452	33.286	.1128E+05	6.121	122.5	122.0	122.5680	121.6649	.3205E-02	.2477E-02
.490	32.508	.1123E+05	6.055	122.5	121.5	122.3152	121.6369	.3483E-02	.3224E-02
.454	43.842	.1121E+05	6.050	122.0	121.5	122.1109	121.6201	.2115E-02	.3654E-02
.462	52.127	.1123E+05	6.065	122.0	121.5	121.8714	121.6328	.1074E-02	.1641E-02
.408	58.403	.1108E+05	6.081	121.5	121.5	121.7114	121.6545	.2054E-01	.3364E-02
.432	64.661	.1142E+05	6.162	121.5	122.0	121.4923	121.6625	.1772E-01	.4464E-01
.425	70.073	.1118E+05	6.183	121.0	122.0	121.2563	121.7368	.3556E-02	.5884E-02
.442	1.827	.1112E+05	6.133	121.0	122.0	121.0278	121.8593	.3464E-02	.2517E-02
.478	8.189	.1114E+05	6.108	121.0	122.0	120.8026	121.9579	.2918E-02	.3663E-02
.467	14.324	.1341E+05	6.061	120.5	122.0	120.6795	122.0939	.1798E-02	.4843E-02
.476	20.774	.1346E+05	6.086	120.5	122.0	120.5289	122.2490	.1555E-02	.4210E-02
.422	26.988	.1292E+05	5.878	120.5	122.5	120.4000	122.4651	.2303E-02	.1412E-02
.386	33.267	.1303E+05	5.911	120.0	122.5	120.2306	122.5884	.2123E-02	.1895E-02
.386	39.556	.1353E+05	6.062	120.0	123.0	120.1308	122.7704	.4137E-02	.1572E-02
.394	45.832	.1371E+05	6.083	120.0	123.0	120.0355	122.9523	.3112E-02	.2441E-02
.377	52.140	.1380E+05	6.090	120.0	123.0	119.9466	123.1229	.3447E-02	.2766E-02
.450	58.405	.1402E+05	5.991	120.0	123.5	119.9448	123.4203	.1002E-01	.6352E-02
.455	64.657	.1292E+05	6.007	120.0	123.5	119.9101	123.6269	.3074E-02	.2181E-02
.522	70.835	.1417E+05	6.131	120.0	124.0	119.8599	124.8512	.3099E-02	.5504E-02
.526	1.823	.1409E+05	6.139	120.0	124.0	119.9404	124.0280	.2475E-02	.1254E-02
.473	8.209	.1403E+05	6.023	120.0	124.0	119.8320	124.2477	.2874E-02	.3701E-02
.482	14.423	.1364E+05	5.954	120.0	124.5	120.1011	124.4975	.1739E-02	.1477E-02
.449	20.753	.1360E+05	6.036	120.0	124.5	120.1665	124.6818	.2304E-02	.2011E-02
.464	27.012	.1328E+05	6.075	120.5	125.0	120.2754	124.9127	.1740E-01	.1541E-02
.481	33.204	.1321E+05	6.051	120.5	125.0	120.3793	125.0432	.9953E-03	.3100E-02
.427	39.592	.1320E+05	6.034	120.5	125.0	120.5094	125.1675	.1281E-02	.3892E-02
.476	45.846	.1306E+05	5.997	120.5	125.5	120.716	125.3843	.2727E-02	.1175E-01
.428	52.120	.1100E+05	5.964	121.0	125.5	120.0714	125.5090	.2731E-02	.5451E-03
.405	58.393	.1024E+05	5.370	121.0	125.5	121.0710	125.5945	.921E-03	.1410E-02
.408	64.774	.1024E+05	6.005	121.0	125.5	121.0710	125.5945	.1064E-03	.1421E-02
.477	70.073	.1131E+05	6.000	121.5	126.0	121.0710	126.0710	.1064E-03	.1421E-02
.477	1.811	.1131E+05	6.000	121.5	126.0	121.0710	126.0710	.1064E-03	.1421E-02

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

57

.464	14,401	.1142E+05	6,095	122,0	126,0	122,1780	125,8259	.2631E-02	.3027E-02
.433	20,738	.1114E+05	6,084	122,5	126,0	122,2439	125,8007	.2135E-02	.4669E-02
.439	26,999	.1122E+05	6,064	122,5	126,0	122,5654	125,7431	.1976E-02	.3947E-02
.419	33,281	.1326E+05	6,021	123,0	125,5	122,7702	125,6848	.1347E-02	.2294E-02
.453	39,521	.1317E+05	5,955	123,0	125,5	122,9022	125,6073	.2721E-02	.2507E-02
.453	45,044	.1304E+05	5,924	123,0	125,5	123,1727	125,5040	.1867E-02	.1512E-02
.442	52,123	.1255E+05	5,974	123,5	125,5	123,3183	125,3942	.5901E-02	.2745E-02
.439	59,410	.1243E+05	6,028	123,5	125,0	124,4907	125,1900	.1494E-02	.2769E-02
.428	74,640	.1244E+05	6,012	123,5	125,0	123,6176	125,0461	.1486E-02	.1627E-02
.476	70,000	.1338E+05	6,024	124,0	125,0	123,8102	124,8912	.2604E-02	.8041E-02
.441	1,012	.1367E+05	6,003	124,0	124,5	123,9133	124,6637	.1700E-01	.1450E-01
.506	0,121	.1349E+05	5,922	124,0	124,5	124,0090	124,4831	.1003E-02	.9756E-02
.420	14,406	.1455E+05	6,124	124,0	124,0	124,0517	124,2492	.2311E-01	.3657E-01
.551	20,766	.1433E+05	6,107	124,0	124,0	124,1030	124,0260	.3399E-02	.1024E-02
.504	27,010	.1440E+05	6,096	124,0	124,0	124,1533	123,8346	.2859E-02	.2565E-02
.414	33,297	.1394E+05	5,945	124,0	123,5	124,1139	123,5915	.2622E-02	.3505E-02
.347	39,586	.1392E+05	5,941	124,0	123,5	124,0873	123,3934	.4324E-02	.1689E-02
.434	45,985	.1387E+05	6,070	124,0	123,0	124,0255	123,0982	.1488E-02	.2920E-02
.414	52,132	.1381E+05	6,075	124,0	123,0	123,9716	122,9426	.2544E-02	.2305E-02
.376	58,434	.1363E+05	6,021	124,0	123,0	123,8970	122,7535	.2883E-02	.4479E-02
.400	64,671	.1326E+05	5,877	124,0	122,5	123,8078	122,5822	.1012E-01	.6210E-02
.333	70,905	.1240E+05	5,866	123,5	122,5	123,7749	122,4226	.2555E-02	.1253E-02
.439	1,852	.1299E+05	6,094	123,5	122,0	123,5054	122,1904	.1126E-02	.3987E-02
.506	8,232	.1290E+05	6,095	123,5	122,0	123,3200	122,0868	.2841E-02	.3629E-02

ORIGINAL PAGE IS
OF POOR QUALITY

52

	1	2	delta r1 3	4	5	6
0	-.04976	-.03692	-.01479	.02169	-.00102	-.00294
1	.01351	-.01401	.01966	.01937	.00507	.03876
2	.00276	-.00025	-.05345	.01487	.01276	.01590
3	.05405	.00527	.01079	-.02981	-.00657	-.00542
4	.03120	-.01197	.01278	.00211	-.02359	.01743
5	.01551	-.00019	-.00909	-.07073	.01089	.00049
6	.01003	.00300	-.00685	.00072	.01258	.02478
7	.01540	-.01546	-.03137	.04197	.01117	.02581
8	-.00522	.00041	.01118	-.00749	-.01246	-.00587
9	.00487	.00552	.01348	-.00294	.02641	-.01827

sum 122.0220 sum 123.7184 r0= 2.10320282 std.dev.= .02074553

HISTOGRAM DEVIATION $\mu = 0$

0.05	.04	.03	.02	.01	0.00	had points
2	2	5	10	19	22	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta r1	4	5	6
0	-.04278	-.03600	-.01784	.02777	-.00001	-.00191
1	.01246			.02045	.00615	.02944
2	.00583	-.00720	-.05241	.01597	.01326	.02687
3	.05499		.01155	-.01779	-.00578	-.00148
4	.04051	.03131		.00770	.02504	
5	.01525	.00023	-.00950		-.02056	.00000
6	.01031	.00408	-.00650	.00091	.01294	.02504
7	.01575	-.02518	-.03108	.04778		.02620
8		.00085	.01165	-.00798	-.01123	-.00527
9	-.00421	.00620		-.00718	.02722	-.01745

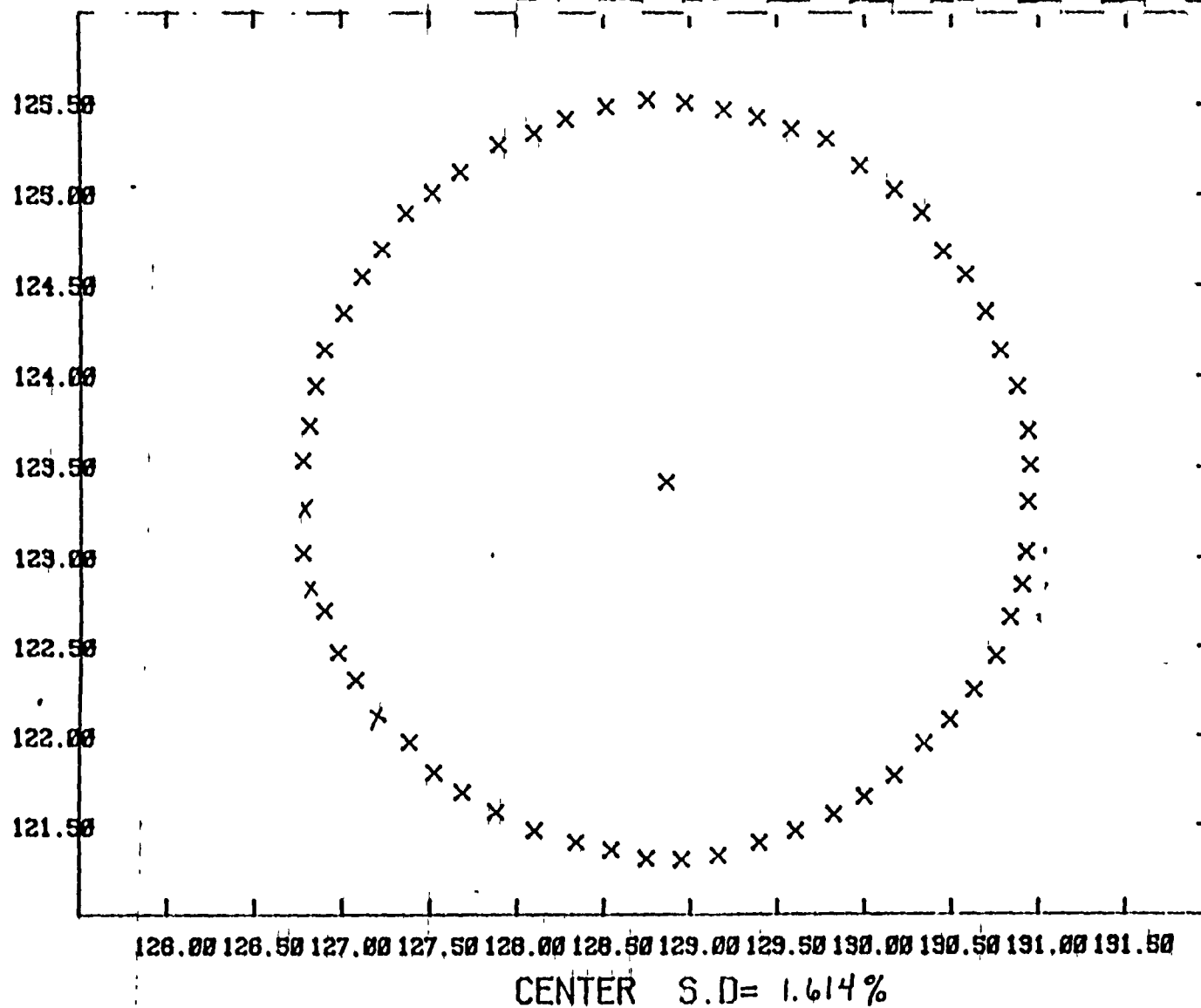
sum= 122.0222 sum= 123.7188 r0= 2.10253501 std.dev.= .02169773

HISTOGRAM DEVIATION >= e

sum	.05	.04	.03	.02	.01	0.00	bad points
	2	2	5	10	12	20	9

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

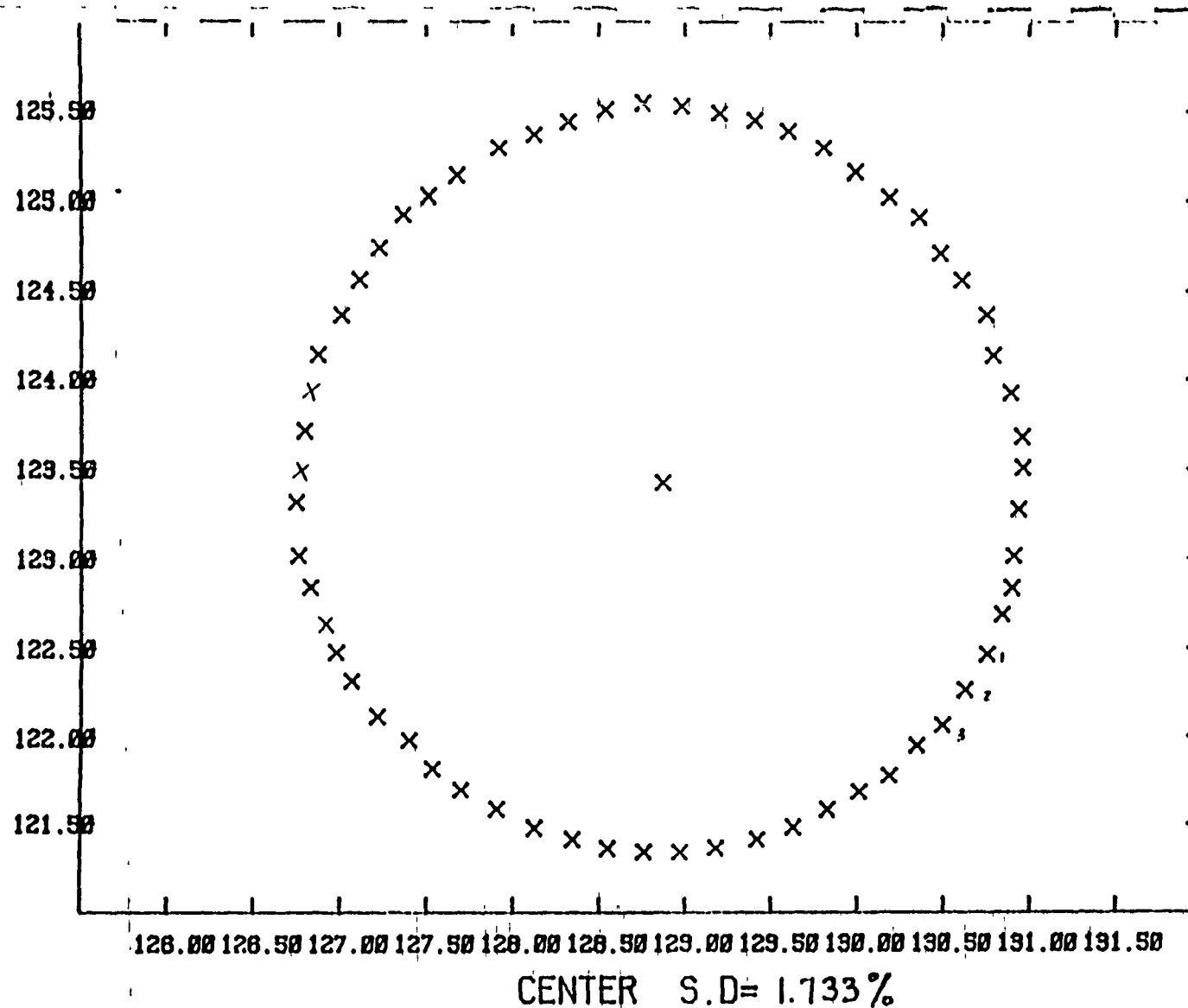


ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

12-B-00 F2.8 +.3M 2 K=.317.255.406.265 10% 0°C

622



ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

12-B-03 F2.8 +.3M 2 K=.317.255.406.265 <1% 0° C

63

Disk 12-B Track data file IDATA01

Noise
 Integration delay
 Threshold

Coarse
 1.0
 .1170E+00
 .1830E+06

Fine
 1.0
 .45E+00
 .9190E+05

Track
 16.0
 .1344E+02
 .7352E+06

Constant
 Displacement

.91700
 0.00000

.25500
 0.00000

.40600
 0.00000

.26500
 0.00000

time	angle	dani current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.366	58.002	.4060E+05	.747	131.0	122.5	130.7300	122.4886	.6747E-03	.9744E-03
.442	64.640	.8094E+05	.911	130.5	122.0	130.6121	122.3054	.7628E-03	.1015E-03
.425	70.866	.7050E+05	.957	130.5	122.0	130.4679	122.1179	.7317E-03	.7744E-03
.434	1.009	.7446E+05	.966	130.5	122.0	130.7155	121.9932	.6807E-03	.6441E-03
.422	8.163	.9016E+05	.972	130.0	122.0	130.1533	121.8189	.6544E-03	.1257E-03
.394	14.362	.9708E+05	.964	130.0	122.0	129.9889	121.6379	.9636E-03	.3307E-03
.417	20.724	.9052E+05	.867	130.0	121.5	129.7995	121.5974	.6734E-03	.2649E-03
.422	26.768	.7369E+05	.806	129.5	121.5	129.5830	121.5032	.4721E-03	.0154E-03
.417	33.258	.6107E+05	.831	129.5	121.5	129.3670	121.4350	.9576E-03	.0377E-03
.478	39.489	.5930E+05	.872	129.0	121.5	129.1586	121.3870	.7095E-03	.4987E-03
.400	45.765	.6360E+05	.902	129.0	121.5	129.9467	121.3657	.5666E-03	.4629E-03
.422	52.085	.7200E+05	.921	129.0	121.5	128.7428	121.3677	.6401E-03	.4187E-03
.434	58.373	.5825E+05	.845	128.5	121.5	128.5229	121.3933	.6052E-03	.5430E-03
.389	64.609	.6445E+05	.863	128.0	121.5	128.1915	121.4274	.1159E-01	.4692E-02
.478	70.776	.7352E+05	.831	128.0	121.5	128.0050	121.5011	.6034E-03	.7727E-03
.408	1.799	.8378E+05	.847	128.0	121.5	127.8543	121.6106	.8875E-03	.5253E-03
.462	8.179	.8700E+05	.935	127.5	122.0	127.6739	121.6585	.6453E-03	.6454E-03
.439	14.375	.7707E+05	.964	127.5	122.0	127.5072	121.8268	.7754E-03	.9775E-03
.391	20.742	.7612E+05	.962	127.5	122.0	127.3646	121.9968	.4791E-03	.1154E-03
.464	26.963	.9527E+05	.974	127.0	122.0	127.1961	122.1457	.9260E-03	.0388E-03
.456	33.261	.9311E+05	.931	127.0	122.0	127.0597	122.3544	.1177E-02	.7749E-03
.339	39.538	.4401E+05	.761	127.0	122.5	127.1542	122.4923	.7433E-03	.2545E-03
.419	45.835	.6405E+05	.884	127.0	123.0	127.8799	122.6453	.8394E-03	.9251E-03
.333	52.076	.8732E+05	.945	127.0	123.0	127.6038	122.8690	.8494E-03	.1163E-02
.414	58.321	.9007E+05	.980	127.0	123.0	127.7503	123.0566	.6762E-03	.0324E-03
.432	64.622	.1111E+06	.937	127.0	123.0	127.7415	123.3500	.1250E-02	.5218E-03
.391	70.884	.1164E+06	.910	127.0	123.5	127.7467	123.5591	.1023E-02	.7989E-03
.526	1.802	.1300E+06	.951	127.0	124.0	127.7875	123.7545	.1780E-02	.1097E-02
.481	8.174	.1158E+06	1.020	127.0	124.0	127.8277	123.9651	.1464E-02	.9240E-03
.478	14.348	.1042E+06	1.018	127.0	124.0	127.8013	124.1017	.6097E-03	.6718E-03
.434	20.727	.7670E+05	.861	127.0	124.5	127.721	124.3218	.9400E-03	.1459E-03
.439	26.971	.7751E+05	.882	127.0	124.5	127.6091	124.5223	.1251E-02	.1150E-03
.470	33.253	.4470E+05	.734	127.0	125.0	127.7001	124.7227	.9250E-03	.7060E-03
.506	39.557	.4152E+05	.953	127.5	125.0	127.7901	124.8214	.1011E-02	.3251E-03
.472	45.811	.4054E+05	.750	127.5	125.0	127.8073	125.0190	.1201E-02	.6163E-03

ORIGINAL PAGE 1
OF FOUR QUALITY

TR8104

.461	59,337	.663E+05	.970	120,5	125,0	127,0	125,1000	.727E+03	.122E+02
.462	64,626	.700E+05	.081	120,0	125,5	128,0	125,9600	.751E+03	.130E+02
.463	70,776	.7550E+05	.071	120,0	125,5	128,2012	125,4320	.964E+03	.130E+02
.464	1,002	.774E+05	.017	120,5	125,5	128,4996	125,5045	.1057E+02	.7957E+03
.490	0,101	.2413E+05	.020	129,0	125,5	128,753	125,5446	.791E+03	.359E+03
.495	14,176	.054E+05	.007	129,0	125,5	129,551	125,5502	.1294E+02	.0250E+03
.504	20,751	.8070E+05	.052	129,0	125,5	129,1921	125,4867	.1309E+02	.7849E+03
.498	27,263	.7247E+05	.070	129,5	125,5	129,775	125,4449	.1020E+02	.0469E+03
.473	33,246	.7038E+05	.068	129,5	125,5	129,5791	125,3055	.902E+03	.9991E+03
.476	32,534	.7157E+05	.953	130,0	125,5	129,7714	125,2904	.8075E+03	.054E+03
.431	45,777	.5442E+05	.977	130,0	125,0	129,9740	125,1099	.1745E+02	.1131E+02
.453	52,003	.4253E+05	.260	130,0	125,0	130,1671	125,0534	.121E+02	.1227E+03
.481	59,374	.3946E+05	.947	130,5	125,0	130,3209	124,9267	.6300E+03	.6204E+03
.464	64,619	.4476E+05	.922	130,5	125,0	130,4434	124,7142	.4597E+03	.737E+03
.464	70,652	.6063E+05	.014	130,5	124,5	130,5754	124,5743	.0504E+03	.7574E+03
.501	1,816	.6780E+05	.042	130,5	124,5	130,6703	124,3700	.175E+02	.700E+03
.577	8,181	.1106E+06	1,005	131,0	124,0	130,7656	124,1684	.1406E+02	.5648E+03
.490	14,384	.1192E+06	1,006	131,0	124,0	130,8716	123,9493	.2704E+03	.1200E+02
.518	10,755	.1287E+06	.960	131,0	124,0	130,9767	123,7155	.9703E+03	.1480E+02
.321	26,965	.1093E+06	.829	131,0	123,5	130,9373	124,5267	.7462E+03	.4047E+03
.450	33,241	.1036E+06	.964	131,0	123,0	130,9261	123,3243	.1101E+02	.3754E+03
.472	39,951	.2420E+05	1,006	131,0	123,0	130,0729	123,0596	.4253E+03	.1168E+02
.442	45,804	.8611E+05	.953	131,0	123,0	130,8706	122,0717	.2777E+03	.1387E+02
.431	52,076	.6573E+05	.867	131,0	123,0	130,8055	122,6216	.0142E+03	.9714E+03

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

65

			delta r1			
	1	2	3	4	5	6
0	.02670	.01446	.00690	-.02428	-.00487	.04553
1	.01449	.01703	-.01952	.01920	-.01600	-.01153
2	-.02209	-.00727	-.01251	-.01504	.03218	-.00029
3	-.02867	.00005	-.00671	.01898	.02281	.01910
4	.03376	.01063	.00740	.01235	-.00479	.00670
5	.02224	-.01084	-.01770	.02372	-.00075	-.00198
6	.02326	-.02375	-.01512	.00856	.02367	.00081
7	-.00825	-.00997	-.00573	-.01184	-.03273	.00520
8	.01442	-.03426	-.01142	-.01240	-.02290	-.00109
9	.01993	.01236	.00211	-.00006	.02030	.04018

sum 128.8337 sum 123.4352 rm 2.00828307 std.dev. = .01032214

HISTOGRAM DEVIATION >= 0

sum	.05	.04	.03	.02	.01	0.00	bad points
	0	2	3	12	22	21	0

ORIGINAL PAGE IS
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TR81-04

66

	1	2	3	4	5	6
0	.02652	.01425	.00667	-.0,453	-.00518	.04523
1	.01480	-.01817	-.01987	-.01556	-.01637	-.01896
2	-.02247		-.01289	-.01541	.03581	-.00065
3	.02907	-.00028	-.00703	.01868	.02352	.01884
4	.03352	.01043	.00722	-.01251	-.00492	.00650
5	.02231	-.01089	-.01773	.0, 372	-.00073	-.00374
6	.02332	-.02367	-.01503	.00867	.02378	.00093
7	-.00812	-.00984	-.00561	-.01172	-.00261	.00539
8	.01451	-.03618	-.01135	-.01235	-.02287	-.00109
9	.01990	.01231	.00204	-.00017	.02017	.04002

min 120.8386 max 123.4350 sum 2.08341515 std.dev.= .01845740

HISTOGRAM DEVIATION $\sigma = e$

dev	.05	.04	.03	.02	.01	0.00	bad points
n	2	3	12	22	20		1

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

Disk 12-B track data file 1001000 Center

NIEMI
Integration delay
Thresholds
Coarse 1.0
Fine 1.0
Track 64.0
Integration delay
Thresholds
Constant 1
Displacement 1

time	angle	darl current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.441	39.540	.1934E+05	2.756	131.0	123.0	120.9253	123.0338	.2664E-02	.5521E-03
.414	45.014	.1761E+05	2.704	131.0	123.0	130.9020	122.8473	.1363E-02	.1668E-02
.383	52.093	.1262E+05	2.568	131.0	122.5	130.8356	122.6640	.9333E-02	.5714E-02
.391	58.378	.8190E+04	2.573	131.0	122.5	130.7550	122.4513	.1203E-02	.1051E-02
.425	64.635	.1771E+05	2.692	130.5	122.0	130.6266	122.2569	.9373E-03	.8342E-03
.417	70.838	.1717E+05	2.724	130.5	122.0	130.4874	122.0894	.1921E-02	.1255E-02
.470	1.798	.1679E+05	2.725	130.5	122.0	130.3360	121.9613	.1092E-02	.1071E-02
.467	8.171	.2076E+05	2.739	130.0	122.0	130.1682	121.7788	.1291E-02	.1359E-02
.459	14.384	.1822E+05	2.657	130.0	121.5	129.9971	121.6615	.1161E-02	.1530E-02
.456	20.728	.1893E+05	2.633	130.0	121.5	129.8194	121.5642	.2053E-02	.9243E-03
.473	26.947	.1444E+05	2.585	129.5	121.5	129.6000	121.4731	.7740E-03	.1344E-02
.456	31.252	.1242E+05	2.616	129.5	121.5	129.3417	121.4079	.1249E-02	.2127E-02
.450	39.555	.1219E+05	2.730	129.0	121.0	129.1535	121.3324	.1081E-02	.1027E-02
.436	45.820	.1313E+05	2.757	129.0	121.0	128.9448	121.3113	.9227E-03	.1855E-02
.425	52.115	.1500E+05	2.706	129.0	121.0	128.7422	121.3179	.7243E-03	.1248E-02
.504	58.367	.1205E+05	2.628	128.5	121.5	128.5493	121.3676	.1493E-02	.1257E-02
.432	64.606	.1264E+05	2.605	128.5	121.5	128.3497	121.4119	.1294E-02	.1777E-02
.445	70.866	.1524E+05	2.598	128.0	121.5	128.0920	121.4774	.5728E-03	.0650E-03
.425	1.823	.1772E+05	2.606	128.0	121.5	127.8774	121.5797	.9552E-03	.1014E-02
.462	8.172	.1567E+05	2.644	127.5	121.5	127.6968	121.6874	.6225E-03	.6237E-03
.473	14.373	.1705E+05	2.733	127.5	122.0	127.5241	121.7993	.1094E-02	.1193E-02
.450	20.734	.1701E+05	2.727	127.5	122.0	127.3817	121.9697	.1020E-02	.9520E-03
.401	26.965	.2077E+05	2.739	127.0	122.0	127.2141	122.1121	.1074E-02	.1215E-02
.419	33.261	.2118E+05	2.698	127.0	122.0	127.0736	122.3145	.1853E-02	.8498E-03
.405	39.581	.9387E+04	2.524	127.0	122.5	127.9753	122.4601	.1002E-02	.1214E-02
.400	45.821	.1332E+05	2.601	127.0	122.5	127.8050	122.4705	.8619E-02	.2405E-01
.400	52.085	.1785E+05	2.672	127.0	123.0	127.6351	122.8464	.1847E-02	.1064E-02
.383	58.373	.2044E+05	2.734	127.0	123.0	127.4710	123.0288	.1079E-02	.1762E-02
.381	74.634	.2389E+05	2.702	127.0	123.0	127.2641	123.1111	.9104E-03	.4591E-02
.383	70.834	.2424E+05	2.575	127.0	123.5	127.1717	123.5137	.1809E-02	.1171E-02
.404	1.031	.2831E+05	2.721	127.0	124.0	127.0114	123.7474	.1831E-02	.1129E-02
.543	8.105	.2562E+05	2.787	127.0	124.0	127.1459	123.9475	.1297E-02	.1108E-02
.554	14.389	.2326E+05	2.712	127.0	124.0	127.0777	124.1475	.1104E-02	.1020E-02
.453	20.770	.1414E+05	2.742	127.0	124.5	127.0007	124.5883	.2824E-03	.1124E-02
.452	26.967	.1408E+05	2.504	127.0	124.5	127.1140	124.5400	.1104E-02	.2150E-01

ORIGINAL PAGE IS
OF POOR QUALITY

TR8104

69

.45	34.705	.9521E+04	2.687	127.0	125.0	127.279	124.7007	.9169E-03	.2111E-02
.452	35.520	.9192E+04	2.709	127.5	125.0	127.3640	124.8027	.9200E-03	.1500E-02
.470	45.027	.9032E+04	2.703	127.5	125.0	127.5165	125.0125	.2149E-02	.4681E-02
.454	52.074	.1010E+05	2.704	127.5	125.0	127.6762	125.1227	.2722E-03	.1728E-02
.432	58.475	.1407E+05	2.717	128.0	125.0	127.8964	125.2762	.1717E-02	.1794E-02
.473	64.620	.1453E+05	2.748	128.0	125.5	128.1001	125.3414	.1711E-02	.1691E-02
.422	70.073	.1486E+05	2.621	128.5	125.5	128.2987	125.4208	.5742E-02	.1690E-02
.478	1.012	.1599E+05	1.586	128.5	125.5	128.5148	125.4871	.0365E-03	.1751E-03
.456	8.189	.1905E+05	2.636	129.0	125.5	128.7520	125.5244	.1104E-02	.1250E-02
.428	14.307	.1808E+05	2.627	129.0	125.5	128.9689	125.5088	.1468E-02	.6797E-03
.449	20.756	.1679E+05	2.615	129.0	125.5	129.1900	125.4712	.1117E-02	.1775E-02
.400	26.971	.1507E+05	2.630	129.5	125.5	129.3864	125.4293	.0973E-03	.1129E-02
.411	33.245	.1430E+05	2.632	129.5	125.5	129.5006	125.3607	.7000E-04	.1906E-02
.456	39.558	.1542E+05	2.731	130.0	125.0	129.7807	125.3113	.2121E-02	.4119E-02
.412	45.011	.1177E+05	2.726	130.0	125.0	129.9775	125.1573	.1449E-02	.2297E-02
.451	52.001	.9521E+04	2.712	130.0	125.0	130.1739	125.0762	.2478E-02	.2001E-02
.473	58.364	.8802E+04	2.705	130.5	125.0	130.3319	124.9032	.7045E-03	.1420E-02
.401	64.610	.9703E+04	2.681	130.5	125.0	130.4557	124.6947	.1034E-02	.1424E-02
.407	70.087	.1417E+05	2.573	130.5	124.5	130.5835	124.5560	.1744E-02	.2168E-02
.509	1.830	.1415E+05	2.620	130.5	124.5	130.6977	124.3580	.2089E-02	.1668E-02
.501	8.198	.2440E+05	2.766	131.0	124.0	130.7842	124.1475	.1409E-02	.1115E-02
.509	14.361	.2624E+05	2.766	131.0	124.0	130.8810	123.9381	.1959E-02	.1119E-02
.520	20.747	.2046E+05	2.725	131.0	124.0	130.9425	123.7029	.2135E-02	.1451E-02
.428	26.369	.2272E+05	2.590	131.0	123.5	130.9521	123.5097	.1345E-02	.1620E-02
.431	33.252	.2161E+05	2.720	131.0	123.0	130.9394	123.2979	.1201E-02	.1258E-02

ORIGINAL PAGE IS
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TR81-04

	1	2	delta ri 3	4	5	6
0	.01081	.02976	.02343	.03546	.02143	.00747
1	-.01991	.00293	-.00237	-.00786	-.01478	-.01670
2	.00908	.01203	.00690	-.02113	-.02396	-.01096
3	-.01145	-.00504	.00328	-.02550	.00630	.00571
4	.01697	.00868	.01162	.04234	.00772	.00135
5	-.01600	-.00670	.00542	-.01547	-.00718	.01034
6	.02154	.00003	-.00917	.00920	-.01543	-.00387
7	.01467	.02620	.01088	-.00314	-.00372	-.00137
8	.02208	.01600	-.00704	.00789	-.00194	-.01522
9	-.02144	-.02848	-.00010	.01472	.00582	.00014

u= 128.8530 u= 123.4112 r0= 2.00962011 std.dev.= .01204100

HISTOGRAM DEVIATION 2 = 0

0.05	.04	.03	.02	.01	0.00	bad points
0	1	2	11	18	20	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta r1 3	4	5	6
0	.01071	.02967	.02337	.03541	.02141	.00768
1	-.01987	.00299	-.00228	-.00773	-.01462	-.01451
2	.01010	.01228	.00718	-.02083	-.02363	-.01040
3	-.01127	-.00464	.00369	-.02508	.00481	.00615
4	.01742		.01206	.03278	.00815	.00177
5	-.01640	-.00640	.00579	-.01513	-.00686	-.01004
6	.02101	.00027	-.00895	.00928	.01528	-.00125
7	.01475	.02633	.01091	-.00314	-.00374	-.00342
8	.02202	-.01609	-.00714	.00777	-.04207	-.01941
9	-.02158	-.02072	-.00024	.01403	.00569	-.00727

u= 128.0593 v= 123.4113 r0= 2.08946872 std.dev.= .01613570

HISTOGRAM DEVIATION >= e

e=	.05	.04	.03	.02	.01	0.00	bad points
	0	1	2	11	19	26	1

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Disk 12-B Track data file DATA03

NUM01
Information delay
threshold

Coarse
1.0
.1140E+00
.1030E+00

Fine
1.0
.4564E+00
.9190E+00

Track
192.0
.7274E+00
.7152E+00

Constant
Displacement

.01700
0.00000

.25500
0.00000

.40600
0.00000

.26500
0.00000

temp	angle	dark current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.450	50.767	.1178E+05	5.751	131.0	122.5	130.7507	122.4464	.2677E-02	.1510E-02
.470	74.706	.1074E+05	5.957	130.5	122.0	130.6227	122.2715	.2944E-02	.5100E-01
.424	70.030	.1034E+05	5.952	130.5	122.0	130.4936	122.0675	.2067E-02	.4651E-02
.461	1.803	.1035E+05	5.963	130.5	122.0	130.3452	121.9490	.1984E-02	.1455E-02
.504	0.195	.1068E+05	5.970	130.0	122.0	130.1842	121.7745	.1641E-02	.4404E-02
.467	14.396	.1064E+05	5.924	130.0	121.5	130.0084	121.6802	.1950E-02	.1064E-02
.476	20.740	.1061E+05	5.898	130.0	121.5	129.8288	121.5789	.1399E-02	.1253E-02
.476	26.963	.1042E+05	5.868	129.5	121.5	129.7150	121.4816	.1211E-02	.2947E-02
.470	31.274	.1030E+05	5.892	129.5	121.5	129.4164	121.4161	.1286E-02	.2084E-02
.484	39.528	.1019E+05	5.920	129.0	121.5	129.1749	121.3678	.3077E-02	.1784E-02
.490	45.836	.1022E+05	5.942	129.0	121.5	128.9757	121.3454	.1501E-02	.1370E-02
.520	52.078	.1034E+05	5.967	129.0	121.5	128.7582	121.3477	.7644E-03	.1700E-02
.478	50.370	.1263E+05	5.923	128.5	121.5	128.5464	121.3686	.2053E-02	.2040E-02
.515	64.622	.1270E+05	5.896	128.5	121.5	128.3460	121.4157	.5495E-03	.2111E-02
.504	70.859	.1274E+05	5.863	128.0	121.5	128.1234	121.4793	.1389E-02	.1604E-02
.473	1.802	.1290E+05	5.880	128.0	121.5	127.9082	121.5816	.1415E-02	.2152E-02
.501	8.176	.1205E+05	5.938	127.5	121.5	127.6972	121.6926	.2421E-02	.1645E-02
.434	14.390	.1229E+05	6.012	127.5	122.0	127.5315	121.8105	.2102E-02	.4244E-02
.470	20.750	.1221E+05	5.977	127.5	122.0	127.3959	121.9842	.7941E-03	.2074E-02
.518	26.966	.1250E+05	5.990	127.0	122.0	127.2139	122.1172	.1622E-02	.3761E-02
.473	37.252	.1251E+05	5.947	127.0	122.0	127.0712	122.3172	.1567E-02	.2440E-02
.471	39.520	.1100E+05	5.703	127.0	122.5	126.9229	122.4794	.2210E-02	.2262E-02
.456	45.805	.1197E+05	5.853	127.0	122.5	126.9066	122.6844	.1985E-02	.1251E-02
.445	52.107	.1262E+05	5.968	127.0	123.0	126.8285	122.0413	.2171E-02	.2701E-02
.448	50.364	.1277E+05	6.001	127.0	123.0	126.7570	123.0210	.2490E-02	.2450E-02
.456	74.604	.1294E+05	5.978	127.0	123.0	126.7439	123.3144	.3021E-02	.3819E-02
.464	70.827	.1300E+05	5.880	127.0	123.5	126.7562	123.5461	.2427E-02	.1305E-02
.521	1.774	.1339E+05	6.029	127.0	124.0	126.7508	123.7103	.6277E-02	.7709E-02
.607	8.164	.1320E+05	6.080	127.0	124.0	126.6725	123.9331	.2297E-02	.2164E-02
.568	14.381	.1307E+05	6.068	127.0	124.0	126.8739	124.1411	.2241E-02	.3431E-02
.501	20.713	.1220E+05	5.916	127.0	124.5	126.6005	124.2615	.1471E-02	.1584E-02
.537	26.970	.1200E+05	5.885	127.0	124.5	126.7111	124.5600	.0991E-02	.2000E-02
.527	33.245	.1211E+05	5.900	127.0	125.0	126.7177	124.7307	.0000E-02	.2747E-02
.520	37.542	.1104E+05	5.880	127.5	125.0	126.7754	124.7272	.1000E-02	.2700E-02
.526	45.800	.1104E+05	5.884	127.5	125.0	126.5176	124.6076	.0011E-02	.1170E-02

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TR8104

.51	52.17	.1283E+05	5.974	128.0	125.0	127.9186	125.2924	.1283E+02	.1283E+02
.404	58.364	.1283E+05	5.974	128.0	125.0	127.9186	125.2924	.1283E+02	.1283E+02
.404	64.609	.1283E+05	5.974	128.0	125.0	127.9186	125.2924	.1283E+02	.1283E+02
.473	70.870	.1283E+05	5.974	128.5	125.5	128.3233	125.4424	.1283E+02	.1283E+02
.520	1.001	.1283E+05	5.974	128.5	125.5	128.3233	125.4424	.1283E+02	.1283E+02
.476	0.173	.1070E+05	5.971	129.0	125.5	129.7574	125.5430	.1070E+02	.1070E+02
.473	14.353	.1059E+05	5.917	129.0	125.5	129.7574	125.5430	.1059E+02	.1059E+02
.407	20.746	.1051E+05	5.900	129.0	125.5	129.7574	125.5430	.1051E+02	.1051E+02
.462	26.956	.1038E+05	5.936	129.5	125.5	129.7574	125.5430	.1038E+02	.1038E+02
.475	33.261	.1033E+05	5.945	129.5	125.5	129.7574	125.5430	.1033E+02	.1033E+02
.476	39.566	.1033E+05	5.945	129.5	125.5	129.7574	125.5430	.1033E+02	.1033E+02
.464	45.866	.1017E+05	5.931	129.0	125.0	129.7574	125.5430	.1017E+02	.1017E+02
.470	52.073	.1007E+05	5.977	130.0	125.0	129.7574	125.5430	.1007E+02	.1007E+02
.506	58.375	.9274E+04	5.991	130.5	125.0	130.3629	124.9097	.1295E+02	.1295E+02
.475	64.613	.1001E+05	5.979	130.5	125.0	130.3629	124.9097	.1295E+02	.1295E+02
.467	70.834	.1004E+05	5.977	130.5	124.5	130.6074	124.5611	.1250E+02	.1250E+02
.404	1.784	.1176E+05	5.928	131.0	124.5	130.7405	124.3685	.1370E+01	.1457E+02
.537	8.161	.1317E+05	6.002	131.0	124.0	130.7405	124.3685	.1370E+01	.1457E+02
.577	14.365	.1332E+05	6.008	131.0	124.0	130.6889	123.9229	.1544E+02	.1409E+02
.529	20.727	.1342E+05	6.061	131.0	124.0	130.9479	123.6789	.13074E+02	.1419E+02
.476	27.976	.1277E+05	5.905	131.0	123.5	130.9479	123.5093	.1277E+02	.1277E+02
.442	33.245	.1271E+05	5.908	131.0	123.0	130.9319	123.2752	.1177E+02	.1177E+02
.403	39.512	.1259E+05	6.029	131.0	123.0	130.9064	123.0162	.1255E+02	.1255E+02
.422	45.809	.1250E+05	5.907	131.0	123.0	130.8924	122.8353	.1248E+02	.1248E+02
.492	52.078	.1212E+05	5.868	131.0	122.5	130.8384	122.6486	.1352E+01	.1377E+01

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TR8-104

	1	2	delta r1 3	4	5	6
0	.02665	.01307	.03121	.00115	.02335	-.00382
1	-.00773	-.00871	-.00897	-.01146	-.01043	-.01294
2	-.01265	-.01095	-.01267	-.01867	-.00701	-.00899
3	-.03976	.00836	.01146	.01272	-.00556	.03077
4	.04731	.02470	.01107	-.00547	.00409	.01527
5	-.02123	-.01225	-.00064	.02703	-.00422	-.01559
6	-.00535	-.01938	-.00903	.01139	.02672	.00759
7	-.00549	.00083	.00375	-.00435	-.02720	-.01735
8	.01726	-.02645	-.01073	.00919	-.03776	-.00520
9	.01916	.01098	-.01637	-.00660	.02298	.04207

x0= 120.0592 y0= 123.4269 r0= 2.09461284 std.dev.= .01759082

HISTOGRAM DEVIATION >= e

e=	.05	.04	.03	.02	.01	0.00	bad points
	0	1	4	10	22	23	0

ORIGINAL PAGE IS
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TR81-04

	1	2	delta r1 3	4	5	6
0	.04964		.03407	.00393	.02601	-.00127
1	.00532	-.00646	-.00539	-.00258	-.00874	-.01147
2	.01135	-.01795	-.01101	-.01801	-.00658	-.00974
3	-.03979	.00829	.01118	.01231	-.00610	.02013
4	.04359	.02287	.01019	-.00639	.00316	.01434
5	-.02213	-.01309	-.00141	.02215	-.00401	-.01607
6	.00564	-.01951	-.00899	.01162	.02721	.00821
7	-.00466	.00186	.00498	.00291	-.02755	-.01550
8	.01928	-.02424	-.00837		-.03511	-.00242
9	.02203	.01351	-.01338	-.00358	.02602	

LO= 120.8573 LO= 123.4274 RO= 2.09756380 std.dev.= .01732696

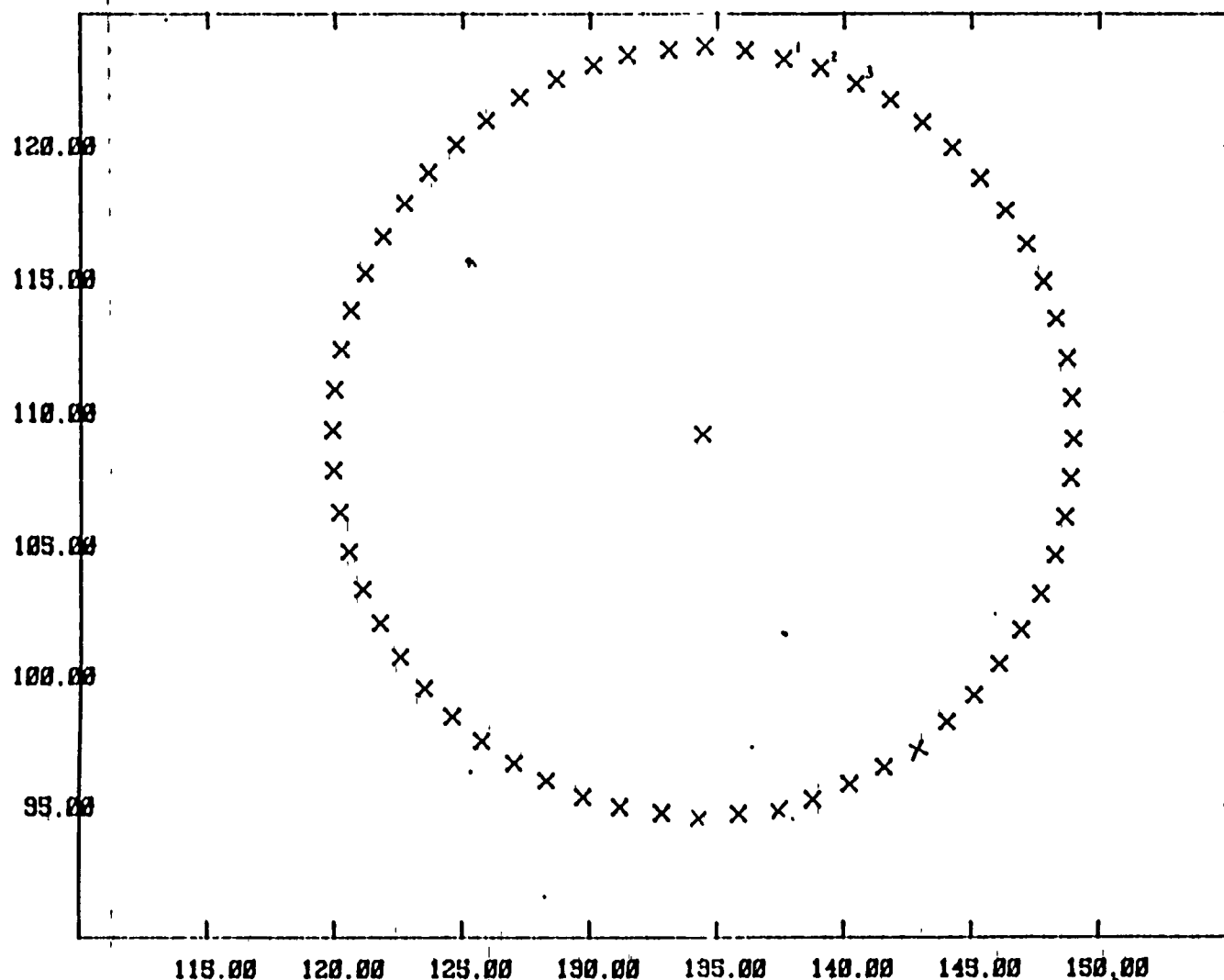
HISTOGRAM DEVIATION %

%	.05	.04	.03	.02	.01	0.00	bad points
	0	1	3	11	17	25	3

ORIGINAL PAGE IS
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TR81-04

75

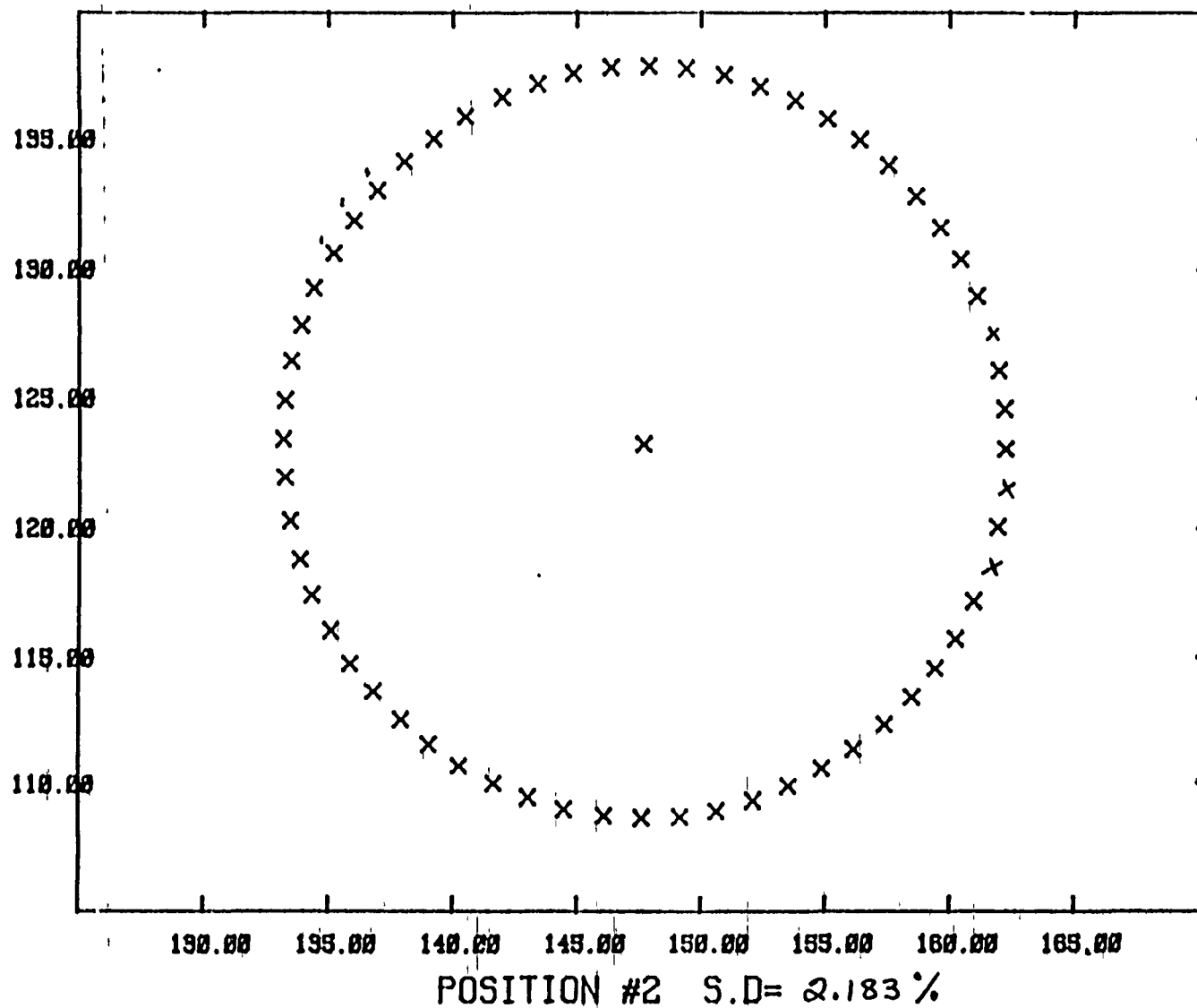


POSITION #1 S.D. = 2.023%

18-A-01 F2.8 +1.6M 2 K= .339.317.363.302 10% 0°C

ORIGINAL PAGE IS
OF POOR QUALITY

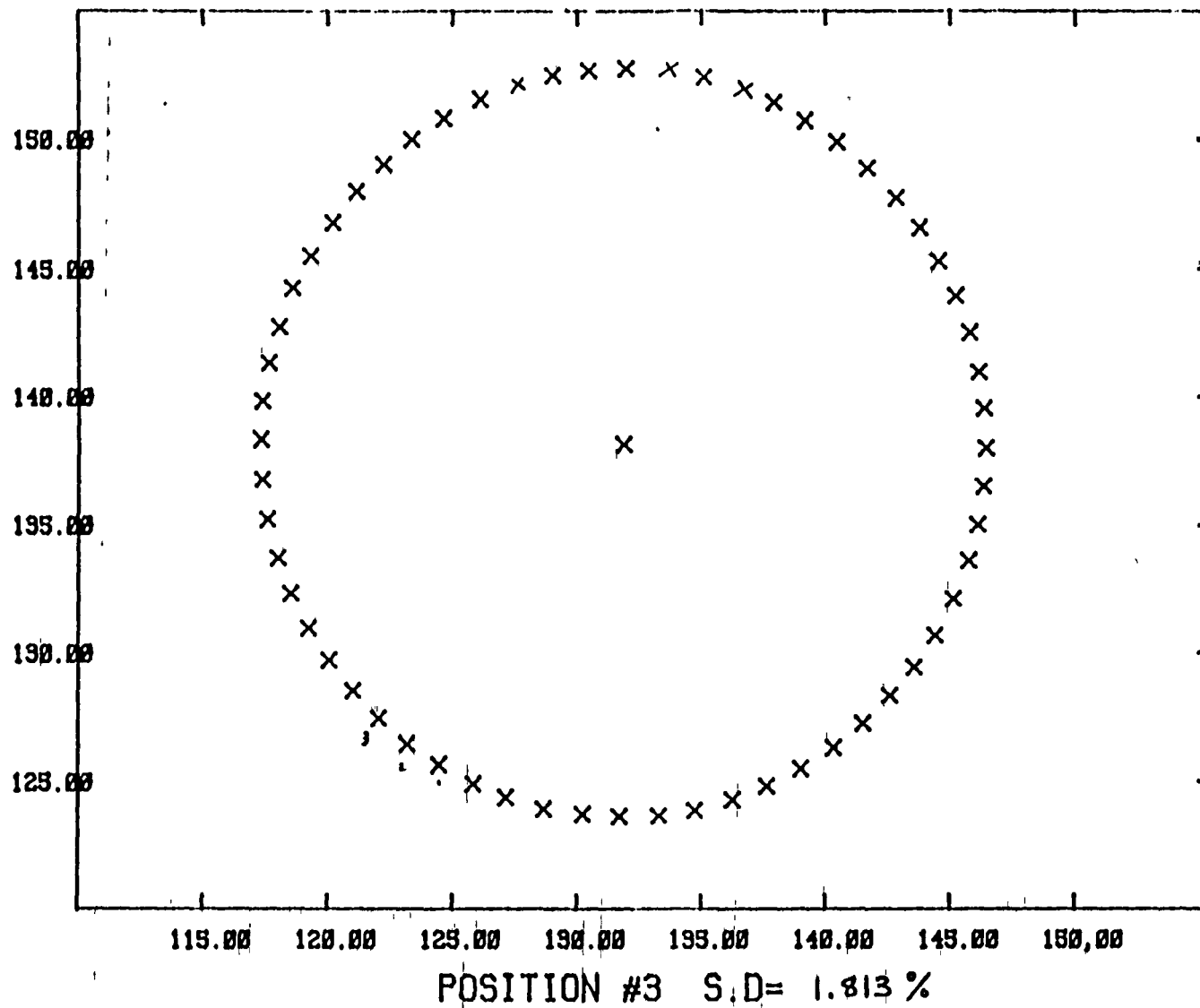
TR81-04



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TR81-04

18-A-02 F2.8 0M 2 K=.29,226.347.27 10% 0°C

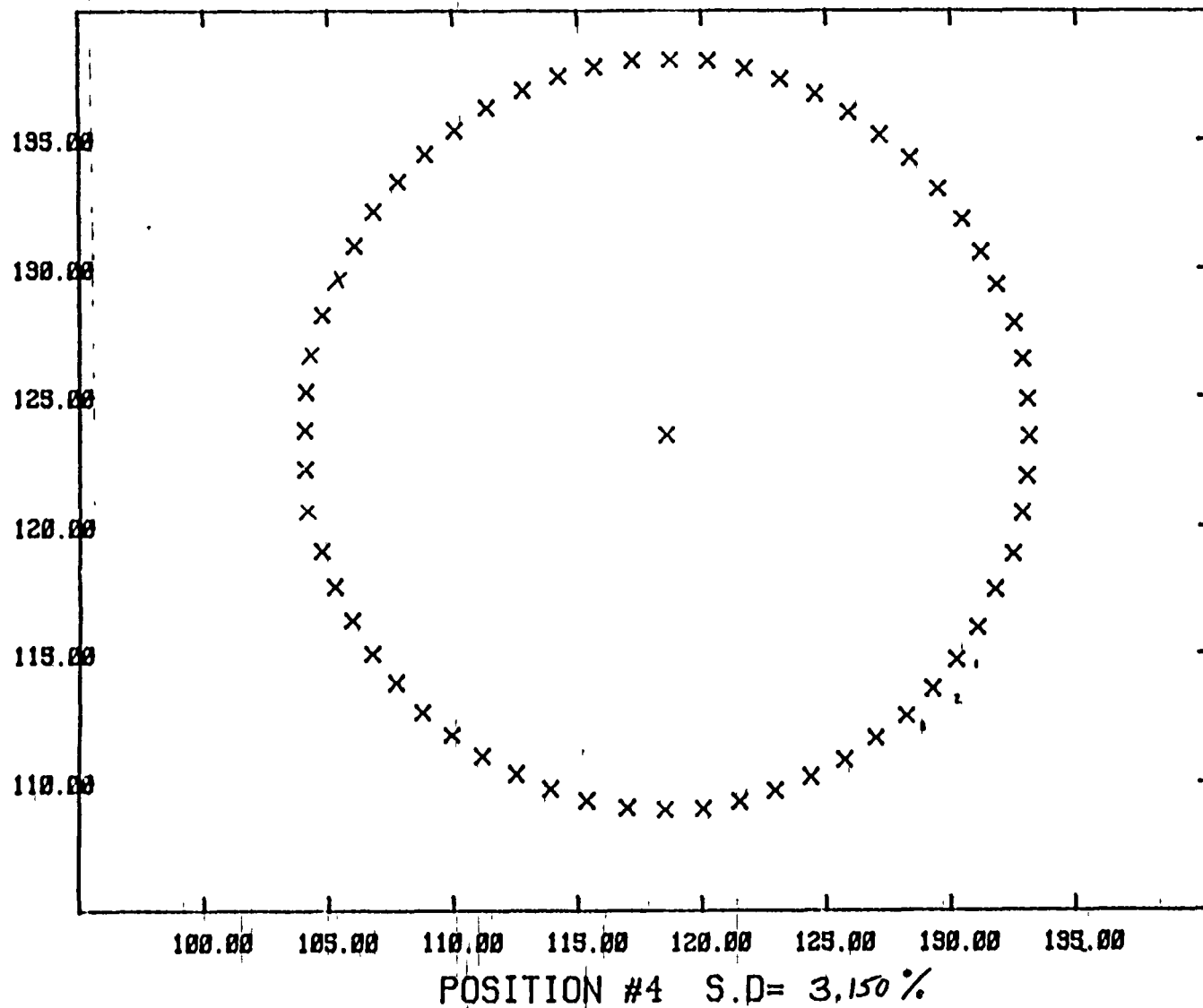


ORIGINAL PAGE IS
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TR81-04

18-A-03 F2.8 -1.1M 2 K=.254.294.316.284 10% 0°C

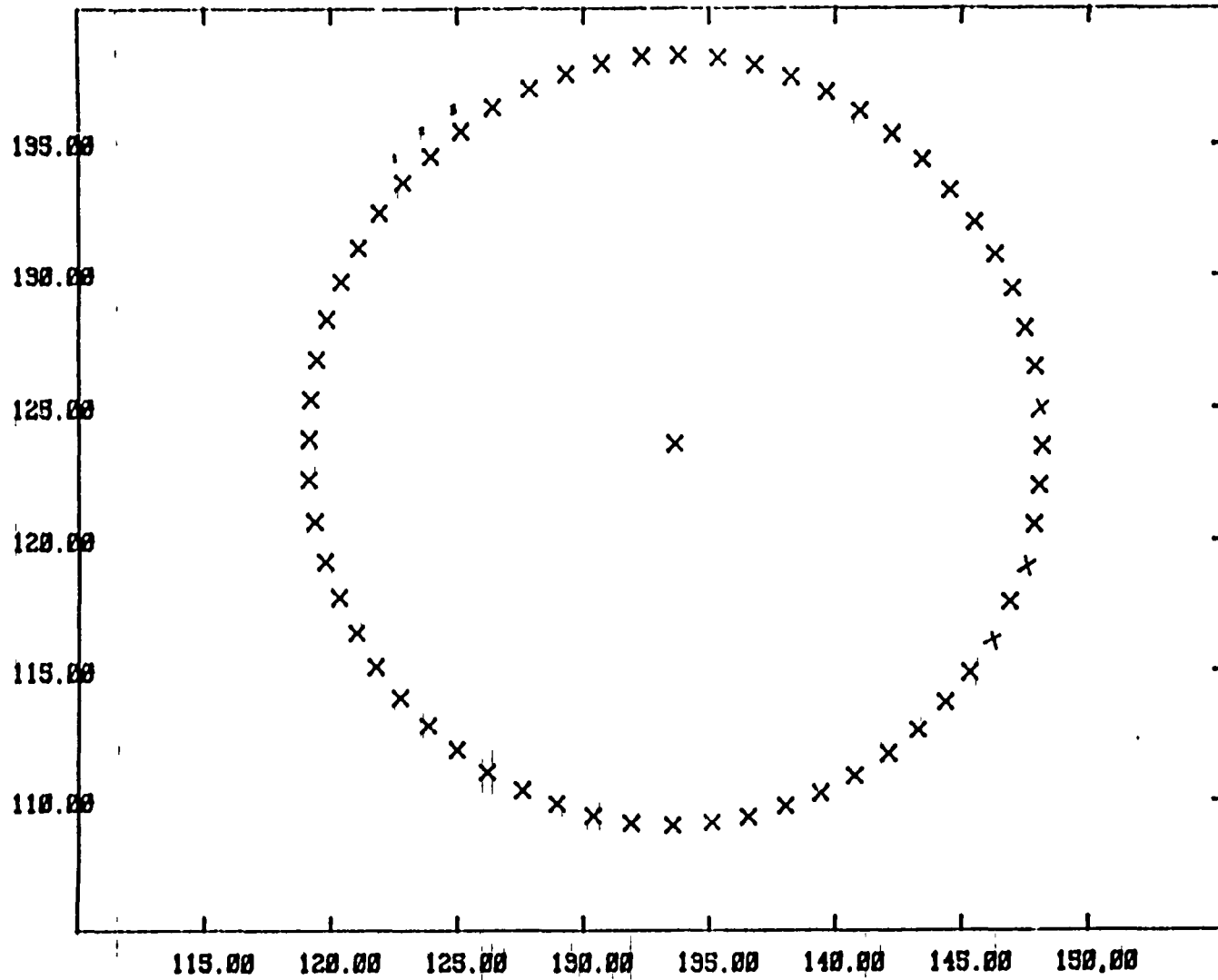
26



ORIGINAL PAGE IS
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TR81-04

18-A-04 F2.8 -.8M 2 K=.262.303.362.262 10% 0°C



CENTER S.D= 1.992%

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TR81-04

18-A-05 F2.8 0M 2 K=.288.276.38.258 10% 0°C

DISK 18-A track data file TDATA01

NIH001
Interation delay
Threshold

Coarse
1.0
.1160E+00
.1038E+06

Fine
1.0
.4524E+00
.9190E+05

Track
64.0
.1344E+02
.7351E+06

Constant
Displacement

.02900
0.00000

.31700
0.00000

.36300
0.00000

.30200
0.00000

Temp	Angle	dist	star	reference		Position		standard deviation	
				X	Y	X	Y	X	Y
.173	39.810	.2082E+05	2.755	137.5	123.0	127.5397	123.3343	.1824E-02	.2781E-01
.116	45.734	.1946E+05	2.770	139.0	123.0	139.0920	122.9785	.8534E-03	.8720E-03
.150	52.032	.1129E+05	2.539	140.5	122.5	140.4554	122.4150	.4811E-03	.4901E-03
.215	53.370	.2080E+05	2.805	142.0	122.0	141.0001	121.7923	.7467E-03	.1025E-02
.223	64.625	.1190E+05	2.787	143.0	121.0	143.0449	120.9278	.1023E-02	.7102E-03
.223	70.835	.2424E+05	2.337	144.0	120.0	144.2211	119.9364	.5012E-03	.1052E-02
.158	1.728	.1481E+05	2.708	145.5	119.0	145.3334	118.7791	.1204E-01	.3209E-02
.125	8.150	.1853E+05	2.742	146.0	117.5	146.2901	117.5635	.8150E-02	.2464E-01
.237	14.365	.3342E+05	2.936	147.0	116.0	147.1032	116.3560	.1962E+00	.2386E+00
.024	20.735	.1996E+05	2.783	143.0	115.0	147.7877	114.9100	.5507E-03	.8227E-04
.114	26.977	.1691E+05	2.702	148.0	113.5	148.2913	113.5188	.9015E-03	.6889E-03
.187	33.257	.2418E+05	2.859	149.0	112.0	148.6870	111.9927	.5191E-02	.4817E-02
.130	39.543	.1228E+05	2.614	149.0	110.5	148.8375	110.5348	.3821E-02	.2299E-02
.170	45.833	.1187E+05	2.794	149.0	109.0	148.9607	109.0014	.5277E-03	.7175E-03
.175	52.087	.2442E+05	2.685	149.0	107.5	148.8537	107.5133	.7575E-03	.7498E-03
.201	58.365	.1722E+05	2.720	149.5	106.0	148.6213	106.0794	.9404E-03	.2622E-01
.170	64.649	.1643E+05	2.690	149.0	104.5	148.7266	104.5738	.2221E-02	.4494E-02
.088	70.891	.1905E+05	2.740	147.5	103.0	147.6526	103.0994	.7442E-03	.5654E-03
.112	1.789	.2105E+05	2.797	147.0	102.0	147.1878	101.7368	.9472E-03	.2284E-03
.187	8.168	.1936E+05	2.695	146.0	100.5	147.0584	100.4462	.1407E-02	.1115E-02
.206	14.364	.2092E+05	2.811	145.0	99.0	147.0737	99.2361	.1021E-02	.8904E-03
.237	20.725	.2829E+05	2.831	144.0	98.0	144.0158	98.2138	.5851E-01	.9201E-01
.125	26.970	.1513E+05	2.846	143.0	97.0	142.8111	97.2636	.1041E-02	.8016E-03
.201	33.232	.1504E+05	2.628	141.5	96.5	141.5437	96.4930	.7021E-03	.1125E-02
.274	39.536	.2549E+05	2.844	140.0	96.0	140.7053	95.8358	.9312E-03	.8504E-03
.161	45.825	.2313E+05	2.839	139.0	95.0	139.7499	95.2347	.1052E-02	.4710E-03
.161	52.103	.1690E+05	2.753	137.5	95.0	137.2705	94.9207	.8423E-03	.7656E-03
.077	58.372	.1475E+05	2.753	136.0	95.0	135.8327	94.7072	.7291E-03	.4317E-03
.108	64.635	.1260E+05	2.662	134.0	94.5	134.2529	94.5934	.1237E-02	.1714E-02
.128	70.834	.1504E+05	2.792	133.0	95.0	133.0154	94.7255	.1148E-02	.4451E-03
.154	1.725	.1047E+05	2.771	131.0	93.0	131.1725	94.9743	.1071E-03	.1254E-01
.156	8.170	.2547E+05	2.743	130.0	91.5	129.7831	91.7624	.1508E-02	.1014E-01
.171	14.370	.2277E+05	2.801	129.5	90.0	129.0717	90.6970	.1170E-01	.0174E-01
.161	20.716	.1444E+05	2.690	127.0	90.5	127.0322	92.6471	.2094E-03	.6174E-01
.147	26.924	.1003E+05	2.707	126.0	92.5	126.0322	92.4004	.1277E-02	.1500E-02

ORIGINAL PAGE IS
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TR8104

.1	33	1E+0	2.	5	.5	1	519	78.4	64E-1	3.	03
.184	37.529	.2225E+05	2.594	123.5	99.5	1.3.4791	99.5000	.1469E-02	.1494E-02		
.187	45.814	.1032E+05	2.718	122.5	101.0	12.5724	100.7771	.2051E-02	.1564E-02		
.173	52.115	.1959E+05	2.830	122.0	102.0	121.7486	102.0049	.7275E-03	.9797E-01		
.153	50.456	.2061E+05	2.794	121.0	103.0	1.1.0532	103.2704	.5599E-03	.4579E-01		
.195	64.650	.1001E+05	2.739	120.5	105.0	1.0.5046	104.7411	.7677E-03	.960E-01		
.189	70.375	.2132E+05	2.782	120.0	106.0	1.0.1371	106.2145	.9194E-03	.0767E-03		
.254	1.005	.2874E+05	2.825	120.0	104.0	11.9159	107.8742	.2113E-01	.263E-01		
.142	8.176	.1834E+05	2.736	120.0	102.5	112.1521	109.3978	.4565E-02	.1041E-01		
.130	14.378	.1750E+05	2.748	120.0	111.0	119.9554	110.0477	.4842E-03	.1426E-02		
.184	20.730	.1667E+05	2.715	120.0	112.5	1.0.1077	112.3529	.1256E-02	.1171E-02		
.234	26.973	.2197E+05	2.756	120.5	114.0	1.0.5955	113.8237	.1732E-01	.3414E-01		
.171	33.263	.2013E+05	2.768	121.0	115.0	121.1562	115.1351	.4634E-03	.1104E-02		
.234	39.539	.1508E+05	2.669	122.0	116.5	121.1740	116.5632	.7221E-03	.7254E-03		
.206	45.835	.2422E+05	2.802	123.0	118.0	1.1.7099	117.8518	.1400E-01	.3024E-01		
.161	52.114	.1744E+05	2.676	123.5	119.0	12.7732	118.9726	.5133E-03	.3444E-03		
.215	58.383	.2432E+05	2.807	125.0	120.0	124.7048	120.0286	.1165E-02	.2541E-02		
.234	64.635	.124.E+05	2.748	126.0	121.0	125.7187	120.9925	.4733E-03	.3504E-03		
.195	70.866	.2017E+05	2.779	127.0	122.0	127.2310	121.8875	.7077E-03	.9184E-04		
.170	1.784	.1118E+05	2.527	123.5	122.5	127.7749	122.5423	.9144E-03	.3709E-03		
.156	8.130	.1940E+05	2.753	130.0	123.0	1.0.1153	123.0597	.4634E-03	.5400E-01		
.125	14.362	.5982E+04	2.609	131.5	123.5	131.4597	123.4451	.1461E-02	.1001E-03		
.217	20.732	.3733E+05	2.876	133.0	124.0	134.0249	123.5298	.1448E+00	.2017E+00		
.276	26.984	.1745E+05	2.747	134.5	124.0	134.4994	123.7592	.1018E-02	.6444E-03		
.189	33.752	.2231E+05	2.640	136.0	123.5	137.0909	123.6206	.4745E-03	.7842E-03		

ORIGINAL PAGE IS
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TR81-04

	1	2	delta r1 3	4	5	6
0	-.0457	.00264	.00105	.00275	.00050	.00016
1	.00019	.01022	.00285	.00140	-.01156	.00117
2	.01080	-.00385	-.01712	.00222	.00512	.01152
3	.01232	.00000	.01752	.00412	.01476	-.01152
4	.02002	.00508	-.02270	-.00305	.01594	-.00924
5	.00242	.02286	.00904	-.01215	-.01707	.00272
6	.00092	.01385	-.00906	.00541	.03038	.01243
7	-.01004	-.00707	-.01528	-.01168	.01120	-.01094
8	.01183	.00414	.00331	.00220	.00760	.00714
9	-.00065	.02375	.01504	-.12472	.02891	.01190

0= 134.4045 10= 109.1736 20= 14.52022302 std.dev.= .0007074

HISTOGRAM DEVIATION >= e

e=	.05	.04	.03	.02	.01	0.00	bad points
	3	1	6	9	21	20	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta r1 3	4	5	7
0		-.00346	-.00463	.00744	.00575	.00492
1				-.00056	.01998	-.00101
2	-.01411	-.00344	-.01650	-.00251	.00675	.01756
3	-.03004	-.00119	.01943		.01690	-.00935
4	-.01682	.03903	-.01974	-.00547	.01857	-.02735
5	.01148			-.01151	-.01678	.00954
6	.02815	.01252	-.01095	.03255	.02737	.00987
7			-.02044	-.01750		-.01736
8	-.01059		-.00396	-.00078	-.01532	.00049
9	-.01741	-.03135	.00754		.02101	-.01879

n= 134.4021 s0= 109.1745 r0= 14.56322575 std.dev.= .002312

HISTOGRAM DEVIATION % =

n=	.05	.04	.03	.02	.01	0.00	bad points
	1	0	4	8	20	15	12

ORIGINAL PAGE IS
 OF POOR QUALITY

TR81-04

DISK 18-A track data file 1801A02

NR000
Integration delay: 1.0
Threshold: 1.0
Coarse: 1.0
Fine: 1.0
Track: 64.0
1170E+00
1138E+00
4564E+00
9190E+05
1344E+02
7352E+06

Constant: 29000
Displacement: 0.00000
22200
0.00000
34700
0.00000
27000
0.00000

temp	angle	darl current	star mag	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.011	39.568	.7310E+04	2.598	135.0	130.5	135.066	130.6167	.3654E-03	.6647E-01
.133	45.821	.2774E+05	2.708	136.0	132.0	136.0195	131.8950	.8132E-03	.1075E-02
.072	52.115	.1232E+05	2.673	137.0	133.0	137.0532	133.0278	.3147E-03	.3546E-03
.043	58.390	.2178E+05	2.669	133.0	134.0	133.0170	134.1197	.4958E-03	.7720E-04
.015	64.664	.1947E+05	2.650	139.0	135.0	139.1964	135.0336	.5966E-03	.5720E-03
.139	70.877	.2331E+05	2.714	140.5	136.0	140.4863	135.9016	.8155E-03	.8104E-03
.097	1.794	.1427E+05	2.612	142.0	136.5	141.9769	136.6352	.8478E-03	.6921E-03
.072	8.180	.1014E+05	2.703	143.5	137.0	143.4102	137.1420	.5339E-03	.6701E-03
.060	14.380	.1982E+05	2.597	145.0	137.5	144.8505	137.5697	.6691E-03	.8610E-03
.057	20.724	.1885E+05	2.700	146.5	138.0	146.7402	137.7730	.4382E-03	.4538E-03
.077	26.972	.2310E+05	2.708	148.0	139.0	147.6849	137.8307	.6912E-03	.6564E-03
.027	33.257	.1930E+05	2.688	149.5	139.0	149.3789	137.7379	.6920E-03	.7574E-03
.125	39.567	.1834E+05	2.590	151.0	137.5	150.9704	137.4924	.8737E-03	.1000E-02
.105	45.822	.9504E+04	2.706	152.5	137.0	152.7532	137.0503	.6207E-03	.2347E-03
.086	52.110	.1460E+05	2.573	154.0	136.5	154.7890	136.5230	.5987E-03	.7040E-03
.153	58.384	.2747E+05	2.715	155.0	136.0	155.0768	135.8101	.5397E-03	.5794E-03
.046	64.671	.1744E+05	2.686	156.5	135.0	156.3501	134.9761	.1993E-03	.5056E-03
.094	70.884	.1755E+05	2.695	157.5	134.0	157.5230	134.0023	.6375E-03	.4633E-03
.105	1.012	.1137E+05	2.673	159.5	133.0	159.6149	132.8277	.5913E-03	.3075E-03
.061	8.163	.2350E+05	2.577	159.5	131.5	159.5994	131.6366	.4756E-03	.1718E-03
.013	14.373	.1039E+05	2.531	160.5	130.5	160.4173	130.4059	.5798E-03	.2414E-03
.091	20.731	.1196E+05	2.719	161.0	129.0	161.0674	128.9858	.2875E-03	.5438E-03
.046	26.959	.2689E+05	2.608	161.5	127.5	161.5912	127.6059	.4639E-03	.5916E-03
.088	33.272	.2624E+05	2.723	162.0	126.0	161.9628	126.0859	.1770E-01	.3102E-01
.069	39.552	.1567E+05	2.639	162.0	124.5	162.1733	124.6185	.2349E-02	.6044E-02
.043	45.822	.2004E+05	2.680	162.0	123.0	162.2160	123.0700	.6044E-03	.6262E-03
.122	52.094	.1511E+05	2.740	162.0	121.5	162.1440	121.6185	.2237E-01	.3677E-04
.133	58.300	.2479E+05	2.737	162.0	120.0	161.8971	120.0671	.8927E-02	.1065E-01
.074	64.761	.1701E+05	2.606	161.5	119.5	161.5306	118.6627	.1740E-02	.6441E-02
.112	70.852	.1349E+05	2.700	161.0	117.0	160.9700	117.1007	.2424E-01	.1029E-02
.150	1.791	.2637E+05	2.747	160.0	116.0	160.2179	115.7414	.2734E-01	.7761E-02
.088	8.167	.1217E+05	2.528	152.5	114.5	152.8965	114.5404	.1031E-02	.1500E-02
.133	14.376	.1317E+05	2.616	150.5	113.5	150.4519	113.4075	.7307E-01	.8029E-01
.105	20.727	.1400E+05	2.747	152.5	112.5	152.7532	112.1906	.9120E-01	.6100E-01
.038	26.962	.2191E+05	2.612	156.0	111.5	156.1064	111.3709	.4519E-03	.4464E-01

ORIGINAL PAGE IS
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TR8104

.105	33.546	.1715E+05	2.730	153.5	110.0	153.4910	109.9193	.6919E-03	.5425E-03
.136	45.839	.1495E+05	2.630	152.0	109.5	152.0586	109.7665	.4643E-03	.4987E-03
.105	52.106	.1029E+05	2.713	150.5	109.0	150.5652	108.9479	.5891E-03	.9157E-03
.100	59.335	.1047E+05	2.702	149.0	109.0	149.1219	108.7701	.9954E-03	.3768E-03
.116	64.653	.1412E+05	2.635	147.5	109.5	147.5092	108.7020	.7285E-03	.8900E-03
.105	70.880	.1037E+05	2.716	146.0	109.0	147.0820	108.7090	.3544E-03	.3477E-03
.114	1.728	.9414E+04	2.717	144.5	109.0	144.4734	109.0299	.5714E-03	.2179E-03
.130	8.178	.1771E+05	2.608	143.0	109.5	142.9978	109.4774	.7342E-03	.6805E-03
.116	14.394	.1777E+05	2.711	141.5	110.0	141.6104	110.0134	.4313E-03	.4277E-03
.057	20.755	.1286E+05	2.644	140.0	111.0	140.2473	110.7091	.7739E-03	.8445E-03
.100	26.992	.2242E+05	2.602	139.0	111.5	139.0099	111.5640	.6636E-03	.1534E-03
.144	33.254	.1375E+05	2.592	138.0	112.5	137.6982	112.5207	.6670E-03	.3084E-03
.130	39.548	.2020E+05	2.641	137.0	113.5	137.6071	113.6381	.5693E-03	.5974E-03
.070	45.012	.1545E+05	2.652	136.0	115.0	136.1778	114.7664	.9565E-03	.4419E-03
.164	52.099	.2185E+05	2.770	135.0	116.0	135.0955	116.0486	.7969E-03	.5894E-03
.206	58.376	.1153E+05	2.676	134.5	117.5	134.3244	117.3910	.6248E-02	.6450E-02
.116	64.647	.1330E+05	2.672	134.0	119.0	133.8098	118.7744	.2039E-02	.4270E-02
.175	70.880	.1494E+05	2.689	133.5	120.5	133.4348	120.3003	.2424E-02	.1794E-02
.161	1.801	.2160E+05	2.726	133.0	122.0	133.2179	121.9319	.7041E-03	.1022E-02
.129	8.185	.2340E+05	2.638	133.0	123.5	133.1517	123.4484	.1088E-01	.7789E-02
.150	14.306	.9664E+04	2.700	133.0	125.0	133.2483	124.9147	.5148E-03	.5642E-03
.129	20.721	.8752E+04	2.565	133.5	126.5	133.4908	126.4413	.3618E-03	.3031E-03
.243	26.949	.2707E+05	2.727	134.0	128.0	133.9022	127.8498	.5653E-03	.5907E-03
.173	33.257	.1174E+05	2.741	134.5	129.5	134.4068	129.2909	.1014E-01	.1461E-01

ORIGINAL PAGE IS
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TR8104

	1	2	delta r1 3	4	5	6
0	-.05478	-.02709	-.03060	.00239	-.02746	.00132
1	.00358	-.02172	.03920	.02307	.02011	.02735
2	.03327	.00140	.04074	-.00123	.00909	.00153
3	-.04086	-.00414	.03053	-.01556	-.00323	-.01907
4	-.02291	.04305	-.02318	.01011	.01219	.00774
5	.01524	.02501	.00106	.01267	-.01071	-.01104
6	.02190	-.00421	.01504	.00422	-.00768	.00177
7	.02682	-.00143	.01567	.03374	.00944	-.02110
8	.02735	.00451	-.02965	.04737	.00948	.01119
9	-.01408	-.00777	-.00946	.00603	-.01318	.04551

mu = 147.7020 sigma = 124.2533 rho = 14.55041160 std.dev. = .02263819

HISTOGRAM DEVIATION >= e

mu	.05	.04	.03	.02	.01	0.00	bad points
	1	5	6	14	12	22	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta r1	3	4	5	6
0	.05227	-.02477	-.02849	-.00051	-.02680	.00475	
1	-.00211	-.02077	.03993	.02359	.02042	.02298	
2	.03322	.00118	.04039	-.00171	.00851	.00087	
3	-.04158	-.00490	.02976	-.01657	-.00395		
4	-.02348	-.04351	-.02552		.01236	-.00174	
5		.02556	.00183	.01776	-.00949	-.00176	
6	-.02023	-.00231	.01716	.00055	-.00414	-.00054	
7	.02973	.00165	.01089		.01168	-.01776	
8	.02377	.00012	-.02702	.05000	.01306	.01470	
9	-.01076		-.00727	.00908	-.01029		

sum = 147.7049 sum = 123.2544 sum = 14.55698395 std.dev. = .02182580

HISTOGRAM DEVIATION $\sigma = e$

e =	.05	.04	.03	.02	.01	0.00	bad points
	2	3	2	15	11	21	6

ORIGINAL PAGE IS
OF POOR QUALITY

Disk 18-A Track data file 181003

	Coarse	Fine	Track
NR001	1.0	1.0	64.0
Information delay	.1140E+00	.4544E+00	.1344E+02
Thresholds	.2290E+06	.9130E+05	.7352E+06

Constant	.25400	.29400	.31600	.20400
Displacement	0.00000	0.00000	0.00000	0.00000

temp	Angle	dark current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.248	20.692	.1740E+05	2.787	124.5	125.5	124.4272	125.6437	.5771E-03	.5764E-03
.209	26.955	.9681E+04	2.619	123.0	126.5	123.1551	126.4721	.2180E-01	.3700E-02
.217	33.243	.2592E+05	2.746	122.0	127.5	122.0177	127.4514	.9055E-02	.1447E-01
.201	39.504	.1362E+05	2.695	121.0	128.5	120.9763	128.5261	.5314E-03	.7401E-03
.248	45.825	.1940E+05	2.769	120.0	129.5	120.0173	129.7310	.7302E-03	.3485E-03
.153	52.107	.1888E+05	2.609	119.0	131.0	119.1839	130.9822	.9902E-02	.4113E-04
.192	58.364	.1232E+05	2.788	118.5	132.5	118.5078	132.3499	.4210E-03	.8401E-03
.220	64.646	.1927E+05	2.776	118.0	133.5	117.9996	133.7431	.1073E-02	.5362E-03
.167	70.880	.1825E+05	2.767	117.5	135.0	117.5937	135.2148	.3422E-03	.5508E-03
.237	1.791	.1108E+05	2.741	117.5	137.0	117.3554	136.8252	.2883E-02	.9102E-02
.222	8.186	.9778E+04	2.719	117.5	138.5	117.3210	138.9824	.9386E-03	.4899E-03
.327	14.367	.2592E+05	2.762	117.5	140.0	117.3863	139.8439	.3559E-03	.5477E-03
.248	20.722	.2182E+05	2.848	117.5	141.5	117.6230	141.3808	.1510E-01	.2949E-01
.187	26.965	.1453E+05	2.646	118.0	143.0	118.0725	142.7866	.1828E-02	.4681E-02
.222	33.257	.1466E+05	2.799	118.5	144.5	118.5840	144.2601	.1665E-02	.4882E-02
.195	39.513	.1853E+05	2.827	119.5	145.5	119.3159	145.5074	.5666E-03	.8270E-03
.178	45.826	.1442E+05	2.617	120.0	147.0	120.1711	146.7907	.2203E-02	.6341E-02
.271	52.091	.2990E+05	2.644	121.0	148.0	121.1351	147.9660	.4672E-02	.1813E-02
.257	58.380	.1059E+05	2.644	122.5	149.0	122.2108	149.0263	.1142E-01	.8000E-02
.262	64.670	.2100E+05	2.680	123.5	150.0	123.3718	149.9955	.7749E-03	.4834E-03
.112	70.884	.1244E+05	2.623	124.5	151.0	124.4113	150.7786	.4173E-03	.7413E-03
.169	1.806	.2285E+05	2.698	126.0	151.5	126.1233	151.5082	.6602E-03	.5485E-03
.324	8.163	.2465E+05	2.712	127.5	152.0	127.5339	152.0351	.7818E-03	.8093E-03
.296	14.366	.1373E+05	2.666	129.0	152.5	129.0035	152.4355	.1778E-03	.5675E-03
.276	20.727	.1362E+05	2.728	130.5	152.5	130.4706	152.4291	.2819E-03	.7076E-03
.254	26.960	.4390E+04	2.751	132.0	152.5	131.9554	152.6999	.3068E-02	.4343E-03
.282	33.241	.1384E+05	2.697	133.5	152.5	133.4099	152.6025	.7488E-03	.7745E-03
.271	39.533	.1000E+05	2.717	135.0	152.5	135.0782	152.5576	.4274E-03	.3911E-03
.296	45.834	.2569E+05	2.712	136.5	152.0	136.4593	151.9562	.1103E-02	.3486E-03
.201	52.105	.2390E+05	2.668	138.0	151.5	137.6992	151.4058	.5701E-03	.4477E-03
.203	58.364	.1177E+05	2.633	139.0	150.5	139.1050	150.7144	.4129E-03	.1657E-01
.276	64.645	.2038E+05	2.721	140.5	150.0	140.4572	149.9231	.9199E-04	.1401E-01
.100	70.871	.1252E+05	2.703	141.5	149.0	141.4577	149.8872	.9071E-03	.9461E-03
.021	1.790	.1230E+05	2.701	143.0	148.0	143.1112	147.7532	.6290E-04	.1763E-02
.296	8.175	.2044E+04	2.550	143.5	146.5	143.2741	146.5295	.9201E-03	.4909E-02

ORIGINAL PAGE IS
OF POOR QUALITY

TR6104

.321	14.175	.1937E+05	2.755	144.0	139.5	144.3237	143.3064	.1133E-02	.1172E-02
.377	20.723	.2840E+05	2.704	145.0	144.0	145.2073	143.9600	.5303E-03	.1017E-02
.217	26.962	.9170E+04	2.563	145.5	142.5	145.7671	142.5708	.4318E-02	.2900E-02
.304	33.249	.1190E+05	2.642	146.0	141.0	146.1065	141.0174	.5172E-03	.4097E-03
.257	39.547	.2110E+05	2.673	146.5	139.5	146.3293	139.5706	.4787E-03	.3871E-03
.268	45.826	.2037E+05	2.663	146.5	138.0	146.4093	138.0557	.7784E-03	.2016E-03
.271	52.100	.1501E+05	2.656	146.5	136.5	146.3040	136.5465	.2421E-02	.7342E-02
.265	58.397	.2034E+05	2.623	146.0	135.0	146.0417	135.0123	.4717E-03	.4221E-03
.276	64.643	.1041E+05	2.711	145.5	133.5	145.6852	133.6392	.4484E-03	.6274E-03
.279	70.021	.2734E+05	2.707	145.0	131.0	145.0061	132.1515	.2063E-02	.2817E-03
.280	1.005	.1105E+05	2.690	144.5	130.5	144.3709	130.7129	.0540E-02	.2110E-01
.324	8.195	.1023E+05	2.731	143.5	129.5	143.5138	129.4657	.5707E-03	.6336E-03
.202	14.369	.1201E+05	2.755	142.5	128.5	142.5541	128.3260	.6005E-03	.5673E-03
.243	20.718	.1904E+05	2.769	141.5	127.0	141.4786	127.2258	.5134E-03	.5173E-04
.206	26.989	.1019E+05	2.655	140.5	126.5	140.3092	126.3012	.3090E-03	.3641E-03
.330	33.261	.2121E+05	2.675	139.0	125.5	139.9946	125.5048	.0581E-03	.4668E-03
.324	39.576	.1215E+05	2.701	137.5	125.0	137.6050	124.8231	.6442E-03	.5130E-03
.282	45.824	.1310E+05	2.731	136.5	124.5	136.7308	124.2904	.4891E-03	.5622E-03
.352	52.101	.2016E+05	2.716	134.5	124.0	134.7245	123.9149	.4816E-03	.8001E-03
.276	58.393	.2031E+05	2.760	133.5	123.5	133.2698	123.4963	.7942E-03	.1029E-02
.271	64.622	.1022E+05	2.721	131.5	123.5	131.7024	123.6526	.0553E-03	.5963E-03
.220	70.884	.1991E+05	2.768	130.5	123.5	130.2231	123.7199	.3004E-03	.7193E-03
.310	1.798	.2581E+05	2.702	128.5	124.0	129.6379	123.9509	.1467E-03	.6053E-03
.327	8.193	.1367E+05	2.658	127.0	124.5	127.1407	124.3942	.3958E-03	.8747E-03
.268	14.359	.1534E+05	2.655	126.0	125.0	126.8251	124.9114	.4501E-03	.6472E-03

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	3	4	5	6
0	-.00834	.02469	-.00464	-.01478	-.01225	.01639
1	.01011	-.00470	.01484	.01322	-.01225	.01019
2	.04339	-.01046	.05686	-.01600	-.02348	-.02121
3	.02097	.01175	-.01754	.02343	-.01762	.00721
4	-.01310	.01002	-.01547	.00068	-.00578	.00974
5	-.01167	.02447	-.01583	.00781	.03589	.00240
6	.00918	.04737	-.01266	.00464	.00742	-.00041
7	-.01503	.00072	-.01474	.01788	.00211	-.01357
8	.02064	.01858	-.01490	.02147	-.00147	.01366
9	-.01214	-.03673	-.01294	.02370	.00545	.01095

sum = 131.8547 sum = 138.1627 r0 = 14.54760933 std.dev. = .01884822

HISTOGRAM DEVIATION >= 4

sum	.05	.04	.03	.02	.01	0.00	bad points
1	1	2	2	9	29	17	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta rj 3	4	5	6
0	-.00543					
1	.01278					
2		-.00113	.01729	-.01190	-.01146	.01915
3		.00006	.05826	.01552	-.01012	.01016
4		.01214	-.01635	-.01479	.02148	.01042
5	-.01558	-.01064	-.01621	.02343	-.01800	.00606
6		.02244	-.01686	.00784	-.00262	.00877
7	.00840	.04669	-.01321	.00282	.03495	.00192
8	-.01494	.00099	-.01425	-.00506	.00716	-.00850
9	.02195	.02009	-.01320	-.01959	-.00120	-.01247
9	-.00977	-.03422	-.01032	.02643	.00826	-.01143
						.01381

x0= 131.8559 y0= 138.1642 r0= 14.54666519 std.dev.= .01813333

HISTOGRAM DEVIATION $\gamma = \rho$

0	.05	.04	.03	.02	.01	0.00	bad points
1	1	1	2	8	24	18	6

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

DISK 18-A

Track data file TRDATA04

	Loarse	Fine	Track
NIH000	1.0	1.0	64.0
Integration delay	.1140E+00	.4564E+00	.1344E-02
Threshold	.1038E+06	.9190E+05	.7352E+06
Constant	.27200	.30300	.36200
Displacement	0.00000	0.00000	0.00000

temp	angle	dist	star	reference		position		standard deviation	
				mag.		X	Y	X	Y
.240	0.153	.1548E+05	2.692	130.0	115.0 *	130.2009	114.8000	.6555E-02	.7255E-02
.272	14.372	.1804E+05	2.750	129.5	113.5 *	129.2456	113.6800	.2168E-02	.1779E-01
.299	20.711	.1653E+05	2.664	128.0	112.5 *	128.1613	112.6159	.1665E-02	.1100E-01
.240	26.978	.2456E+05	2.709	127.0	111.5 *	126.9789	111.6785	.4352E-02	.2974E-01
.231	33.220	.1489E+05	2.686	125.5	111.0	125.7146	110.8520	.1012E-02	.9408E-03
.260	39.530	.2067E+05	2.733	124.5	110.0	124.3550	110.2262	.5064E-02	.5359E-02
.302	45.825	.2125E+05	2.722	123.0	109.5 *	122.9308	109.6936	.3671E-02	.2527E-01
.290	52.090	.1325E+05	2.774	121.5	109.5	121.4741	109.2946	.3892E-03	.9102E-03
.271	58.367	.1212E+05	2.723	120.0	109.0	119.9851	109.0367	.6209E-03	.7377E-03
.290	64.657	.9789E+04	2.768	118.5	109.0	118.4609	108.9941	.6821E-03	.1077E-02
.279	70.880	.1258E+05	2.739	117.0	109.0	116.9409	109.0478	.4231E-03	.1003E-02
.233	1.802	.1482E+05	2.718	115.5	109.5	115.3302	109.3452	.6159E-03	.6471E-03
.217	8.169	.2509E+05	2.762	114.0	110.0	113.8906	109.7859	.1910E-02	.2474E-02
.229	14.369	.8741E+04	2.697	112.5	110.5	112.5116	110.3205	.6264E-03	.4271E-03
.237	20.715	.1894E+05	2.702	111.0	111.0 *	111.1336	111.0080	.5030E-02	.9547E-02
.304	26.552	.2022E+05	2.771	110.0	112.0	109.9103	111.8590	.1593E-02	.2760E-02
.229	33.245	.1285E+05	2.734	108.5	113.0 *	108.7323	112.7867	.1961E-01	.1339E-02
.302	39.533	.1979E+05	2.737	107.5	114.0	107.6781	113.9150	.1142E-02	.4049E-03
.245	45.807	.1781E+05	2.708	106.8	115.0	106.7290	115.0285	.5030E-03	.9445E-03
.271	52.094	.1302E+05	2.743	106.0	116.5	105.9130	116.3808	.5455E-03	.4639E-03
.257	58.381	.1714E+05	2.808	105.5	117.5	105.2173	117.6961	.2078E-03	.4444E-03
.229	64.627	.1779E+05	2.692	104.5	119.0	104.7065	119.0570	.5040E-03	.8525E-03
.223	70.884	.1270E+05	2.720	104.5	120.5	104.2768	120.5710	.6721E-03	.5277E-03
.304	1.805	.2447E+05	2.718	104.0	122.0	104.0509	122.2275	.4903E-03	.6515E-03
.248	8.166	.2170E+05	2.775	104.0	123.5	104.0271	123.7269	.4971E-04	.2265E-03
.299	14.370	.1300E+05	2.692	104.0	125.0	104.0918	125.2299	.7841E-03	.5355E-03
.321	20.714	.2067E+04	2.753	104.5	126.5	104.3591	126.6804	.4204E-03	.4423E-03
.380	26.987	.2221E+05	2.752	104.5	128.0	104.7523	128.1845	.4835E-03	.5090E-03
.277	33.241	.1758E+05	2.794	105.5	129.5	105.3117	129.9221	.4494E-03	.3011E-03
.234	39.534	.1832E+05	2.645	106.0	131.0	106.0343	130.9113	.1281E-02	.7205E-03
.325	45.780	.2508E+05	2.741	107.0	133.0 *	107.8812	132.2248	.3594E-02	.4751E-02
.327	52.090	.2296E+05	2.754	106.0	133.5 *	107.8087	133.4087	.2564E-02	.1615E-01
.257	58.373	.1733E+04	2.572	105.0	134.5	104.1817	134.4520	.4551E-03	.1577E-01
.316	64.621	.2514E+05	2.721	110.0	135.5	110.0004	135.1255	.1115E-01	.1504E-01
.307	70.882	.2131E+05	2.720	111.5	136.0	111.3004	136.2170	.6684E-03	.7124E-04

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

.302	8.180	.1707E+05	2.695	114.5	137.5	114.2667	137.4602	.7413E-03	.4016E-03
.310	14.369	.2043E+05	2.719	115.5	138.0	115.7003	137.8279	.4550E-03	.4525E-03
.290	20.716	.2026E+05	2.721	117.5	139.0	117.2108	138.0745	.2987E-02	.4071E-02
.207	27.000	.1902E+05	2.693	118.5	139.0	110.7753	138.0071	.7060E-03	.1487E-03
.262	33.240	.2003E+05	2.720	120.5	139.0	120.249	138.0523	.2143E-02	.4444E-02
.262	37.532	.2142E+05	2.711	121.5	139.0	121.7477	137.7565	.6075E-03	.6048E-03
.274	45.832	.1552E+05	2.665	123.0	137.5	123.1871	137.3455	.4170E-03	.5864E-03
.282	52.025	.1169E+05	2.696	124.5	137.0	124.5758	136.7787	.8634E-03	.1146E-02
.352	53.370	.2661E+05	2.747	126.0	136.0	125.9211	136.0780	.4741E-03	.8986E-03
.229	64.643	.2142E+05	2.682	127.0	135.0	127.1541	135.2290	.5369E-03	.5914E-03
.265	70.890	.2473E+05	2.746	128.5	134.0	128.3603	134.3048	.3352E-01	.4761E-01
.290	1.794	.1037E+05	2.724	129.5	133.0	129.4008	133.0955	.7234E-03	.7050E-03
.400	0.170	.2336E+05	2.749	130.5	132.0	130.4457	131.9246	.6001E-03	.6134E-03
.293	14.371	.2522E+04	2.643	131.5	130.5	131.1958	130.6562	.8430E-02	.9076E-02
.175	20.721	.1064E+04	2.712	132.0	129.5	131.8051	129.7504	.2210E-02	.3994E-03
.003	26.970	.6394E+04	2.836	132.5	129.0	132.5367	127.0619	.2597E-02	.1804E-03
.279	33.256	.0404E+04	2.596	133.0	126.5	132.0571	126.4465	.5789E-03	.5455E-03
.310	39.534	.1123E+05	2.713	133.0	125.0	133.0736	124.9035	.4045E-03	.7159E-03
.310	45.839	.2091E+05	2.657	133.0	123.5	133.1120	123.4532	.3197E-03	.6024E-03
.352	52.007	.2210E+05	2.730	133.0	122.0	133.0372	121.9139	.7221E-03	.9177E-03
.350	58.365	.1227E+05	2.644	133.0	120.5	132.8201	120.4927	.5188E-03	.4521E-03
.302	64.654	.3761E+04	2.731	132.5	119.0	132.4531	118.9313	.9174E-03	.8252E-03
.313	70.877	.0975E+04	2.728	131.5	117.5	131.7469	117.5934	.9127E-03	.4075E-03
.327	1.012	.2704E+05	2.684	131.0	116.0	131.0417	116.0561	.9345E-03	.1657E-02

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

	1	2	delta r1	3	4	5	6
0	.00841	-.00847	-.00418	-.00240	.01819	-.02750	
1	-.02850	-.00824	.02406	-.00435	.03227	.00665	
2	.02638	-.01472	.01413	-.01692	.01302	-.02762	
3	.01806	.02469	.00809	.00175	.02856	.00755	
4	.02752	.00420	-.01887	.00443	-.00702	-.03057	
5	.02392	.02902	.02034	-.00788	.03186	-.05221	
6	.00257	.00696	.02286	-.01537	.04467	.00716	
7	.00121	-.01914	-.02082	-.05001	.00052	-.04353	
8	-.01097	-.05376	-.06377	.07525	.04057	.02544	
9	.00075	.01746	.03185	.08502	-.08338	.00479	

mu = 118.5550 sigma = 123.5470 rho = 14.55650520 std.dev. = .02967001

HISTOGRAM DEVIATION >= e

..	.05	.04	.03	.02	.01	0.00	bad points
	6	2	6	14	11	21	0

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

95

	1	2	delta r1 3	4	5	6
0	.00612				.01612	.02949
1		-.01001	.02241	-.00486	.03090	.00564
2	-.02744	-.01563	.01338	-.01351		-.02810
3	.01791	-.02469	.00822	.00179	.02892	.00801
4	-.02697	.00489	-.01821	.00513	-.00630	.02985
5	.02463		.02097		.03206	
6	.00286	.00714	.03292	-.01540	.04445	.00679
7	-.00175	-.01901	-.02165	-.05180		-.04084
8	-.01242	-.05535	-.06548	.07401	.02863	.02470
9	-.00137	.01528	.02961	.08574	-.08568	.00249

on 119.5563 100 123.5462 100 14.55729% std.dev. .03150113

HISTOGRAM DEVIATION >= 0

00 .05 .04 .03 .02 .01 0.00 base points
6 2 4 13 11 15 9

ORIGINAL PAGE IS
OF POOR QUALITY

TR81-04

DISK 18-A

Track data file TDATA05

	Coarse 1.0	Fine 1.0	Track 64.0
NIHRS			
Integration delay	.1160E+00	.4574E+00	.1344E+02
Thresholds	.2298E+06	.9190E+05	.7352E+06

	.20000 0.00000	.27600 0.00000	.30000 0.00000	.25000 0.00000
Constant				
Displacement				

temp	angle	darl current	star mag.	reference		position		standard deviation	
				X	Y	X	Y	X	Y
.184	52.065	.2261E+05	2.546	123.0	133.5	122.8489	133.5199	.8514E-03	.4442E-03
.176	58.262	.9014E+04	2.446	124.0	134.5	123.9122	134.5409	.2976E-03	.4061E-03
.091	64.632	.2421E+05	2.510	125.0	135.5	125.1195	135.4875	.4737E-03	.5021E-03
.142	70.870	.1371E+05	2.589	126.5	136.5	126.3944	136.3539	.4058E-03	.5074E-03
.167	1.799	.1349E+05	2.596	128.0	137.0 *	127.8520	137.0276	.7358E-01	.6104E-02
.178	8.149	.1800E+05	2.559	129.5	137.5 *	129.3003	137.5880	.3470E-03	.1060E-02
.164	14.389	.2065E+05	2.570	130.5	138.0	130.7296	137.9620	.6295E-03	.3992E-03
.254	20.727	.3567E+04	2.659	132.5	138.0 *	132.3121	138.2170	.8597E-01	.4509E-02
.226	26.990	.2136E+05	2.606	134.0	139.0 *	134.7495	138.2552	.2530E-02	.1350E-02
.192	33.241	.1062E+05	2.656	135.5	139.0	135.3315	138.1731	.1414E-02	.1812E-02
.128	32.558	.2400E+05	2.610	137.0	139.0 *	136.7241	137.9126	.1027E-01	.1385E-02
.161	45.821	.1806E+05	2.505	138.0	137.5	138.2320	137.4712	.8578E-03	.3472E-03
.144	52.097	.1241E+05	2.594	139.5	137.0	139.6212	136.9245	.7167E-03	.8297E-03
.158	58.361	.2915E+05	2.667	141.0	136.0	140.9542	136.2378	.8464E-02	.1762E-01
.072	64.623	.2374E+05	2.503	142.0	135.5	142.2146	135.3838	.4170E-03	.7075E-03
.116	70.877	.9771E+04	2.420	143.5	134.5	143.4372	134.4190	.6270E-03	.4346E-03
.136	1.799	.1246E+05	2.596	144.5	133.0 *	144.5476	133.2445	.1450E-02	.1294E-01
.167	8.175	.2435E+05	2.630	145.5	132.0	145.4980	132.0343	.8673E-03	.1274E-02
.018	14.325	.1589E+05	2.575	146.5	131.0	146.2908	130.7907	.7052E-03	.6919E-03
.097	20.726	.1928E+05	2.515	147.0	129.5	146.9732	129.4760	.4077E-03	.5127E-03
.006	26.963	.2530E+05	2.607	147.5	129.0	147.4921	128.1078	.5677E-03	.4215E-03
.021	33.244	.1157E+05	2.441	148.0	126.5	147.8806	126.5658	.5041E-02	.2897E-02
.161	39.532	.1175E+05	2.575	148.0	125.0	148.0892	125.0326	.7053E-03	.1250E-02
.133	45.820	.2405E+05	2.508	148.0	123.5	148.1522	123.5572	.5050E-03	.2854E-03
.156	52.117	.2362E+05	2.569	148.0	122.0	148.0557	122.0424	.3091E-03	.1109E-02
.116	58.366	.1707E+05	2.429	148.0	120.5	147.8373	120.5866	.6914E-02	.6106E-02
.077	64.615	.1990E+05	2.573	147.5	119.0	147.4708	119.0748	.8161E-04	.9713E-04
.142	70.891	.2132E+05	2.563	147.0	117.5	146.8519	117.6855	.6793E-03	.5597E-03
.215	1.826	.2550E+05	2.620	146.0	116.0 *	146.0896	116.2216	.4901E-02	.5958E-02
.091	8.193	.1824E+05	2.591	145.5	115.0	145.2725	114.9482	.7311E-03	.6063E-03
.144	14.381	.2011E+05	2.612	144.5	114.0	144.3121	113.8755	.4155E-03	.9671E-03
.142	20.719	.1072E+05	2.573	143.0	113.0	143.2177	112.7006	.3794E-03	.2908E-03
.189	26.976	.3027E+05	2.633	142.0	112.0	142.0484	111.7905	.7150E-03	.7154E-03
.080	33.257	.1215E+05	2.580	140.5	111.0 *	140.7540	110.5503	.3791E-02	.1075E-02
.080	39.594	.0914E+04	2.589	139.5	110.5	139.4130	110.1124	.4141E-01	.5178E-01

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.132	52.117	.1707E+05	2.522	136.5	109.5	107.5243	109.4164	.4489E-03	.5337E-03
.141	58.384	.3414E+04	2.673	135.0	109.0	105.0608	109.1800	.9349E-03	.7339E-03
.147	64.644	.1021E+05	2.652	133.5	109.0	133.5167	109.0898	.4664E-03	.6904E-03
.170	70.031	.2419E+04	2.699	132.0	109.0	131.8730	109.1624	.2450E-01	.4468E-02
.196	1.834	.1771E+05	2.512	130.5	109.5	100.1677	109.4418	.0730E-03	.5915E-01
.170	0.128	.2350E+05	2.645	129.0	110.0	100.9168	109.9412	.9121E-03	.7138E-01
.091	14.403	.0272E+04	2.437	127.5	110.5	107.5546	110.4320	.4920E-03	.5738E-01
.091	20.771	.2043E+05	2.620	126.0	111.0	107.1545	111.1118	.3004E-01	.0337E-01
.212	26.973	.2050E+05	2.671	125.0	112.0	107.9425	111.9771	.7327E-01	.1274E-01
.116	33.275	.1517E+05	2.612	124.0	113.0	107.7994	112.9205	.9044E-03	.7774E-01
.153	32.565	.1297E+05	2.704	123.5	114.0	107.7124	114.0189	.0664E-03	.6151E-02
.119	45.843	.2045E+05	2.633	121.5	115.0	107.7496	115.1757	.3504E-02	.7711E-01
.153	57.106	.1457E+05	2.541	121.0	116.5	109.9689	116.4789	.4260E-03	.7254E-03
.153	58.367	.2164E+05	2.636	119.5	118.0	109.7692	117.8577	.9047E-03	.7207E-02
.136	24.653	.2011E+05	2.611	119.5	119.0	119.7342	119.2168	.3910E-03	.7210E-03
.212	70.073	.1309E+05	2.628	119.5	120.5	119.3199	120.7158	.2872E-03	.9255E-03
.122	1.823	.1360E+05	2.544	119.0	122.5	119.0918	122.3496	.2693E-02	.3156E-01
.234	8.164	.3079E+05	2.628	119.0	124.0	119.0097	123.8694	.6551E-03	.1185E-02
.150	14.365	.2056E+05	2.609	119.0	125.5	119.1600	125.3345	.2092E-01	.2091E-01
.097	20.727	.1530E+05	2.576	119.5	127.0	119.3983	126.8388	.5921E-03	.6405E-02
.181	26.996	.1415E+05	2.595	120.0	128.5	119.8087	128.3386	.2716E-03	.7861E-03
.184	33.280	.2303E+05	2.653	120.5	130.0	120.3639	129.6979	.5598E-02	.2473E-01
.112	39.545	.2090E+05	2.559	121.0	131.0	121.0634	131.0922	.7826E-03	.7424E-01
.150	45.832	.1339E+05	2.577	122.0	132.5	121.9133	132.3670	.1016E-02	.3311E-03

	1	2	delta r1	4	5	6
0	.01950	-.00072	-.01888	.02490	-.02139	.00743
1	.01342	.03960	.02129	.04120	.03125	-.00765
2	-.00752	-.00424	-.02531	.00513	-.02199	-.02192
3	-.01360	.01364	-.01176	.00711	-.01174	-.01201
4	-.01727	.00340	.01015	-.02272	-.02068	.00671
5	-.01336	.02700	.01615	.03081	.00442	-.01405
6	.00911	.00612	.02147	.05001	.01280	.04742
7	.00903	.04149	-.00793	.01121	-.00703	.02723
8	-.02716	-.01544	-.00514	.02404	.00940	-.04742
9	-.02472	-.00872	.00006	-.01729	-.02212	.00240

sum 133.6029 sum 123.6720 sum 14.56180286 std.dev. = .02131811

HISTOGRAM DEVIATION >= e

sum	.05	.04	.03	.02	.01	0.00	bad points
	1	4	4	15	16	20	0

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	1	2	delta r1	4	5	6
0	.01918	-.00107	-.01725	.02451		.00107
1	.01409		.02105	.04103		.00777
2	.00746		-.02504	.00551		.01331
3	-.01286	.01449	-.01079	.00717	-.01054	.01071
4	-.01507	.00409	.01973	.01106	-.01915	.01046
5	.01154	.01006	.01003	.01120	.00670	.01210
6	.00787	.00792	.01112		.01441	.04409
7	-.00357	.04264	-.00789	-.01008	.00602	.01500
8	-.02238	-.01458	.00568	.02447		-.04712
9		-.00871	-.00002		-.02241	.00620

sum = 133.6023 sum = 123.6733 r0 = 14.56105137 std.dev. = .01922372

HISTOGRAM DEVIATION $\sigma = \phi$

$\sigma =$.05	.04	.03	.02	.01	0.00	bad points
	0	4	2	11	17	17	9

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REPORT APPENDIX A

TEST PROCEDURE
FOR A
BREADBOARD STELLAR TRACKER SYSTEM

Ball No. 2332-101

Feb. 17, 1981

Prepared for
NASA-Marshall Space Flight Center

Contract No. 8-342.3

Prepared By:



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Section 1 INTRODUCTION

This document defines the procedures that will be used to conduct the test program described in BASD's proposal No. P078 titled, "Test Program for Bread-board Stellar Tracker System."

The test that will be conducted are:

1. Inter-pixel Transfer Function
2. Small Field Pointing Accuracy
3. Large Field Pointing Accuracy
4. Rate-Tracking Performance
5. Acquisition Sensitivity
6. Tracking Sensitivity
7. Tolerance to CID Defects

The accuracy tests of one through four and test seven will be conducted using a system of light deviating wedges to control the angle of a light beam emanating from a star simulator.

The wedge drive system allows linear deflection by counter rotating two wedges or conical deflection by rotating a single compound wedge. The angular change that is introduced will be determined by monitoring wedge rotation angle via a potentiometer geared to the wedge. The observed angular change will be determined by the star tracker output. Differences between the two define the star-tracker accuracy.

The procedures described in the following sections are designed to provide a test accuracy of better than $\pm 0.235^\circ$ or less than 15 percent of the CID pixel dimension. Further discussion of test errors is presented in Section 5.

Star intensity changes required for Tests 5 and 6 will be accomplished through the use of neutral density filters.



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Section 2 TEST EQUIPMENT AND SET-UP

The general test equipment and set up is shown in Figure 2-1. The salient features of the equipment is described below.

2.1 STAR SIMULATOR/AUTOCOLLIMATOR

The star simulator is a compound reflective/refractive system that projects a light source to infinity. The Effective Focal Length (EFL) of the optics is approximately 48 inches.

The source is an illuminated aperture approximately 0.0023 inches (0.00584 cm) in diameter that is illuminated by a tungsten filament lamp.

The angular subtense of the projected source is therefore approximately $10\hat{S}$.

The spectral content of the simulated star will not be defined for this program. However, it will be maintained constant for all tests by operating the lamp at a constant current. Intensity will be varied by introduction of neutral density filters.

The star simulator may also be used as an autocollimator through the use of an eye piece in the optical path. The FOV in the autocollimator mode is $\pm 2.5\hat{m}$. This feature will be used for alignment of the wedge rotation axis and for coarse alignment of the tracker.

2.2 DEVIATION WEDGE DRIVE ASSEMBLY

The drive assembly contains two independent sets of counter rotating gears. Either set may be independently driven by a DC motor that is coupled to the gears.

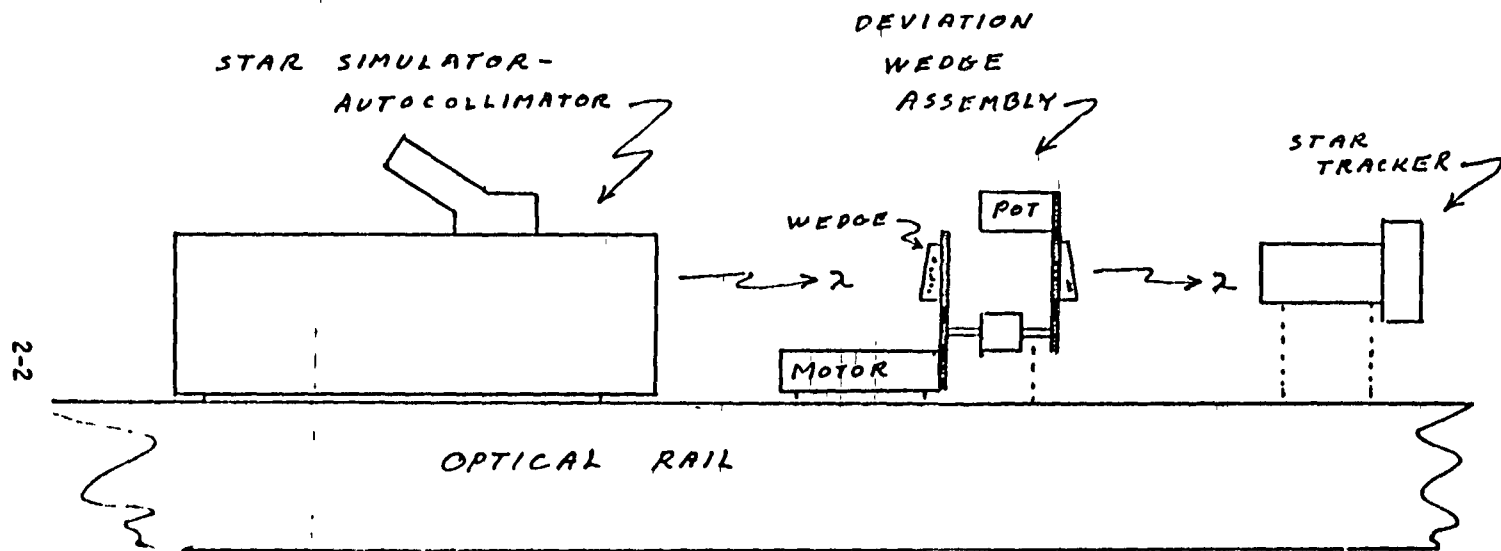


Figure 2-1
Test Setup



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Four deviation wedges with adaptors are provided with the assembly. The deviation angle of each is approximately 12m. The wedges may be adapted and oriented in several configurations for varying effects. Some of the alternatives are as follow:

- a. Attach a wedge to each of the gears. Each counter rotating set will the yield linear deviation as a function of wedge rotation.

This configuration can be used to provide independant horizontal (x) and vertical (y) displacement of the star in the focal plane of the tracker.

- b. Attach one wedge to one gear so that circular motion is provided in the focal plane.
- c. Attach two wedges to one gear and index their deviation vectors to achieve a desired resultant deviation. Rotation now results in circular motion with an adjustable angular diameter. (0 to 24m)
- d. Attach two wedges to each gear of one set. Linear, or eliptical, deviation of adjustable amplitude occurs when counter rotated depending on the indexing of each wedge pair.

Each wedge has a scribe line on its edge indicating the direction light will be deviated.

Each wedge housing has 132 teeth on its periphery at intervals of 2.727 degrees. These teeth along with the wedge scribe, will allow for coarse indexing of wedge pairs to achieve a desired resultant deviation.

A lock for the gears farthest from the motor is provided to select the set that is driven. When disengaged that set will drive. When engaged the other set will drive. The two sets are coupled through planetary friction drive gears.



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A one percent linear potentiometer is provided with the system and may be coupled to one gear of either counter rotating set. The coupling gear ratio is 1:5 so that the potentiometer rotates five times for one rotation of the gear. Each pot rotation is therefore 72 degrees of gear rotation. This yields an equivalent accuracy in reading gear position of ± 0.2 percent or 0.72 degrees, neglecting backlash and tooth variations. The test process defined in paragraph 3 and 4 reduces the effects of this error to less than 0.15 or 0.0025 pixels as seen by the tracker.

2.3 STAR-TRACKER

The star tracker lens is a Nikon f/2.0, 50 mm camera lens.

The ST-256 CID is mounted at the focal plane of the lens. The CID is a 256 x 256 pixel detector array with a pixel size of 20 x 20 μm .

The EFL of the lens is 100 mm which results in a pixel angular subtense of approximately 41.2535. The array therefore provides a square field of view of approximately 2.9335 degrees on an edge.

The CID tracker data is acquired and processed through the use of a Comemco Z-80-microprocessor development set.

A basic acquisition and track mode is mechanized so that the FOV is searched until a "star" is found. The "star" is then tested to insure that it is not just a faulty pixel. If it is a faulty pixel, acquisition search is continued. If it is not, it will be tracked until it leaves the FOV or is lost by other means such as too high a rate. When it is lost the acquisition mode is reinitiated.

BASD's tracking algorithm does not require position information so that star position is not computed in the basic track loop. Star position can however be determined from the signals generated while tracking.



This is accomplished by recording the tracking data and computing position after-the-fact.

Critical tracker parameters such as integration time and number of NDRO's are controllable from the terminal. It is also possible to obtain individual pixel data for detailed evaluation of CID defects.

2.4 RAW TEST DATA

The flexibility of the star tracker development equipment allows taking and printing a variety of data.

The minimum raw data that will be furnished for this test is tabulated below. Other data will be furnished as deemed necessary during the test program.

Test Data

- a. Test set-up data, hand written (each new set-up). Typical information will include:
 - General wedge orientations and configuration
 - Star simulator current
 - N.D. filters being used
 - Star tracker temperature
 - Lens f/n
 - Test objectives
 - Number of NDRO's used
 - Integration time
 - Update time
 - Time and date
- b. Tracker data, printed (each data point)
 - X-axis output
 - Y-axis output



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- Star intensity output
- Relative wedge (gear) angle output
- CID temperature

The tracker data will be printed in decimal and will have, attached to it, the related test set-up data.

Data analysis to determine performance will be completed in accordance with instructions described in the procedures of Section 4. All position data will be handled in terms of the pixel linear dimension rather than its angular subtense. Conversion to angular position can be readily made as desired.



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Section 3 TEST PROCEDURES

The procedures described in this section describe only the processes required to obtain the desired test data. Parameters such as star intensity or lamp current, CID temperature, lens f/n, number of NDRO's, integration time, updated time, pot voltage, etc. shall be optimized by the operator unless specific requirements are called for in the procedures.

This information along with other pertinent information about test conditions shall be recorded on each set of printed data either by writing it on the data sheet or by attaching a separate data sheet.

The procedures herein are established with the intent to minimize test equipment and process errors. Should it become evident that alternate procedures or data would enhance the test program, the procedures will be altered.

All data associated with interpolating position shall be taken with a single compound wedge and the rotation shall be confined to one direction to minimize backlash errors.

3.1 INTER PIXEL TRANSFER FUNCTION, SMALL FIELD POINTING ACCURACY, EFFECTS OF CID PARAMETERS AND RATE TRACKING ACCURACY

The objectives of this test are to:

- a. Define the constants required for true position interpolation
- b. Evaluate relative accuracy over relatively small areas of the CID (several pixels)



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- c. Evaluate effects of CID dark current as related to position accuracy
- d. Evaluate rate tracking accuracy

The set-up and data taking for these test is combined because similar position data is required to evaluate all associated parameters.

This test evaluates relative performance over several small portions of the total CID FOV, each of which is several pixels in diameter.

3.1.1 Set-up Requirements

- a. Assemble two wedges to gear of the front set and the potentiometer and two wedges to one gear of the aft set.

Adjust the front set so that the deviation vectors (scribes) are coincident.

Adjust the aft set so that the deviation vectors (scribes) are separated by approximately 65 teeth on the housings.

Identify the front set as "coarse" and the aft set as "fine."

This configuration will result in a circular scan of the star image for either wedge set when rotated. For the fine set the diameter will be approximately 3.5 pixels and for the coarse, approximately 70 pixels.

- b. Adjust the integration time between readings (NDRO's) to zero or the minimum that can be achieved.
- c. Adjust the star brightness for the maximum possible while maintaining proper tracking performance.



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- d. Align the star simulator so the star is near the center of the tracker FOV (typically ± 50 pixels)
- e. Place a plane parallel mirror against the wedge drive gear and adjust the drive assembly until the return image is in the star simulator/autocollimator FOV.
- f. Adjust the CID temperature to approximately 0°C .

3.1.2 Data Requirements

- a. Obtain tracker position wedge angle and intensity data for 60 positions of the fine wedge uniformly spaced at intervals of six degrees wedge rotation. The tolerance for wedge position settings, as read from the pot, shall be ± 2.5 degrees and all settings shall be acquired by rotation in the same direction.

Identify data as "small field pointing, max star, 0°C " (note, if temperature is not 0°C , record actual temperature).

- b. ~~Decrease the star intensity by 50 percent and increase the integration time until output intensity is the same as that obtained in (a) above. Use approximately the same wedge rotation angles. Repeat the test of 3.1.2 (a) above and identify data as "small field pointing, 50 percent star, 0°C ". (Record integration time.)~~
- c. ~~Decrease the star another 50 percent and increase the integration time for the same intensity read out as above. Identify data as "small field pointing, 25 percent star, 0°C ." (Record integration time.)~~
- d. Reestablish the conditions of 3.1.2 (a) except for the CIDS temperature.



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Repeat the test of 3.1.2 a, b, and c for the CID temperature set at 10°C and then again for the CID temperature set at room temperature.

- e. Obtain the pixel outputs from a 12x12 subarray centered on the locus of positions used for the tests of 3.1.2 a, b, c, and d.

The data shall be taken using the same temperatures and integration times as were used in the above tests for a total of nine sets of data.

- f. Repeat the tests of 3.1.2 a, b, c, d, and e at three more positions of the coarse wedge where the positions are set at approximately 90° intervals.
- g. Re-establish the conditions of 3.1.2(a) and rotate the fine wedge at a constant rate equivalent to greater than 0.5°/sec deviation. Continuously take data over one complete wedge rotation. Identify the data as rate tracking data. Data shall be reduced and analyzed as described in Paragraph 4.

~~3.2~~ LARGE FIELD POINTING ACCURACY AND NOISE EQUIVALENT DISPLACEMENT

The object of this test is to determine the relative pointing accuracy over a larger portion of the CID. The total range tested is approximately 140 pixels in diameter. In addition, the noise equivalent displacement will be measured.

3.2.1 Setup Requirements

Rotate the aft and forward wedges until each pair has maximum deviation as indicated by coincidence of the related wedge scribe marks. Identify the pair coupled to the potentiometer as fine wedge.

Establish the conditions of paragraph 3.1.1 b, c, d, e, and f.



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3.2.2 Data Requirements

- a. Obtain tracker position, wedge angle, and intensity data for 60 positions of the fine wedge, uniformly spaced at intervals of 6° wedge rotation. The tolerance for wedge position settings indicated by the pot shall be ± 0.5 degrees and all settings shall be acquired by rotation in the same direction. Identify the data as "Large Field Pointing", max star, 0°C.
- b. Repeat the test of paragraph 3.2.2 (a) above at three more positions of the coarse wedge where the positions are set at approximately 90° intervals.
- c. Remove the coarse wedge and repeat the test of 3.2.2(a).
- e. With the CID set at 0°C and the star stationary take at least 50 position readings at each of the following star intensities:

Max Star

80%

50%

32%

10%

3%

1%

0.1%

~~Identify the data as noise equivalent angle data.~~

- f. Repeat the ~~test of~~ paragraph 3.2.2(e) at reduced NDRO's as follows. Set the integration time for constant intensity readout for each test.



36 NDRO's
16 NDRO's
4 NDRO's
1 NDRO's

Reduce the data in accordance with the procedure of paragraph 4.

3.3 ACQUISITION DYNAMIC RANGE

The purpose of this test is to define the dynamic range for the acquisition loop.

3.3.1 Set-up and Test Requirements

With no star input into the tracker, reduce the acquisition and track threshold until the tracker acquires on dark current noise, then increase the thresholds until it will not remain acquired.

Increase the star intensity until the tracker refuses to acquire, then decrease it so that it just will acquire. Identify the star intensity as "acquisition-max star".

Now decrease the star intensity until it can not be acquired and identify this point as "acquisition min-star".

3.4 OPTIONAL AND EXPLORATORY TESTS

Additional tests may be conducted as deemed necessary by the operator. These tests shall not interrupt the sequential taking of a set of data as defined in previous paragraphs.

When such tests are conducted, the purpose and pertinent information shall be identified on the data sheets.



Section 4 DATA REDUCTION

This paragraph describes the basic reduction processes. Alternate methods that may yield more accurate results may be used at the discretion of the personnel involved.

4.1 INTERPIXEL TRANSFER FUNCTION

A straight line transfer function (output vs. displacement) is assumed over each half-pixel of displacement. This section defines the constant that must be applied to normalize the output to the pixel dimension.

The four "circles" of data taken under paragraph 3.1.2(a) (Max star, 0°C) shall be used to define the inter-pixel transfer function.

a. Deviation Wedge Zero Position

Review each set of data and identify the two wedge angles at which the tracker x-axis output is a minimum and maximum.

Divide the difference of these angles by two and identify the result as the x-axis zero wedge position. This is the best estimate of zero deviation along the x-axis.

Repeat the process for the y-axis output data and identify the results as y-axis wedge zero.

b. Transfer Function

Using the zero reference position defined in (a) above tabulate x-axis output vs $\cos \phi_x$ and y-axis output vs $\cos \phi_y$. ϕ is the related wedge rotation angle from the zero reference.



FIGURE 4.1

TRANSFER FUNCTION SLOPE

The constants for inter-pixel interpretation are determined as follows.

$$K_{x'} = \frac{1}{\Delta x'} \text{ (half pixel cycle)}$$

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Multiplying the related output data by these constants will give x and y position in terms of pixels.

The data obtained in this test shall also be reviewed for systematic nonlinearities and compared with the previous analytic results that were obtained.

Several iterations and alternate analytic methods may be used to optimize the constants.

4.2 SMALL AND LARGE FIELD POINTING ACCURACY, CID EFFECTS AND RATE TRACKING ACCURACY

- a. Multiply the fractional position data of paragraphs 3.1 and 3.2 by the appropriate constants developed under paragraph 4.1. This normalizes fractional position to the pixel dimensions. Perform the following analysis on all sets of data taken in paragraph 3.1 and 3.2 except for that of 3.2.2(e).
- b. For each circular set of data above, review the wedge angle at which the data was taken and identify pairs of data points that are diametrically opposed (approximately 180-deg apart).

$$(x_1, y_1) (x_1', y_1') \dots (x_n, y_n) (x_n', y_n')$$

- c. Compute, for $n=1, 2, 3, \dots, n$

$$R_n = [(x_n - x_n')^2 + (y_n - y_n')^2]^{1/2} + 2$$

where R_n is the deviation of the wedge as measured by the tracker.

Determine the mean (\bar{R}) and standard deviation.



- d. Determine the best center for each circle of data points and identify it as (x_c, y_c) .

Compute:

$$R_{nc} = [(x_c - x_n)^2 + (y_c - y_n)^2]^{1/2}$$

for $n = 1, 2, 3, \dots, n$

Determine the mean (\bar{R}_{nc}) and standard deviation.

4.3 NOISE EQUIVALENT DISPLACEMENT (NED)

Determine the mean and standard deviation for the data taken under paragraph 3.2.2(e).

4.4 ADDITIONAL ANALYSIS

Additional analyses and alternate approaches may be accomplished as deemed necessary or desirable. However, the analyst is cautioned that alternate approaches may result in introduction of larger test equipment errors.

The greatest contribution to uncertainty is assumed to result from the one percent potentiometer. The procedures outlined above are designed to limit the resultant contribution to ± 0.25 in data uncertainty.



Section 5
RELATED EQUATIONS, ANALYSES, AND ERRORS

This paragraph presents pertinent information associated with the test process and data reduction.

5.1 DEVIATION WEDGE AND ASSOCIATED ERRORS

5.1.1 Deviation Angle

Figure 5-1 illustrates the geometry involved where:

- A = apex angle of the compound wedge
- N = Normal to wedge entrance surface
- i = the incident angle of ref. axis (input light axis) relative to N
- r = refractive angle relative to N
- N' = normal to wedge exit surface
- r' = refractive angle relative to N'
- i' = angle of exit light axis relative to N'
- D = angle of exit light axis relative to input axis (deviation angle)
- μ = refractive index of glass

The basic expression for refraction is:

$$\mu = \frac{\sin i}{\sin r} \quad (5-1)$$

and by similarity

$$\mu = \frac{\sin i'}{\sin r'} \quad (5-2)$$

from Figure 5.1 it is seen that

$$r' = -(\gamma + A) \quad (5-3)$$

$$D = i + A + i' \quad (5-4)$$

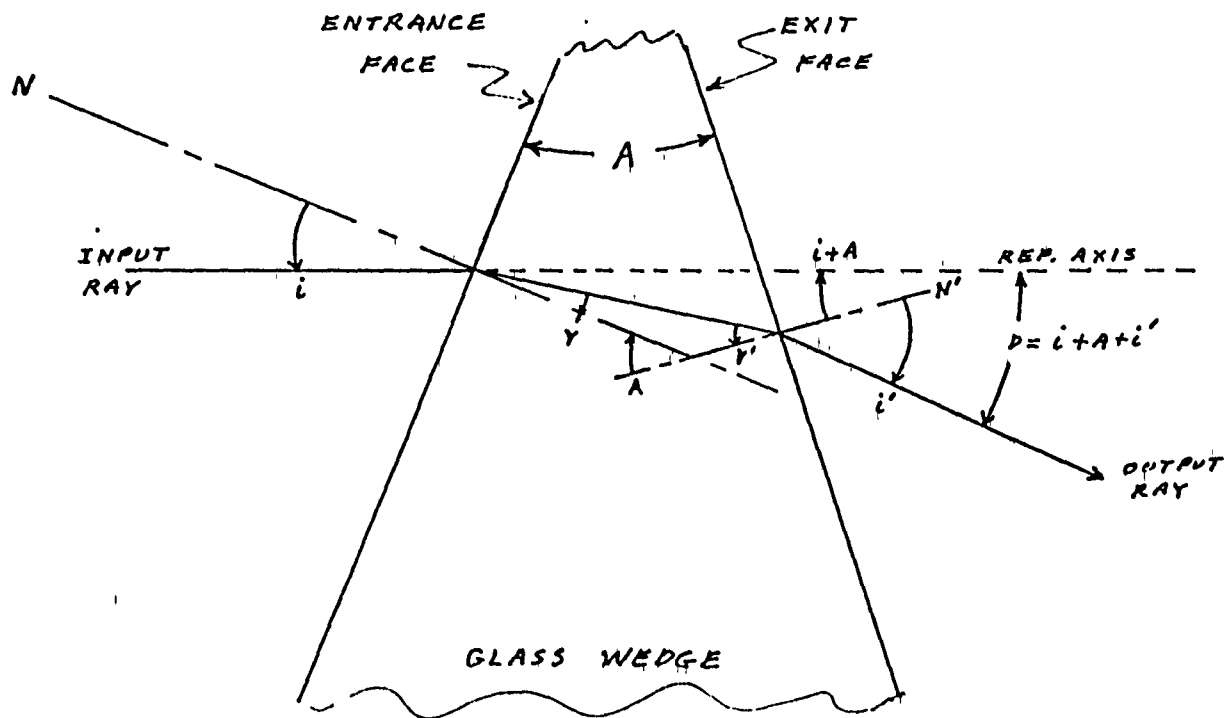


Figure 5-1
Deviation Wedge Geometry



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By substitution of equation 5-1 through 5-4 we get

$$D = i + A - \sin^{-1}[\mu \sin [\sin^{-1} (\frac{\sin i}{\mu}) + A]] \quad (5-5)$$

The signs for the terms in equations 5-3, 5-4 and 5-5 are selected for proper polarity for the conditions of Figure 5-1. If the wedge were inverted, such as in our rotating application, the signs of values for (i) and (A) of equation 5-5 would also change.

5.1.2 Error or Uncertainty in Deviation Angle

From Figure 5-1 it is seen that the magnitude of (i) will not change if the wedge is rotated about the reference axis. By similarity, it will not change if the wedge is rotated about the normal to the entrance surface (N).

If we define the angle between rotation axis and reference axis as (B) the angles between the entrance face, (N) and the rotation axis as (α), it is seen that for the first example (i) would be equal to (α) and for the second example (i) would equal (B).

Therefore, the resultant deviation magnitude (D) would be constant for full rotation of the wedge, which is the desired condition for this application.

These, however, are unique conditions where the two angles did not exist simultaneously.

If the two angles do exist simultaneously, the magnitude of deviation will vary as the wedge is rotated. The value of (i) will tend to have a mean value of (α) and will vary from ($\alpha + B$) to ($\alpha - B$). The measured deviation (D_m), will then become

$$D_m = D \pm \Delta D \quad (5-6)$$



Where (D) in this case is the mean deviation defined by eq. 5-5, and (ΔD) the error from misalignment.

It is evident that the effects of (α) and (B) can be included in the overall expression for (D_m) if their magnitude and direction are known. This however would greatly complicate the data handling and evaluation process.

A simpler approach is to limit the magnitude of (α) and (B) so that the residual error (ΔD) can be tolerated as an uncertainty in the true deviation.

The expression for (ΔD) is found by substituting $(\alpha+B)$ for (i) equation 5-5 then finding the difference in results for $B=0$ and $B=\text{maximum}$. Therefore,

$$\Delta D = \sin^{-1} [\mu \sin [\sin^{-1} (\frac{\sin \alpha+B}{\mu}) + A]] - \sin^{-1} [\mu \sin [\sin^{-1} (\frac{\sin \alpha}{\mu}) + A]] - B \quad (5-7)$$

which describes the maximum variation from constant deviation as the wedge is rotated.

5.1.3 Error Budget

In our application we are attempting to verify performance of approximately 0.4S. We will therefore arbitrarily set $\Delta D < 0.1S$.

The wedge used for the test consists of two 23m wedges each of which is an achromatic, crown/flint glass combination having an index of refraction of approximately $\mu = 1.53$.

The wedges are rotated relative to each other to provide a fixed apex angle that is adjustable from zero to 46m. Since the worse error occurs at maximum apex angle we will set $A = 46m$.



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The wedges are mounted so that the normal to the entrance surface is typically misaligned from the rotating axis by $23m$ to allow for some assembly tolerance we will set $\alpha = 30m$.

Substituting these values for ΔD , μ , A and α into equation 5-7 and iterating to a solution we get,

$$B < 6m$$

for

$$\Delta D < 0.1S$$

The wedge rotation axis must therefore be aligned to the reference axis, which in this case will be the star simulator axis, to better than $6m$ to maintain the deviation uncertainty within $0.1S$.

As the compound wedge angle (A) is decreased the tolerance on B increases somewhat proportionally.

Table 5-1 gives the relationship of B_{max} vs. A for $\Delta D < 0.1s$ and $\alpha < 30m$. The approximate mean wedge deviation (D) is also tabulated.



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Table 5-1
WEDGE ROTATION AXIS ALIGNMENT REQUIREMENTS (B)
vs.
COMPOUND WEDGE APEX ANGLE (A) AND DEVIATION ANGLE (D)

A	D	B _{max}
46 m	1463 s	6 m
40 m	1272 s	7 m
30 m	954 s	11 m
20 m	636 s	17 m
10 m	318 s	31 m
5 m	159 s	51 m
2 m	63 s	89 m
1 m	31 s	132 m

Use of the auto collimator feature of the star simulator will result in B < 2.5m insuring an uncertainty of less than 0.1s.

5.2 DATA TAKING AND REDUCTION

5.2.1 Wedge Angle Setting Tolerance

The test process of paragraph 3 requires taking data at specific positions of 0 wedge rotation. The process results in a locus of input positions that lie on a true circle within ± 0.1 s (± 0.0025 pixels) as discussed in paragraph 5.1.

The radius of the circle (R_n) seen by the tracker, is found by resolving the cord length between diametrically opposed data points as described in paragraph 4.2(b) and (c). Since there is an uncertainty in the relative angle between data points due to pot readout uncertainty, a potential source of error exists.

Assume the data points are taken $180 \pm \Delta\phi$ degrees apart, where $\Delta\phi$ is the uncertainty in wedge angle between points. The measured half cord length (R_n) between data points is then:



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$$R_n = D \sin \frac{180 + \Delta\phi}{2} \quad \text{eq. 5.8}$$

where (D) is the deviation angle of the wedge. The error resulting from assuming the points are exactly 180 degrees apart is therefore:

$$\Delta R_n = D(1 - \sin \frac{180 + \Delta\phi}{2}) \quad \text{eq. 5.9}$$

If we wish to set a limit on $\Delta\phi$ to achieve a given $\Delta R_n(\text{max})$, we get:

$$|\Delta\phi_{\text{max}}| < 2 \sin^{-1} \left(1 - \frac{\Delta R_n(\text{max})}{D} \right) - 180 \quad \text{eq. 5.10}$$

For our application, we will limit the error to 0.1s, therefore $\Delta R_n(\text{max}) = 0.1s$. Our tests use two deviation angles. For the small field, $D < 200s$ and for the large $D \sim 1463s$.

Substituting into eq. 5.10, we get:

$$\text{Small field } \Delta\phi_{\text{max}} < 3.62 \text{ degrees}$$

and

$$\text{Large field } \Delta\phi_{\text{max}} 1.34 \text{ degrees}$$

Since the readout accuracy of the pot is approximately ± 0.8 degrees, the wedge rotation positions must be set to accuracies of ± 2.6 degrees and ± 0.5 degrees respectively for the small and large field pointing tests of 3.1 and 3.2

5.3 INTENSITY AND DARK CURRENT MEASUREMENTS

The CID will be used for all intensity and dark current measurements. If signals are converted to equivalent electrons, the dark current (I_d) and star magnitude are found by:

$$I_d = \frac{4s}{N(T_r + 2T_1)} \frac{e^-}{\text{sec}}$$



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and

$$M_v = \log_{2.51} \frac{4.465 \times 10^7 N(T_r + 2T_i)}{S (f/n)^2}$$

Where:

 $I_d \equiv$ dark current e/sec $S \equiv$ signal e $N \equiv$ Total number of readings in 1st and 2nd set of reads $T_r \equiv$ Time spend taking 1st and 2nd set of reads $T_i \equiv$ Integration time between 1st and 2nd set of reads $M_v \equiv$ Star Magnitude $f/n \equiv$ lens f number setting

Note that signal from all pixels containing the star must be used for m_v computation.

If the digital signal (S_d) is not converted to electrons, using our scaling of 179.5 e per LSB we get:

$$M_v = \log_{2.51} \frac{2.488 \times 10^5 N(T_r + 2T_i)}{S_d (f/n)^2}$$

Where S_d is now the decimal equivalent of the signal directly from the tracker.

5.3.1 Signal Formula

The basic equation for signal output is:

$$s = 0.25E_s N(T_r + 2T_i)$$



where:

$s \equiv$ output signal in electrons (e)

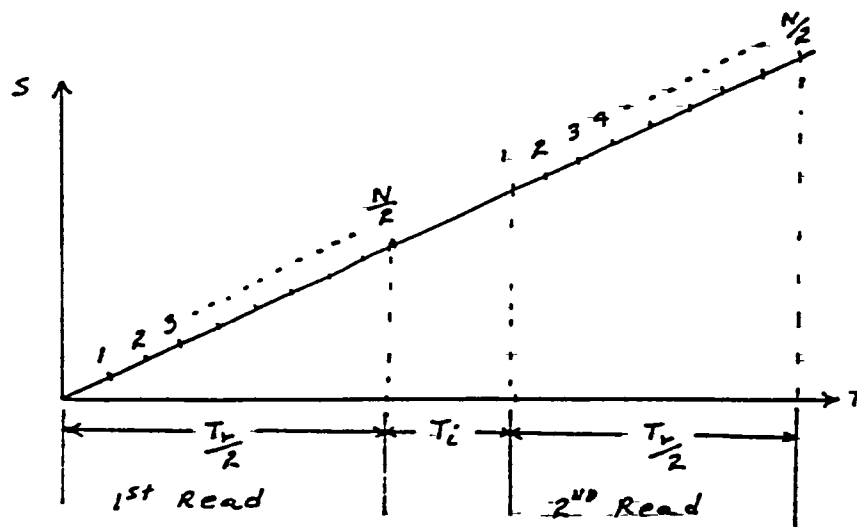
$E_s \equiv$ electron generation rate (e/sec)

$N \equiv$ Total number of NDRO's in first and second read

$T_r \equiv$ total time spent taking the first and second read

$T_i \equiv$ Integration time between the first and second read

Figure 5.2 illustrates the parameters.



Since the observed signal may be dark current (I_d) or signal current (I_s), we can use this basic equation for either measurement. By substitution we get:

$$I_d = \frac{4S}{N(T_r + 2T_i)} \frac{e^-}{\text{sec}}$$

and

$$I_s = \frac{4S}{N(T_r + 2T_i)} - I_d \frac{e^-}{\text{sec}}$$



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Our process internally subtracts (I_d) when tracking a star, so that:

$$I_s = \frac{4S}{N(I_r + 2I_i)}$$

When computing I_s , the signal(s) from all pixels containing the source must be used.

5.3.2 Star Magnitude Formula

The signal formula can be used to compute star magnitude by introducing the lens parameters, CID response and star spectral distribution.

Integration of a G0 V, zero magnitude star over GE's published response for the CID results in a current of:

$$(OM_V) I_s = 2.8427 \times 10^6 \frac{e^-/\text{sec}}{\text{cm}^2} A$$

Where (A) is the combined lens efficiency and area. Assuming an efficiency of 0.8, the signal for a given M_V star is:

$$I_s = \frac{2.8427 \times 10^6}{2.51^{M_V}} \times 0.8 \pi r^2$$

where (r) is the lens radius and,

$$r = \frac{EFL}{2 f/n}$$

Therefore,

$$I_s = \frac{1.786 \times 10^6}{2.51^{M_V}} \left(\frac{EFL}{f/n} \right)^2$$

and by substitution,

$$\frac{4S}{N(I_r + 2I_i)} = \frac{1.786 \times 10^6}{2.51^{M_V}} \left(\frac{EFL}{f/n} \right)^2$$



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$$M_V = \log_{2.51} \frac{4.465 \times 10^5 N(T_r + 2T_i)}{S} \left(\frac{EFL}{f/n} \right)^2$$

or

$$M_V = \log_{2.51} \frac{4.465 \times 10^5 N(T_r + 2T_i)}{S} \left(\frac{EFL}{f/n} \right)^2$$

5.3.3 Breadboard Formula

Since our Breadboard lens has an EFL of 10 cm and a variable f/n :

$$M_V = \log_{2.51} \frac{4.465 \times 10^7 N(T_r + 2T_i)}{S (f/n)^2}$$

Our signal is scaled for 179.5e⁻ per LSB so that if the digital signal (S_d) is not converted to electrons.

$$M_V = \log_{2.51} \frac{2.488 \times 10^5 N(T_r + 2T_i)}{S_d (f/n)^2}$$



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REPORT APPENDIX B

FITTING DATA TO THE EQUATION
OF A CIRCLE BY THE
METHOD OF LEAST SQUARES

REPORT NO. SER 86200011

JUNE 8, 1981



FITTING DATA TO THE EQUATION OF A CIRCLE BY THE METHOD OF LEAST SQUARES

A method of fitting data to the equation of a circle by the method of least squares is developed. The method is analogous to a linear least squares fit but is valid for circles and can be extended with appropriate caution to any conic section.

The Problem

The currently planned method for generating well known star position changes for testing of the CID tracker system is to rotate glass wedges in the star collimator optical path. This rotation will produce a circular path for the focal plane star image. This nonlinear path presents a problem in data reduction.

The most convenient method of fitting the tracker output data to the star position has always been to perform a least square fit of the data to a linear scan of the star across the array. A circular star path requires fitting tracker data to a circle, and we were unable to find an expression for this in the literature.

The Approach

The method of least squares requires that the sum of the square of the residuals, v_i , in the following expression be minimized.

$$v_i = \bar{y}_i - y_i$$

where \bar{y}_i is the value of y obtained by substituting $x_i = x$ into the equation $y = f(x)$.

If the equation is of the form:



$$f(x, y) = 0$$

$$v_i = f(x_i, y_i)$$

If we define this sum as S we may say:

$$S = \sum_{i=1}^n v_i^2$$

The expression, $f(x)$, will have unknowns; a_1, a_2, \dots, a_k which are to be evaluated with the $n, (x_i, y_i)$ data sets. The necessary and sufficient condition which minimizes S is that:

$$\frac{\delta S}{\delta a_1} = 0, \frac{\delta S}{\delta a_2} = 0, \dots, \frac{\delta S}{\delta a_k} = 0.$$

A circle can be expressed as a polynomial in two variables, $f(x, y) = 0$.

$$(x - x_0)^2 + (y - y_0)^2 - R^2 = 0$$

or

$$x^2 + y^2 - 2x_0x - 2y_0y + x_0^2 + y_0^2 - R^2 = 0.$$

We know that the only unknowns are x_0 and y_0 , the location of the center of the circle and R , its radius. We will set:

$$a_0 = -2x_0 \quad a_1 = -2y_0$$

and

$$a_2 = x_0^2 + y_0^2 - R^2$$

It is at this point that our analysis ceases to be entirely rigorous. The partial differential equations:



$$\frac{\delta S}{\delta a_k} = 0$$

are required to be independent of one another, and it is clear that in this construction a_2 is a function of a_1 and a_0 .

We can extract ourselves from this dilemma if we have an approximate knowledge of the location of the center of the circle. If this approximate value is subtracted from the data such that $a_2 = -R^2$ the independence of the partial differential expressions is preserved and we may proceed with our development.

Using the substitution above our expression for a circle becomes:

$$x^2 + y^2 + a_0 x + a_1 y + a_2 = 0$$

Remembering that:

$$v_i = f(x_i, y_i)$$

we have:

$$S \equiv \sum_{i=1}^n v_i^2 = \sum_{i=1}^n f(x_i, y_i)^2$$

and

$$\frac{\delta S}{\delta a_0} = \sum_{i=1}^n 2 x_i (x_i^2 + y_i^2 + a_0 x_i + a_1 y_i + a_2) = 0$$

$$\frac{\delta S}{\delta a_1} = \sum_{i=1}^n 2 y_i (x_i^2 + y_i^2 + a_0 x_i + a_1 y_i + a_2) = 0$$

$$\frac{\delta S}{\delta a_2} = \sum_{i=1}^n 2 (x_i^2 + y_i^2 + a_0 x_i + a_1 y_i + a_2) = 0$$



abbreviating $\sum_{i=1}^n$ to Σ , and dividing all three equations by two we obtain:

$$\Sigma x_i^3 + \Sigma x_i y_i^2 + a_0 \Sigma x_i^2 + a_1 \Sigma x_i y_i + a_2 \Sigma x_i = 0$$

$$\Sigma x_i^2 y_i + \Sigma y_i^3 + a_0 \Sigma x_i y_i + a_1 \Sigma y_i^2 + a_2 \Sigma y_i = 0$$

$$\Sigma x_i^2 + \Sigma y_i^2 + a_0 \Sigma x_i + a_1 \Sigma y_i + a_2 n = 0$$

In matrix form this may be expressed as:

$$\begin{bmatrix} a_0 \\ a_1 \\ a_2 \end{bmatrix} \times \begin{bmatrix} \Sigma x_i^2 & + \Sigma x_i y_i & + \Sigma x_i \\ \Sigma x_i y_i & + \Sigma y_i^2 & + \Sigma y_i \\ \Sigma x_i & + \Sigma y_i & + n \end{bmatrix} = \begin{bmatrix} -\Sigma x_i^3 & - \Sigma x_i y_i^2 \\ -\Sigma x_i^2 y_i & - \Sigma y_i^3 \\ -\Sigma x_i^2 & - \Sigma y_i^2 \end{bmatrix}$$

After solution of this expression for a_0 , a_1 , and a_2 :

$$x_0 = -\frac{a_0}{2}$$

$$y_0 = -\frac{a_1}{2}$$

and

$$R^2 = \frac{a_0^2}{4} + \frac{a_1^2}{4} - a_2$$

The residuals are evaluated by substituting the input data pairs into the original expression after the a_k have been evaluated.

$$v_i = x_i^2 + y_i^2 + a_0 x_i + a_1 y_i + a_2$$



As in a linear least squares analysis, the standard deviation of the v_i is the most reasonable measure of the quality of the fit.

Applicability

It should be noted that this method is useful for any two dimensional expression in which the power of the variables take on positive integer values as long as the data can be manipulated to maintain independence of the partial differential equations.

The general expression for a conic section is clearly applicable:

$$b_0 x^2 + b_1 y^2 + b_2 x + b_3 y + b_4 = 0$$

SOURCE

1. Sokolnikoff, I.S. and E.S. Higher Mathematics for Engineers and Physicists, McGraw-Hill, 1941, Page 536.

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MAR. 26, 1982

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